

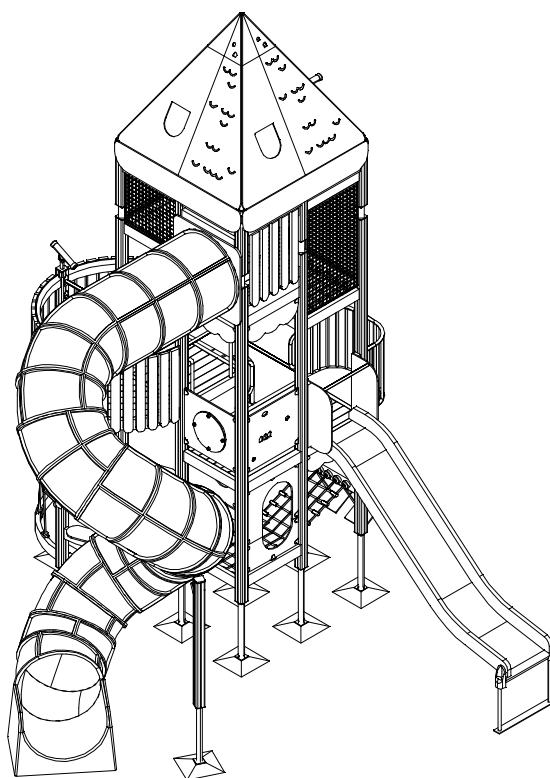


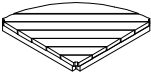
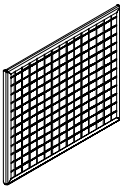
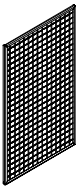
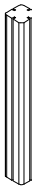
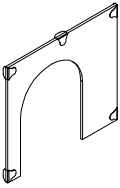
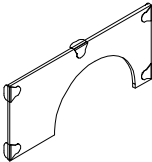
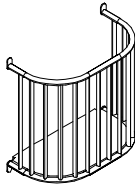
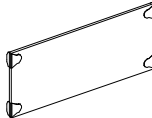
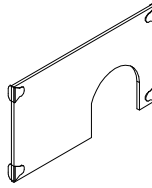
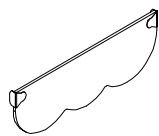
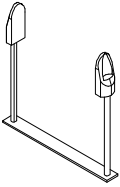
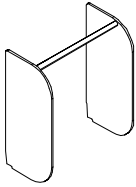
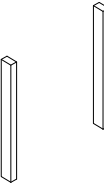
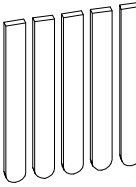
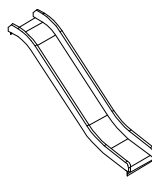
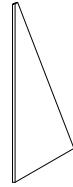
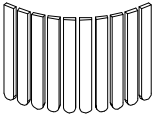
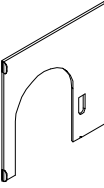
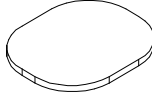
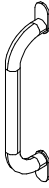
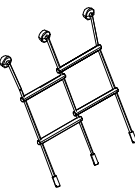
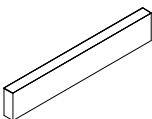
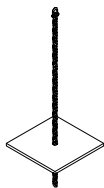
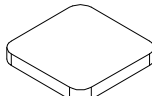
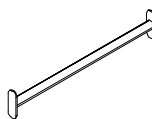
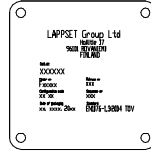
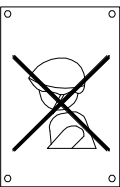
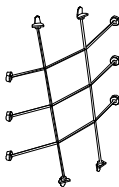
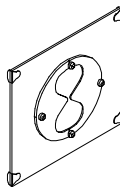
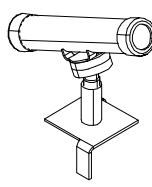
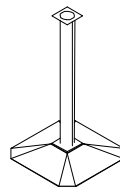
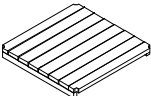
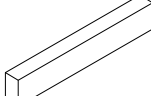
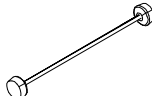
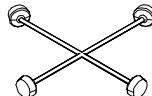
PRIME

ASENNUSOHJE
MONTERINGSANSVISNING
INSTALLATION INSTRUCTION
AUFBAUANLEITUNG
NOTICE D'INSTALLATION

DATE: 17.6.2026

F24050M



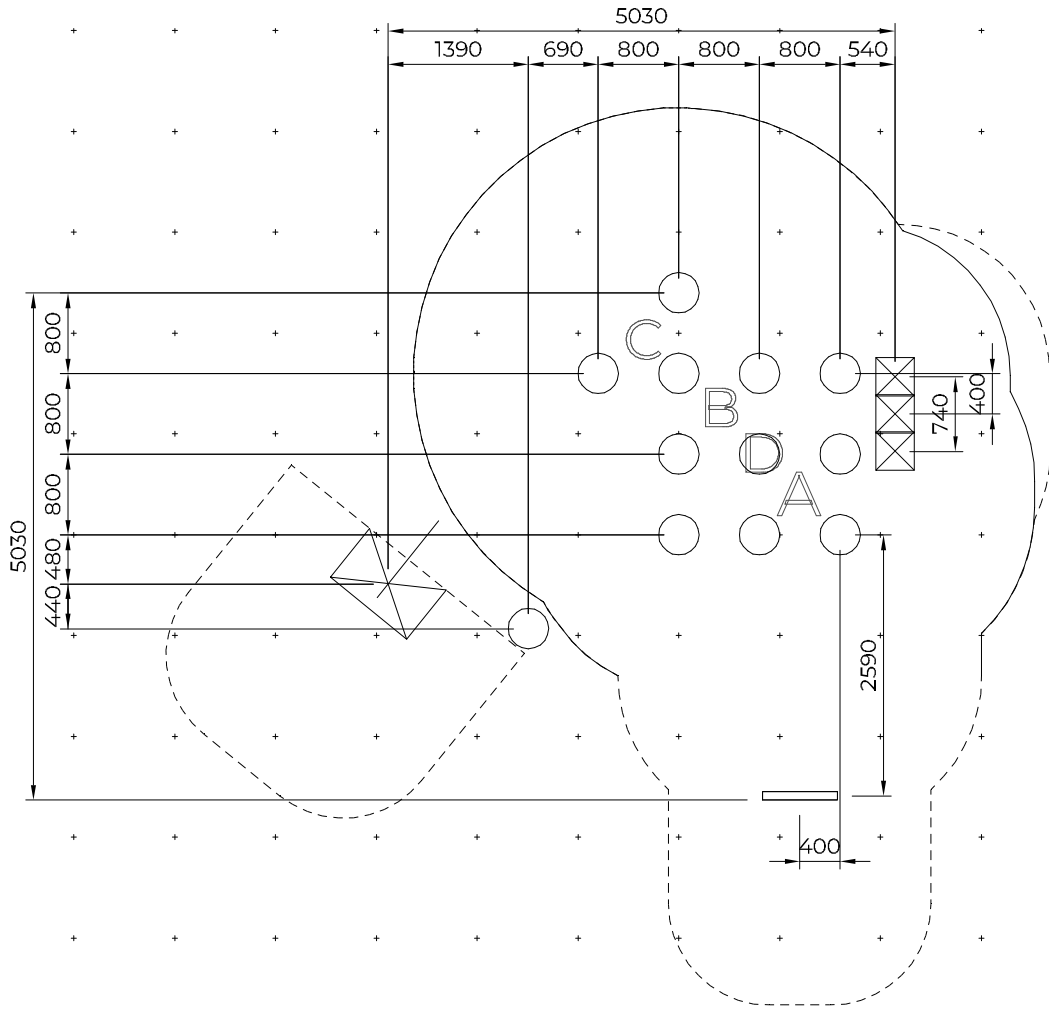
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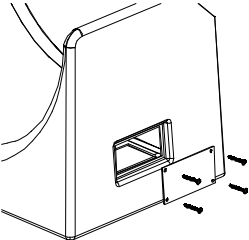
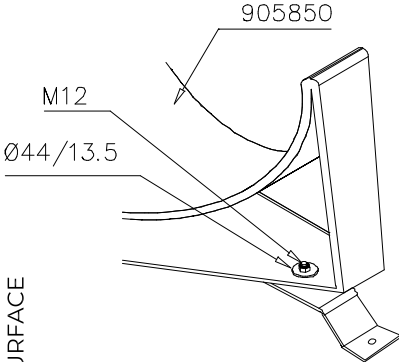
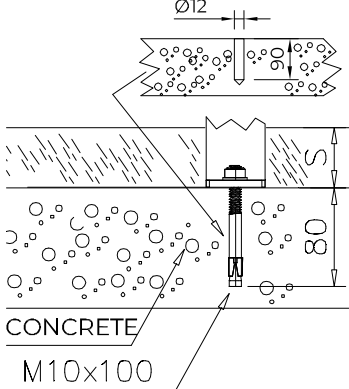
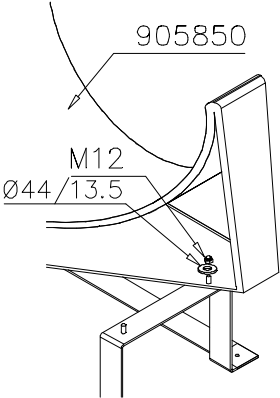
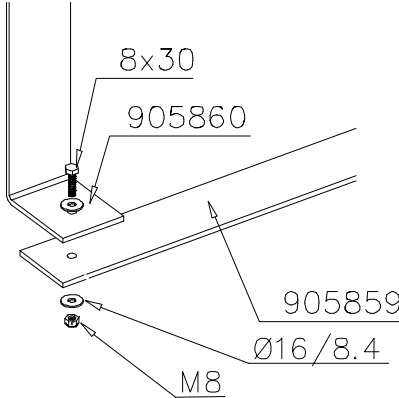
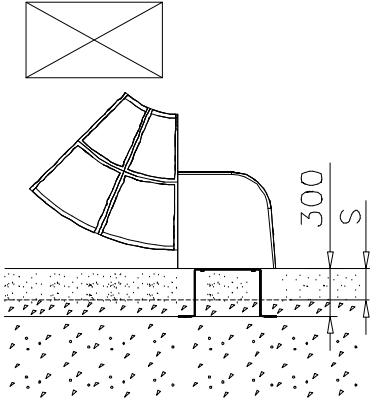
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Max Falling Height 1970 mm

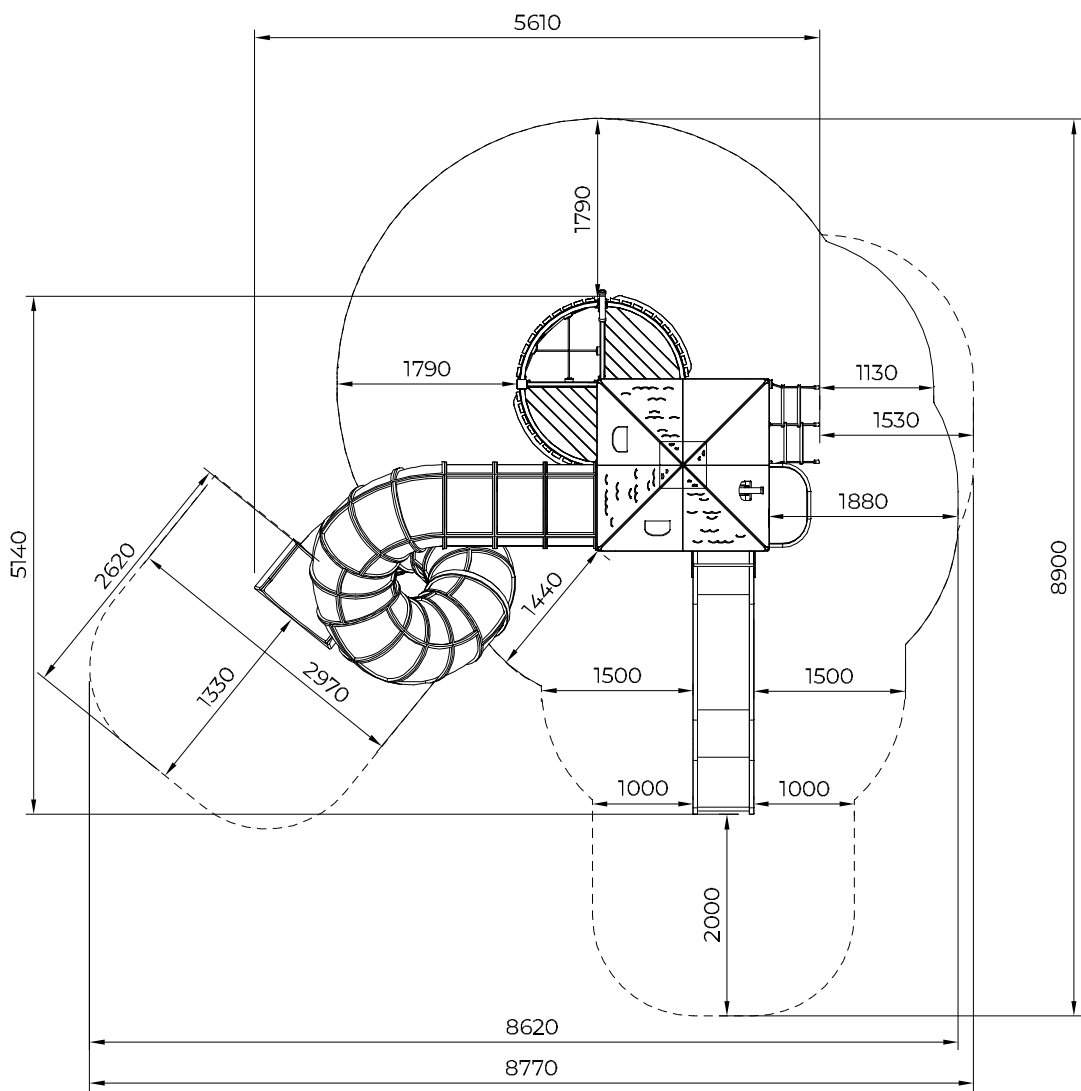
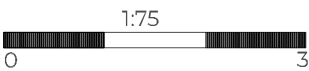


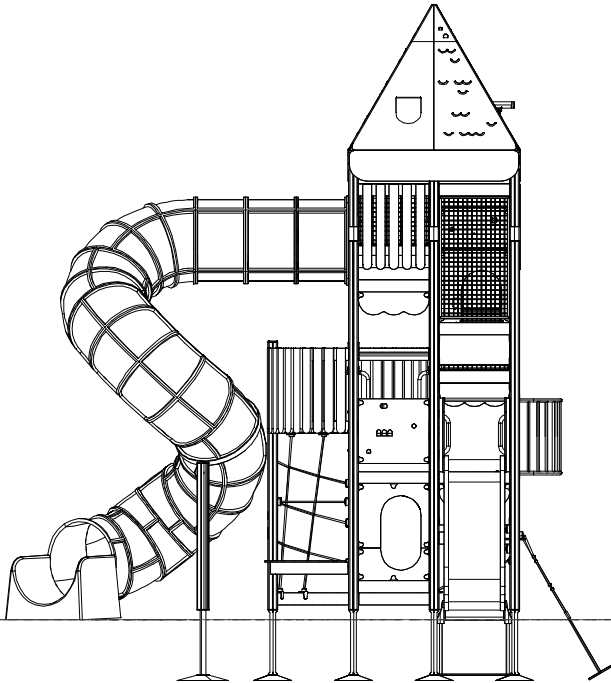
Grid size = 1000 mm



 Access- and maintenance panel. Asennus- ja huolto luukku.	 905850 M12 Ø44/13.5 SURFACE	 Ø12 80 SURFACE CONCRETE M10x100
 905850 M12 Ø44/13.5	 8x30 905860 905859 Ø16/8.4 M8	 300 S

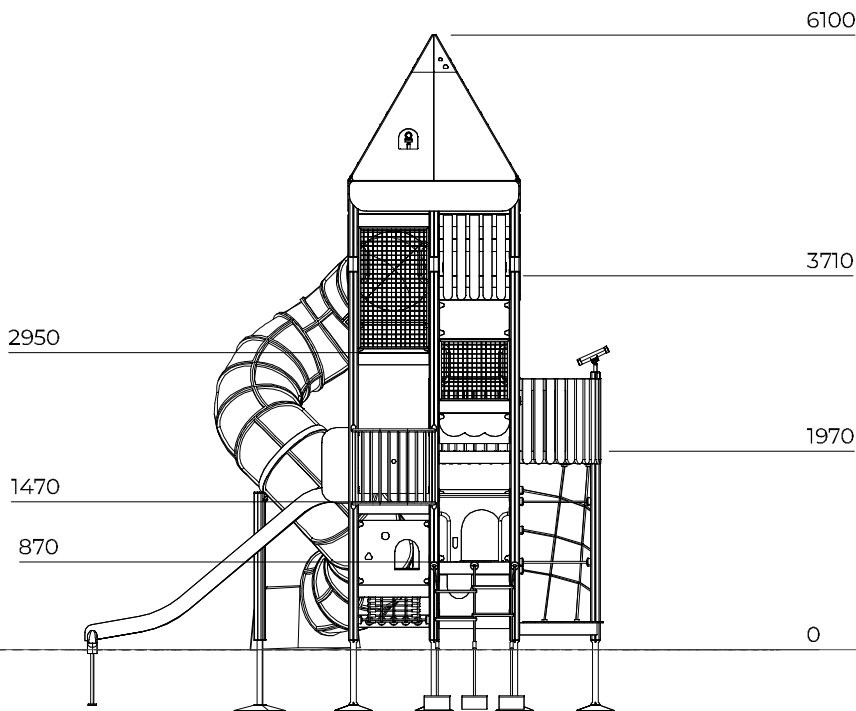
- EN/AS Impact Area 44 m2
- - - - Falling Space 45 m2
- Max Falling Height 1970 mm





FFL

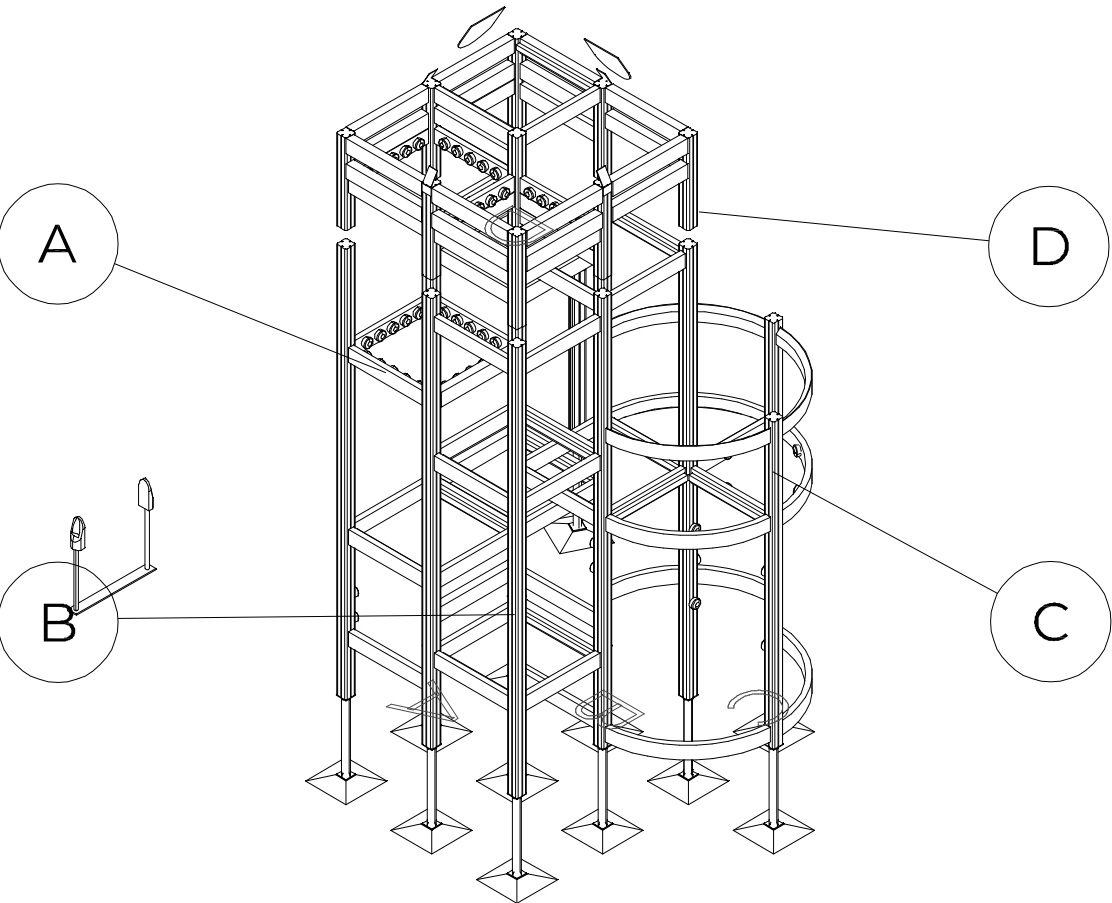
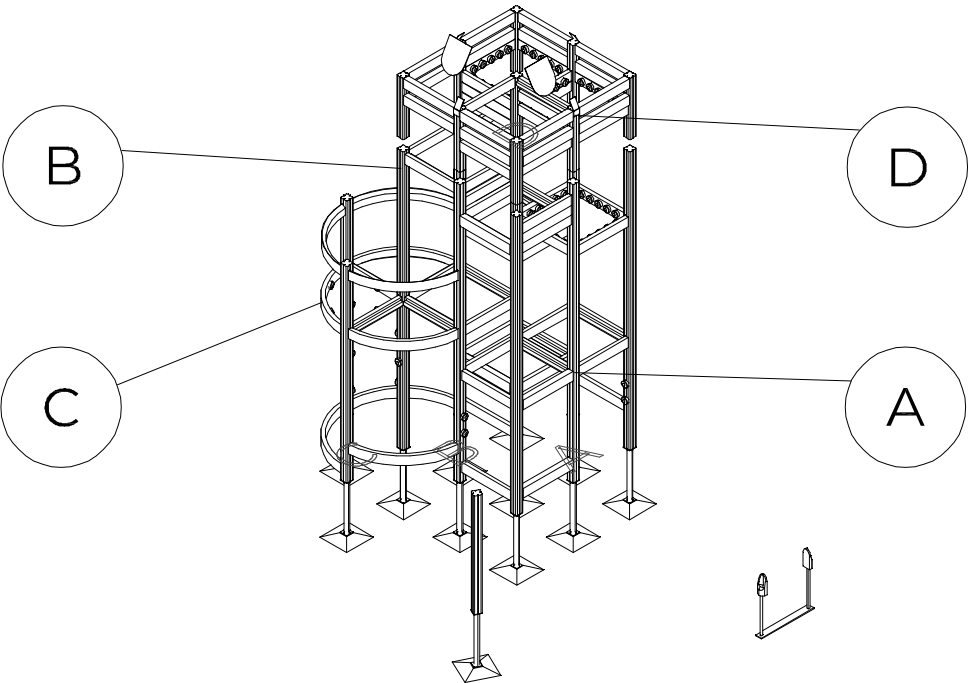
FFL = Finished Floor Level



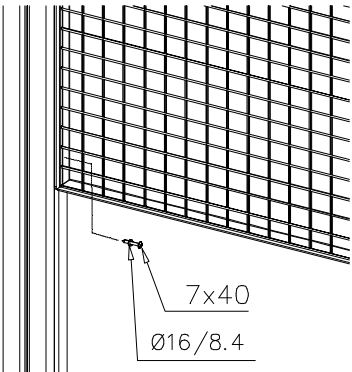
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FFL

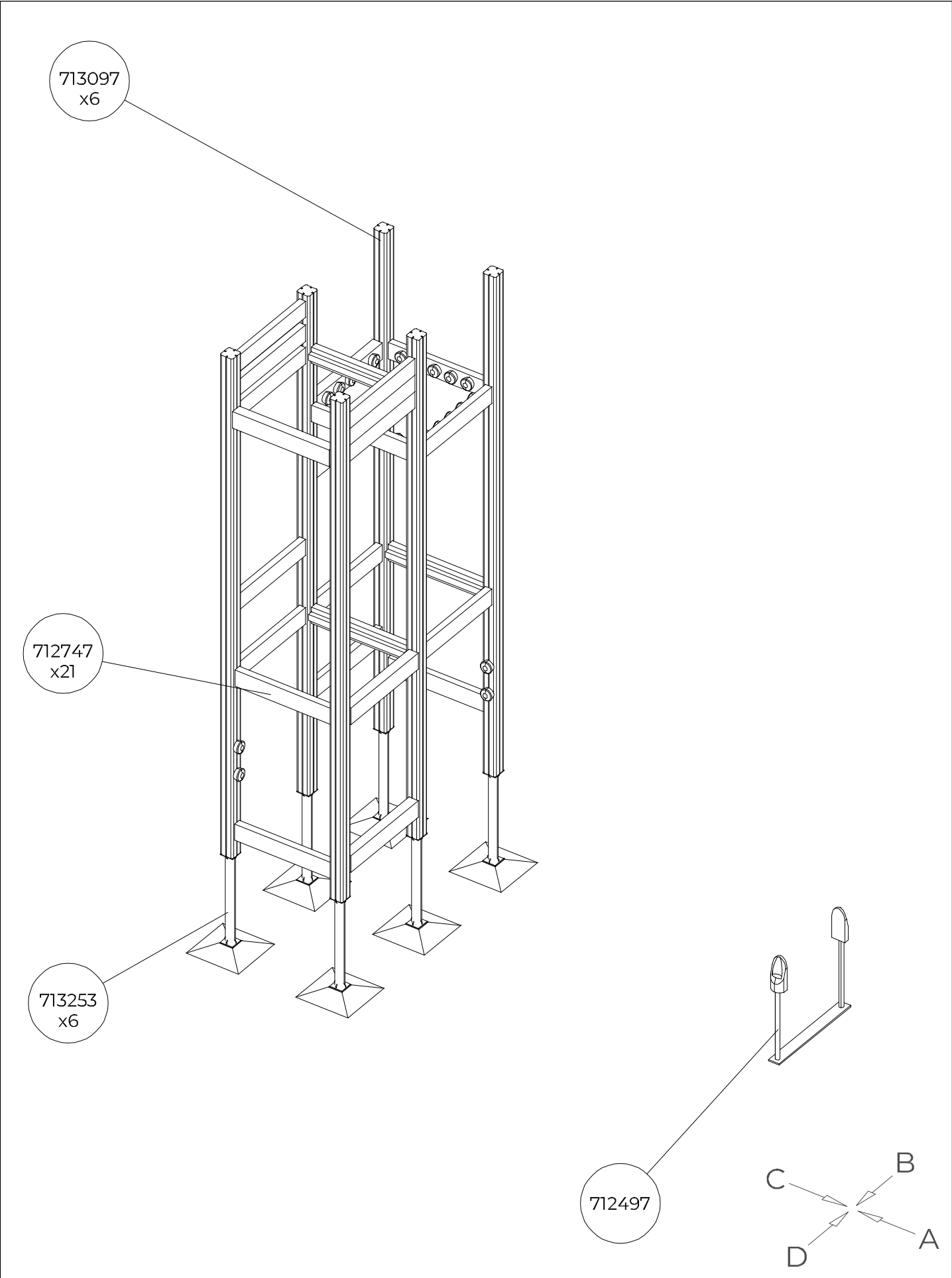
FFL = Finished Floor Level

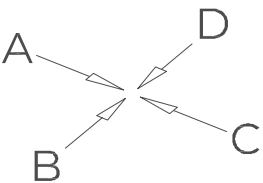
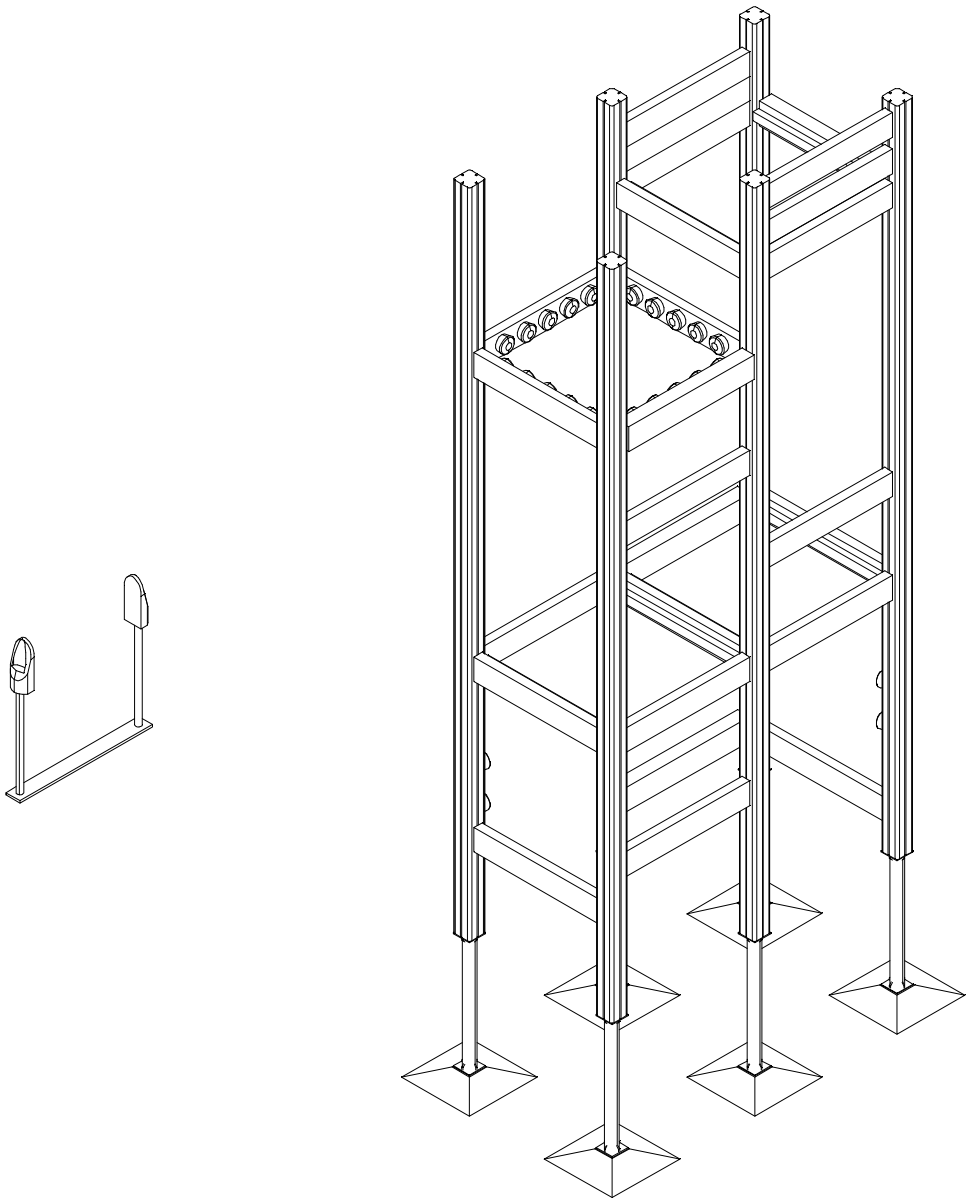


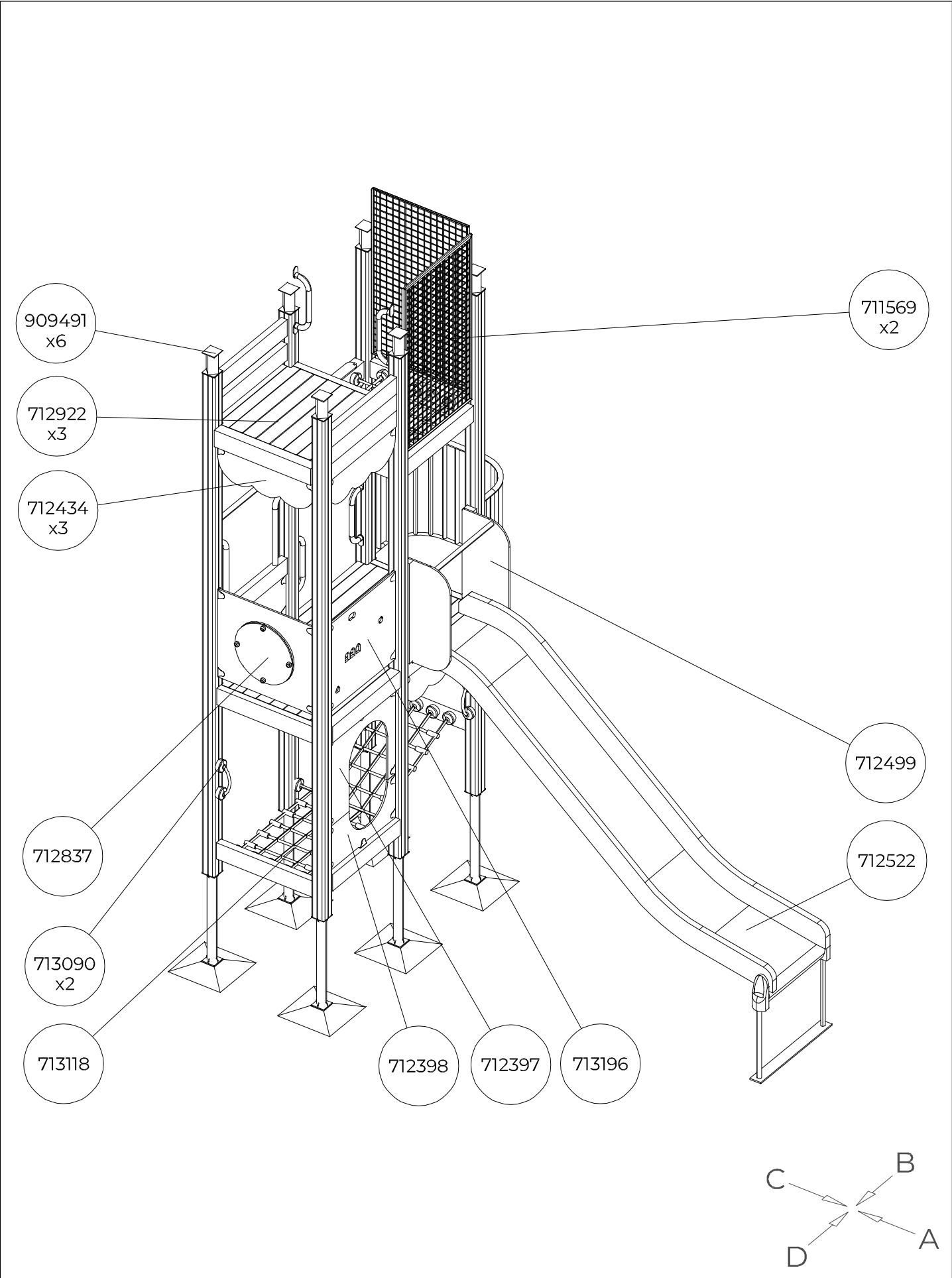
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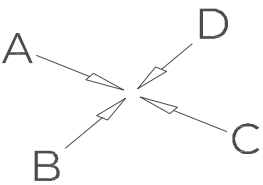
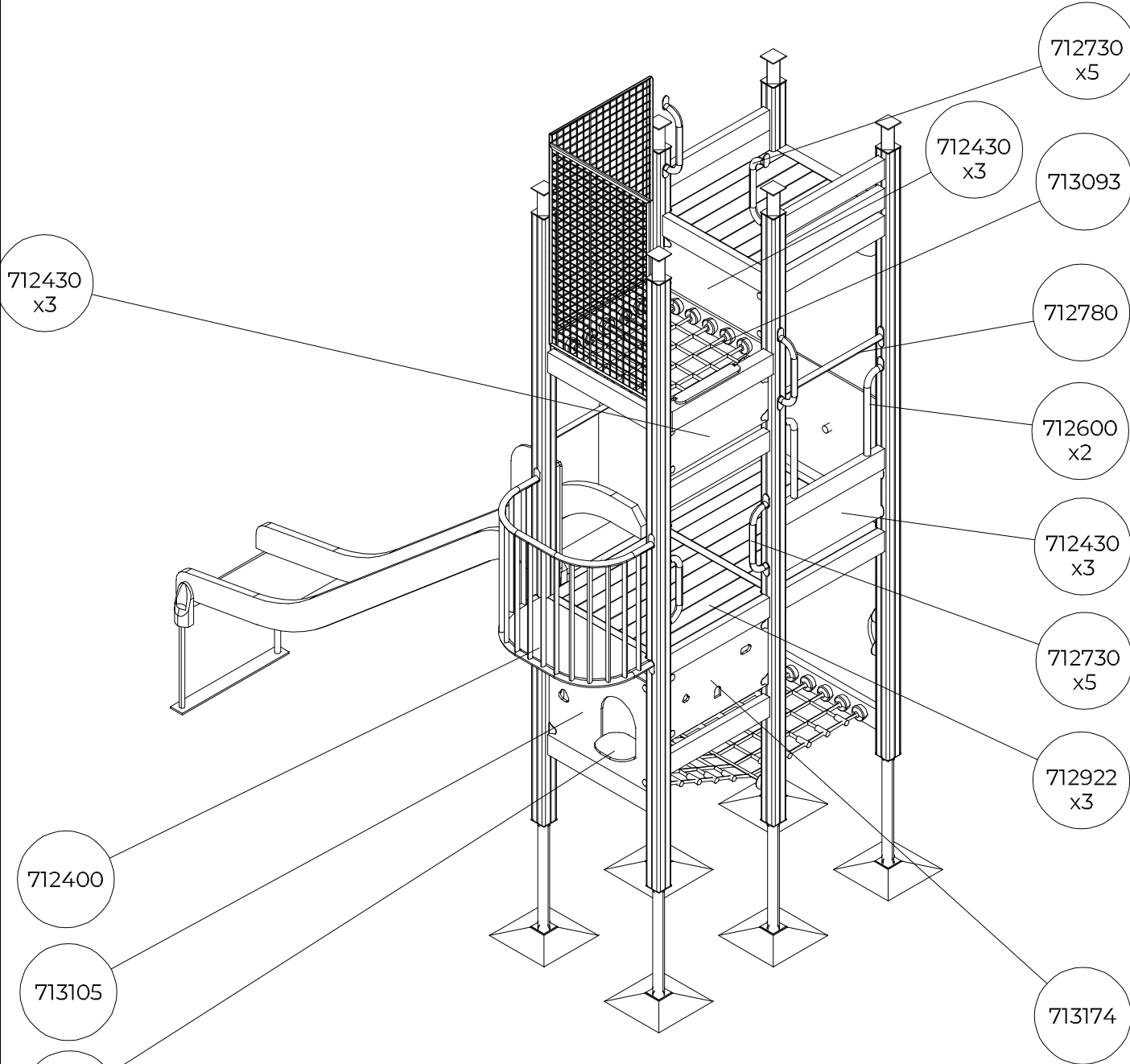


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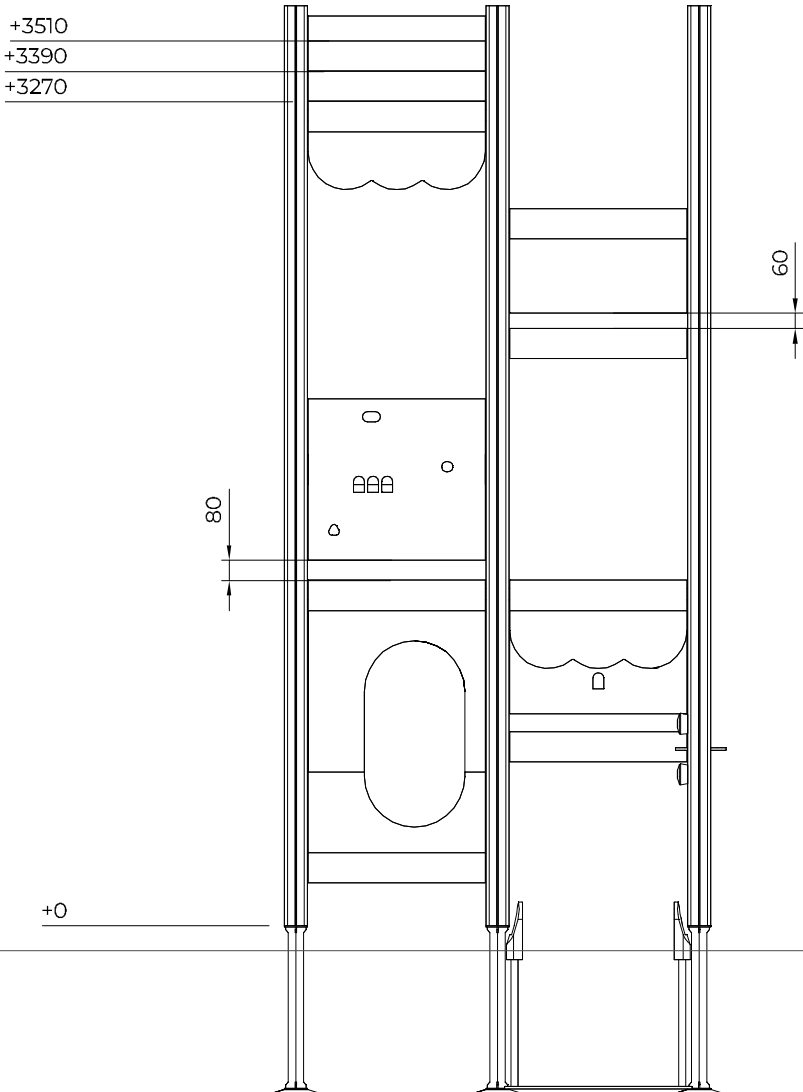




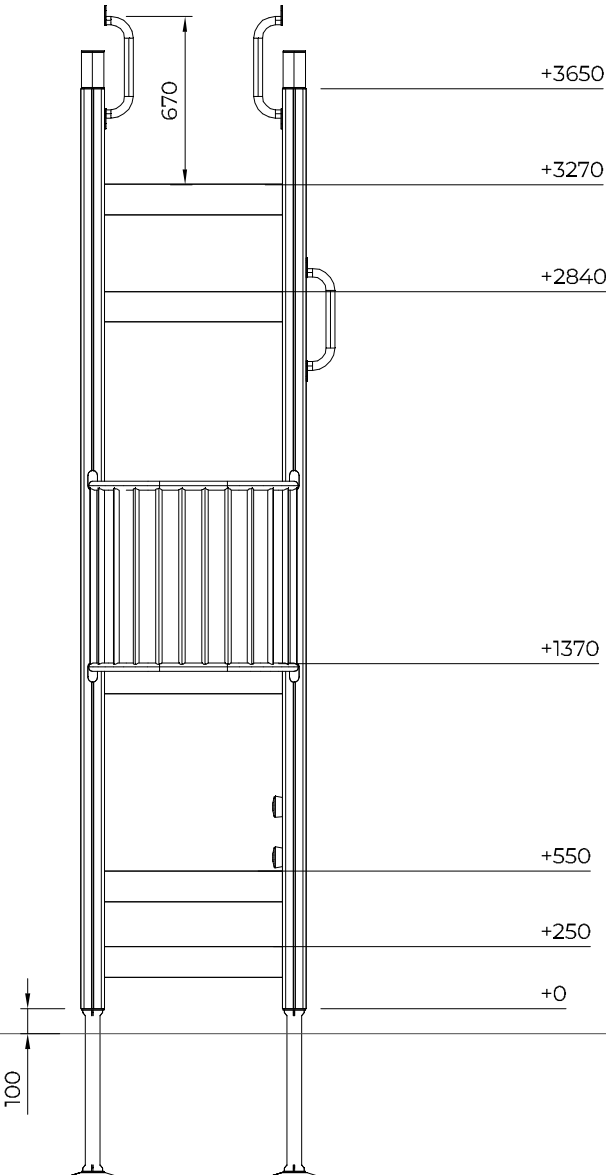




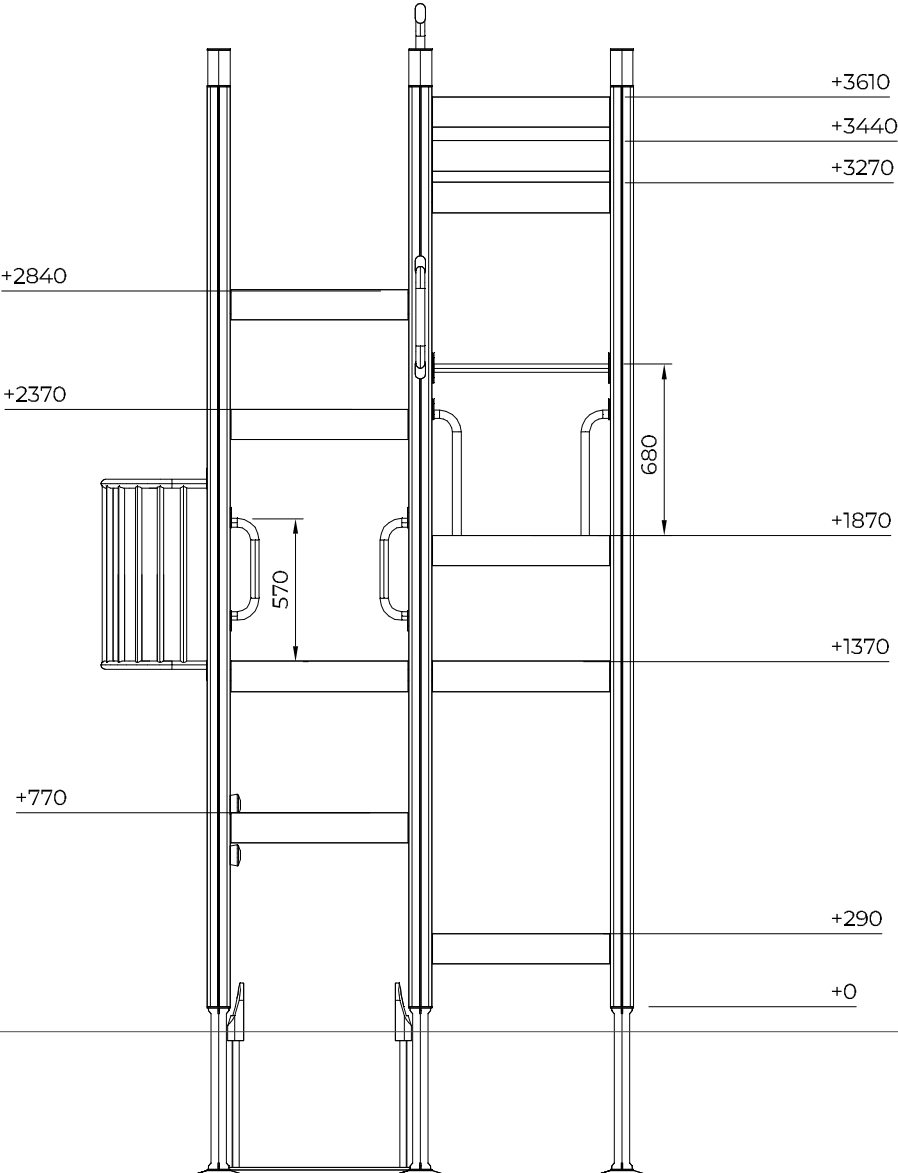
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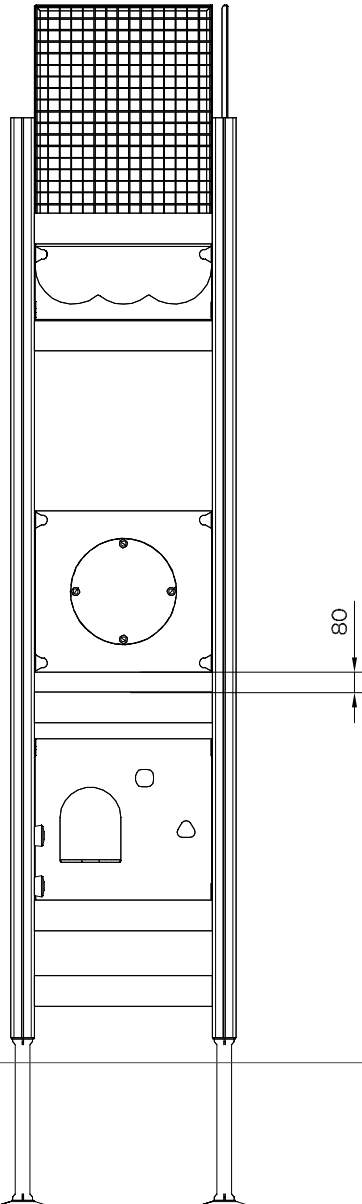
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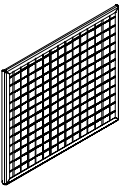
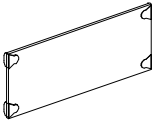
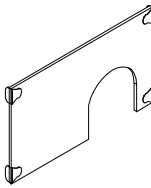
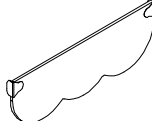
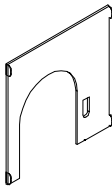
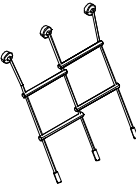
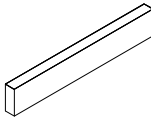
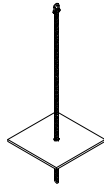
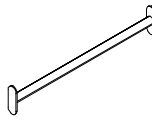
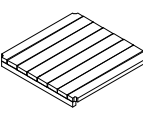
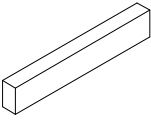
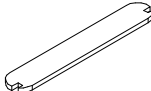
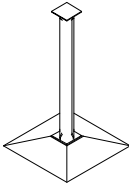
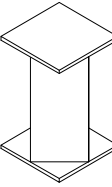
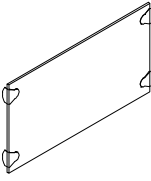


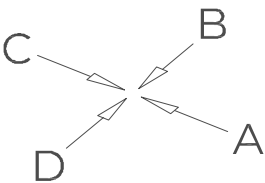
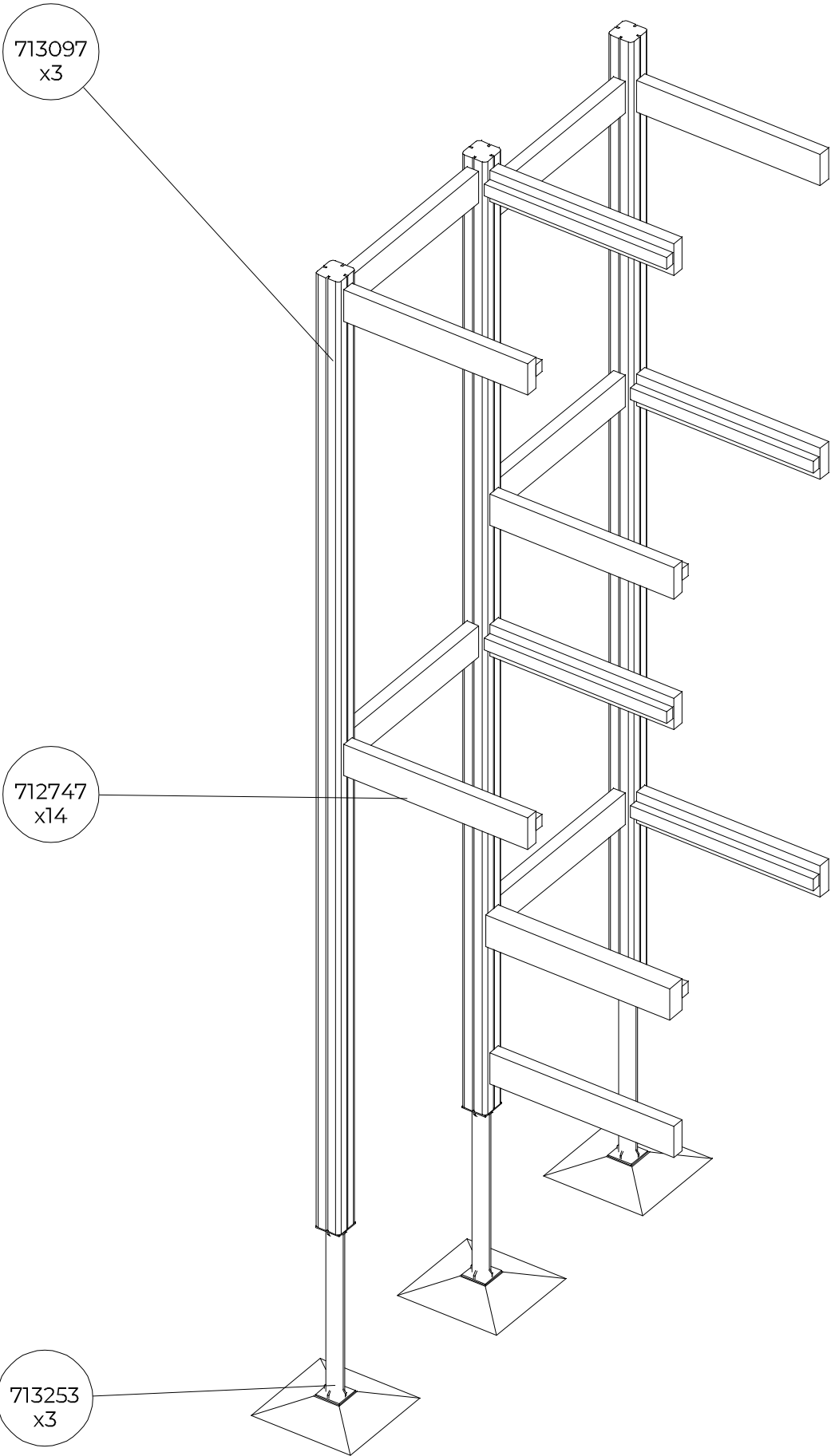
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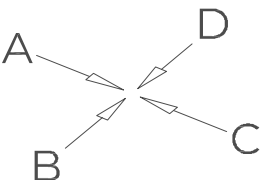
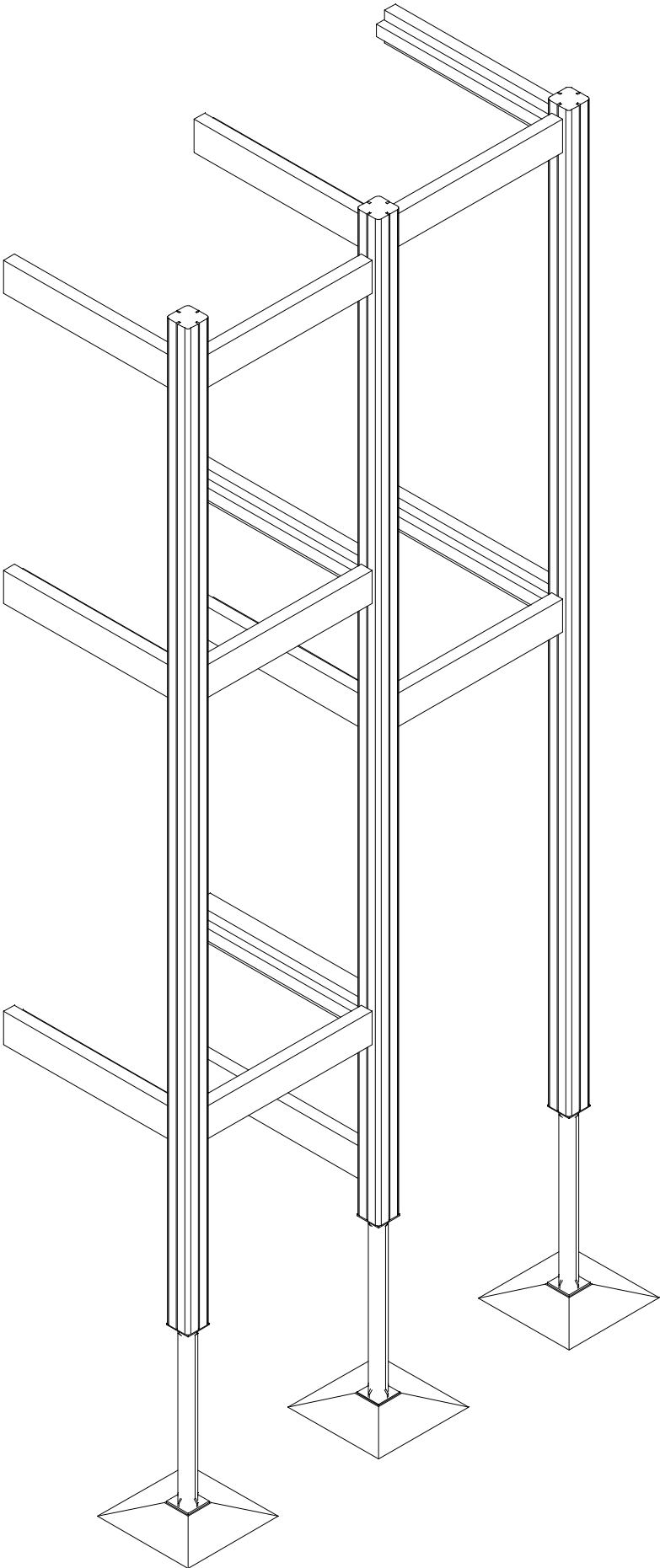


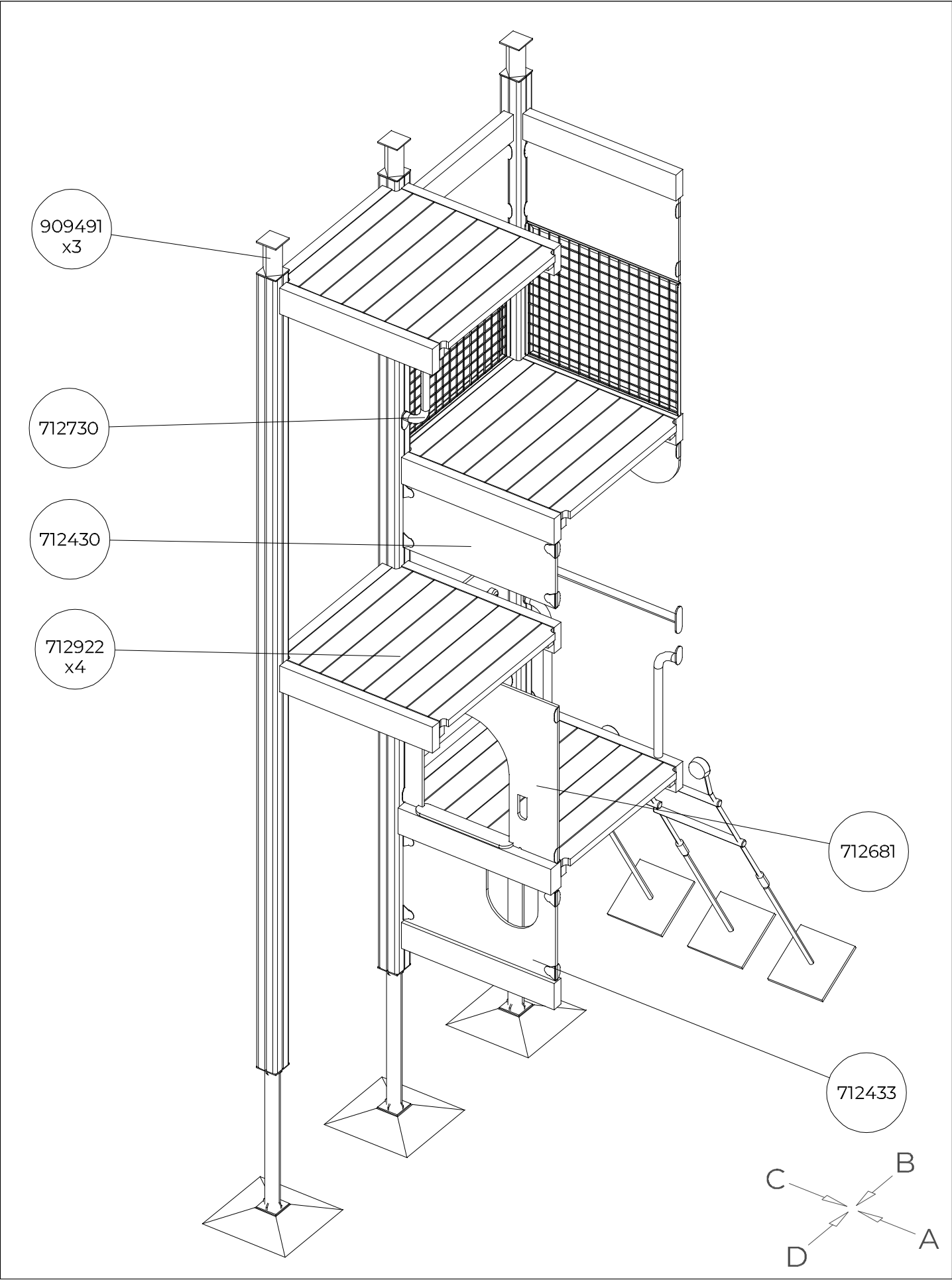
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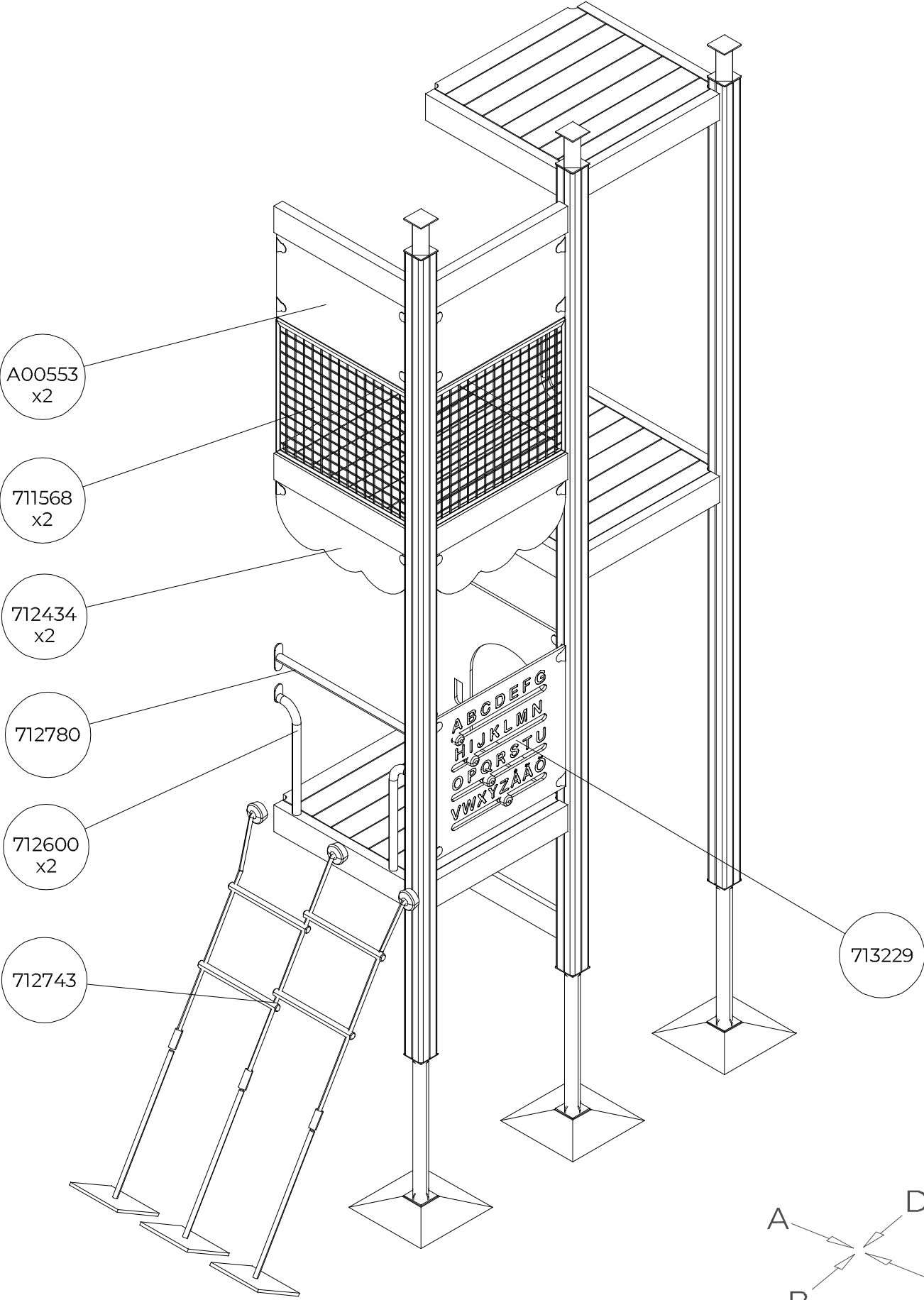


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A00553  	PCS 2										
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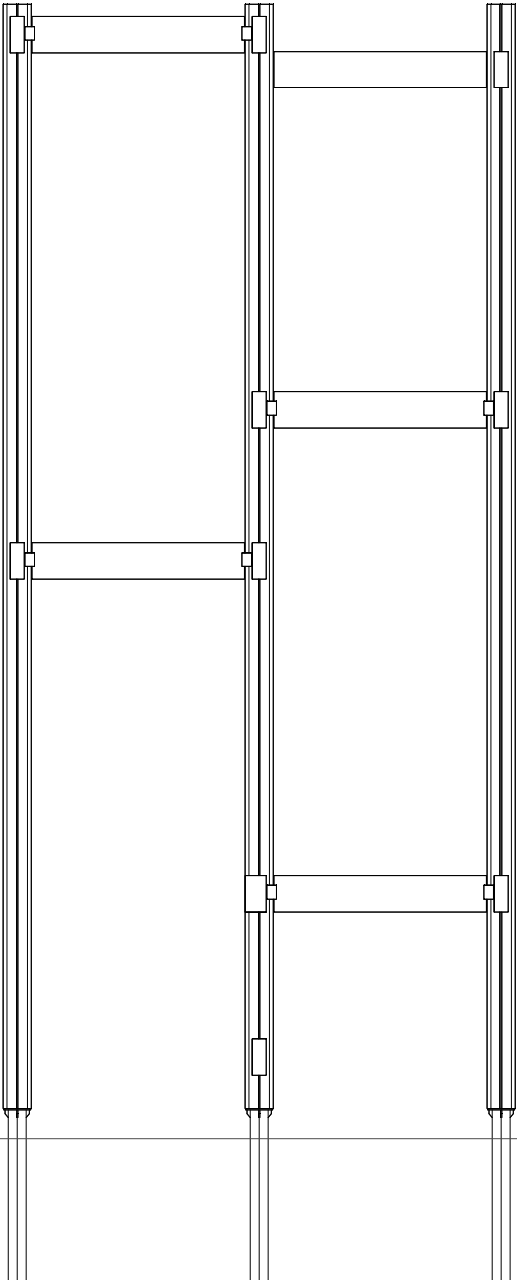




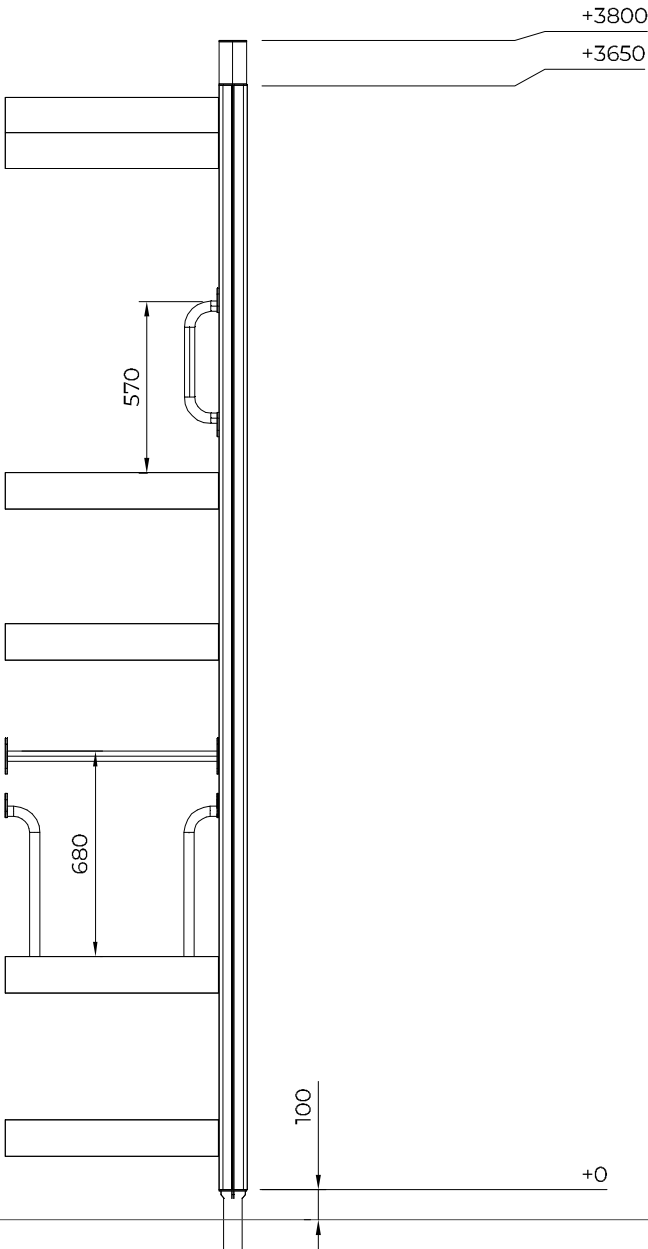




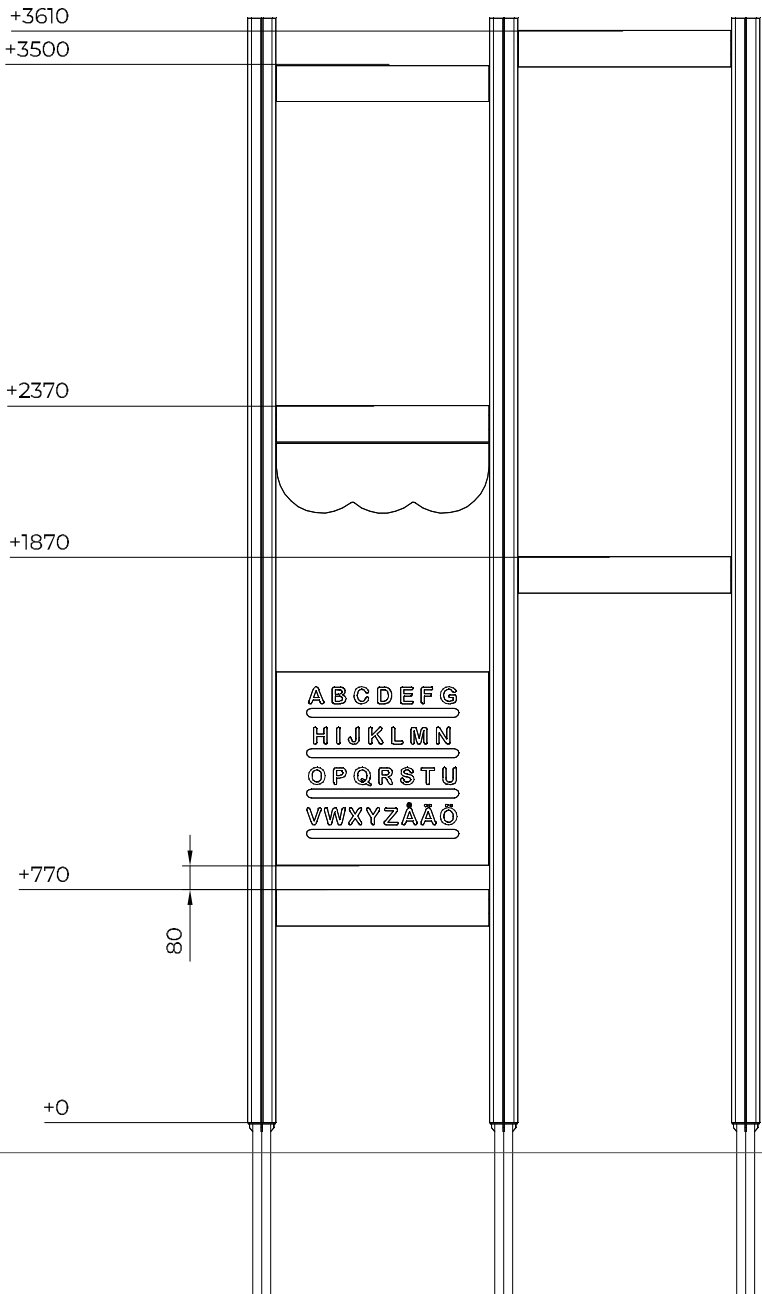
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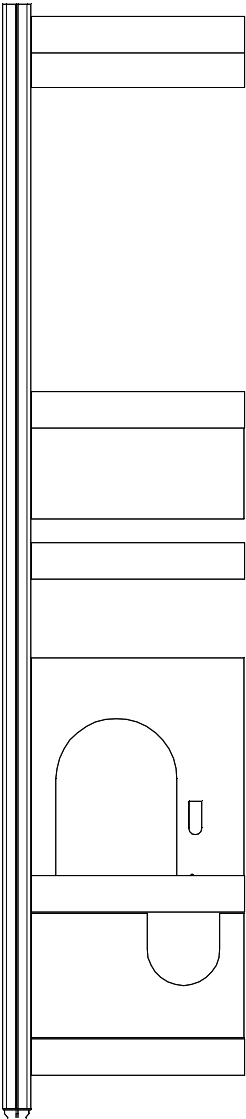
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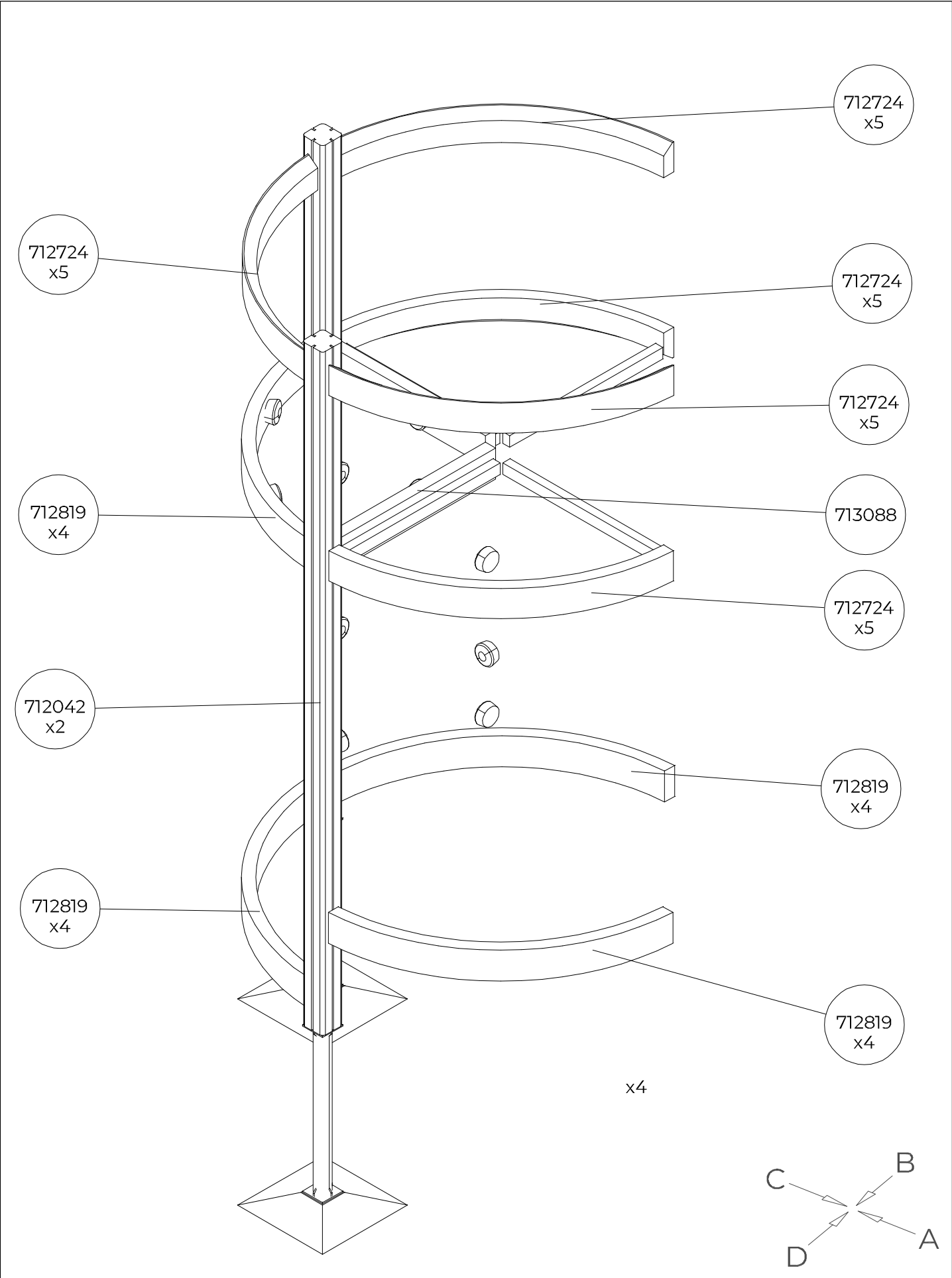
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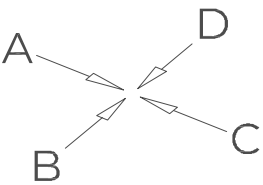
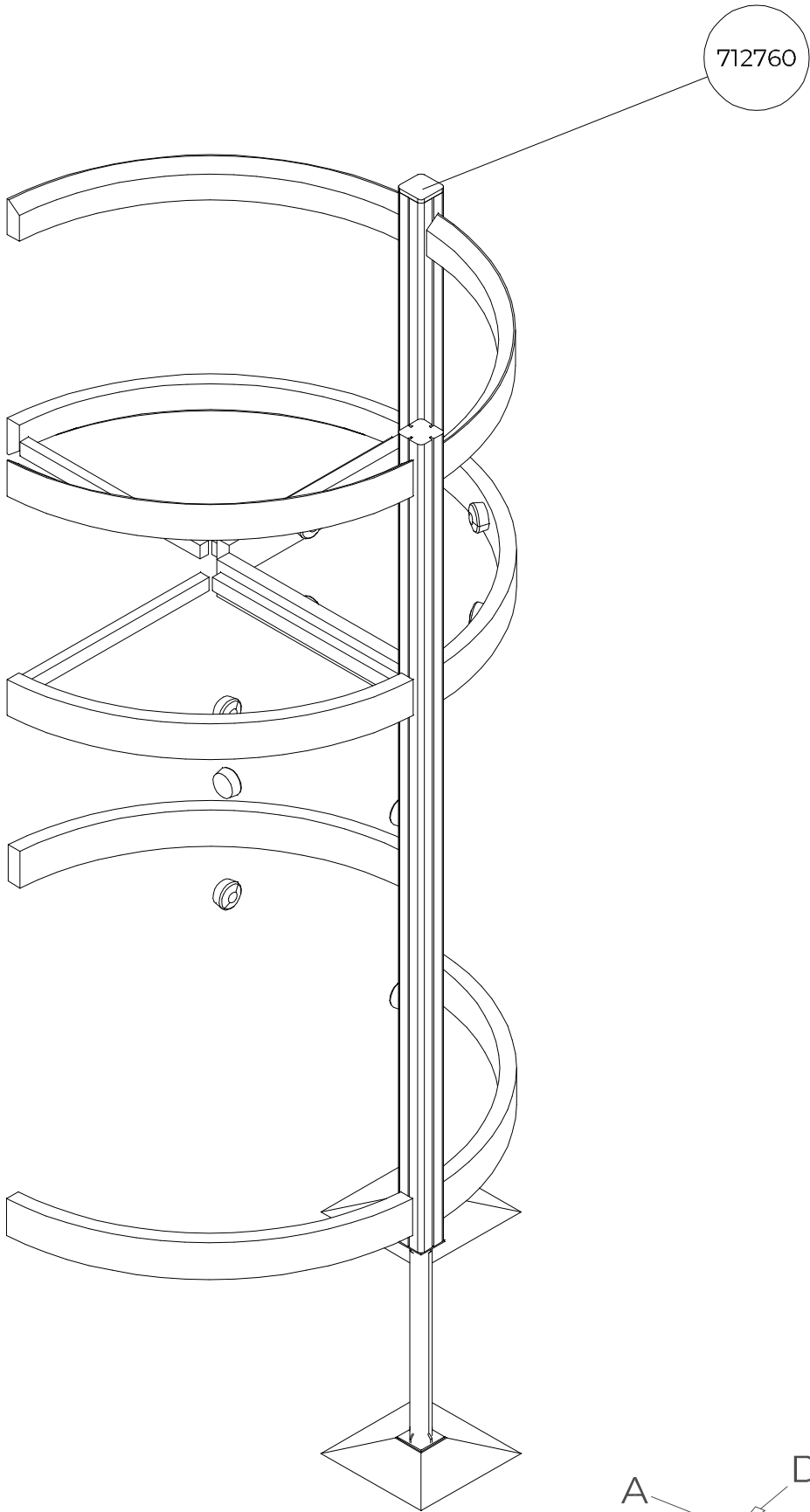


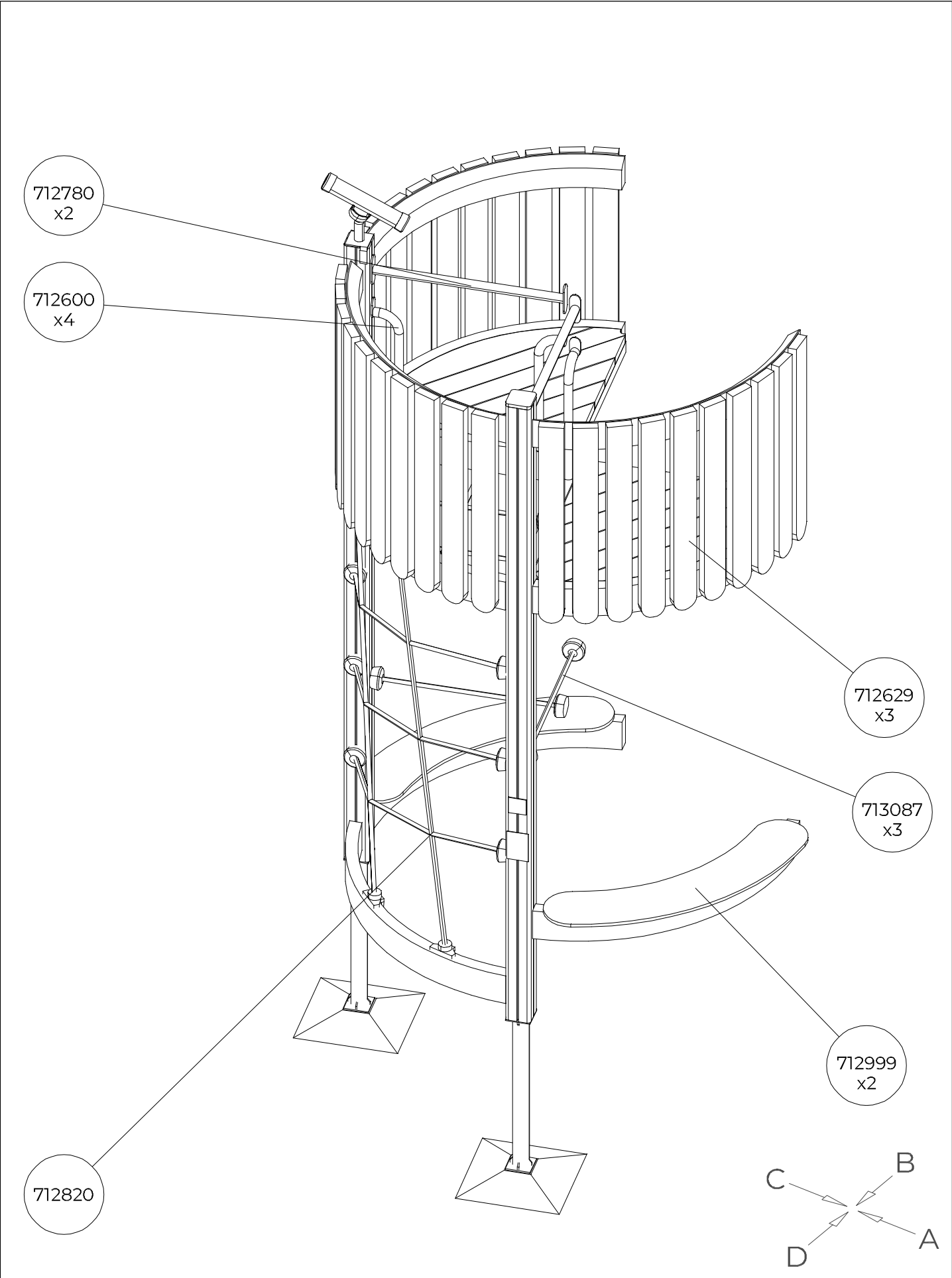
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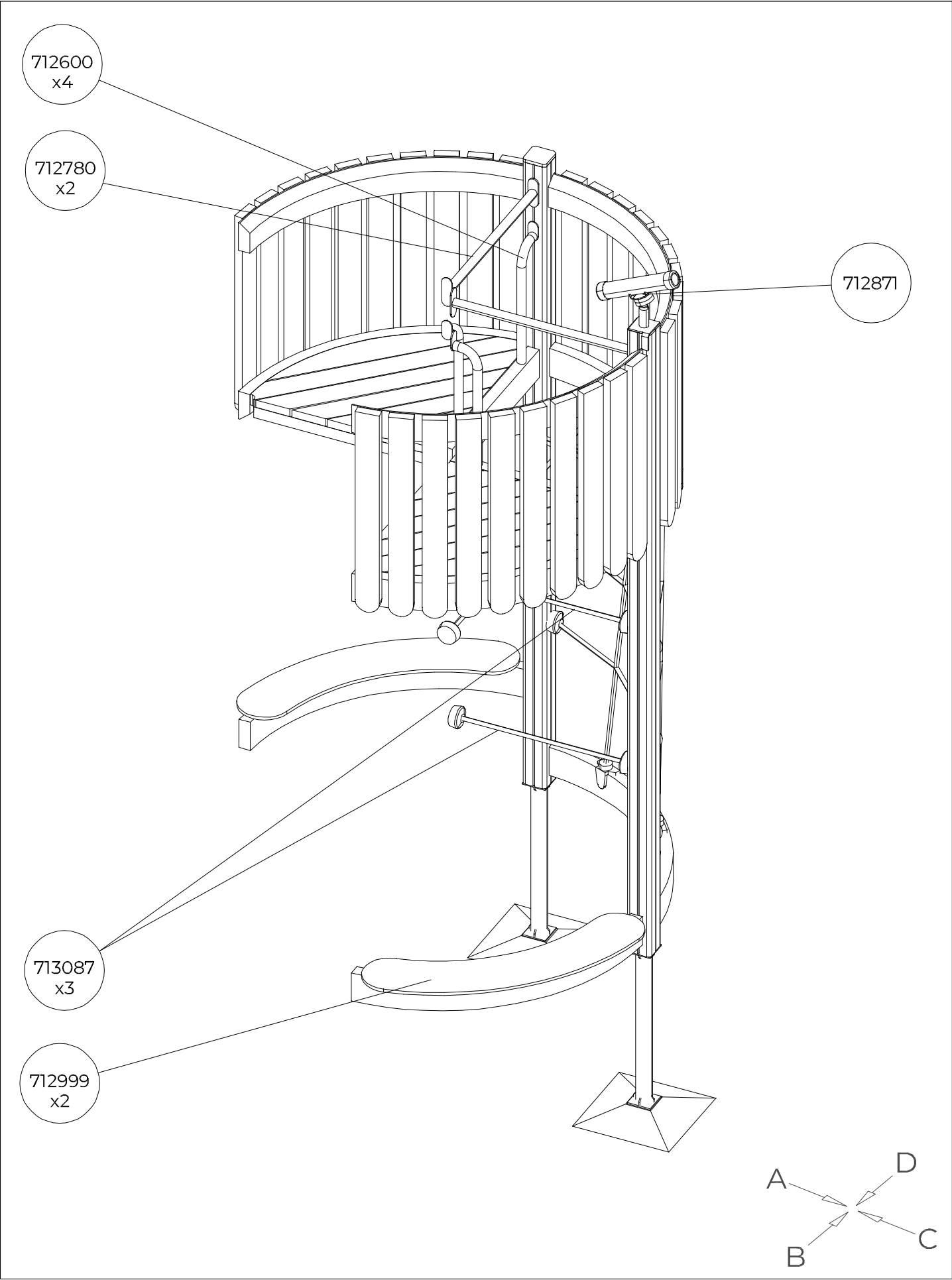


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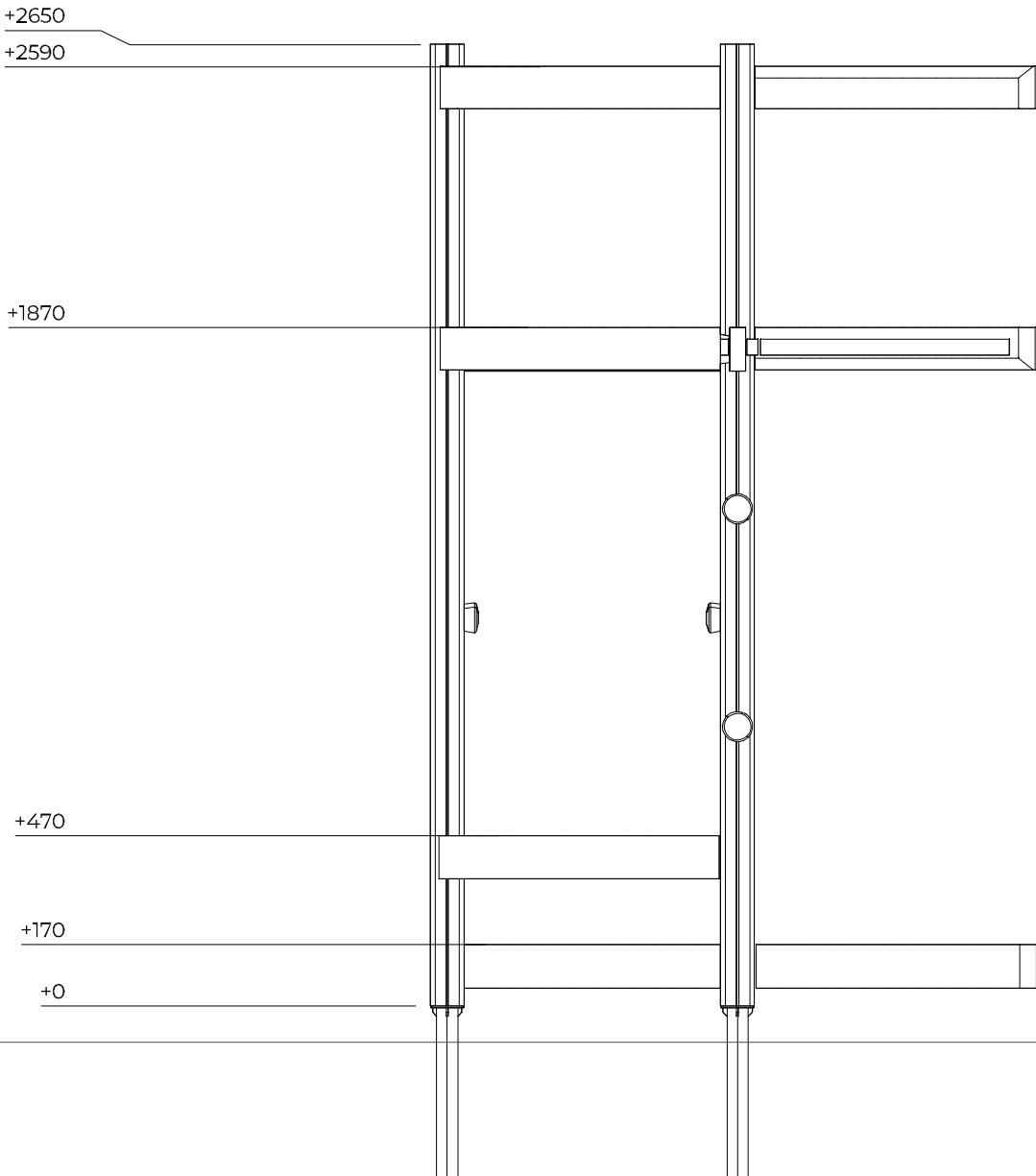




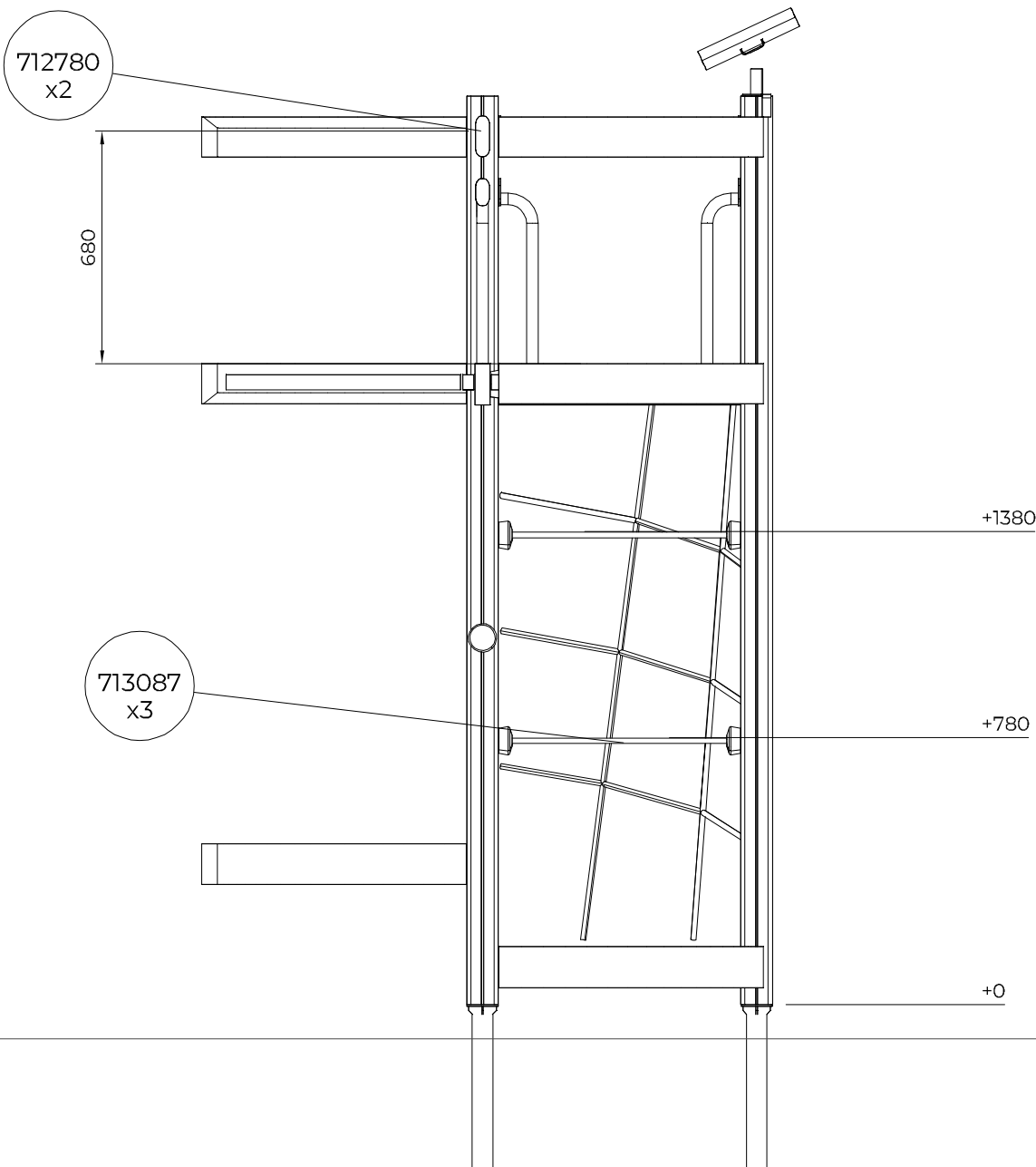




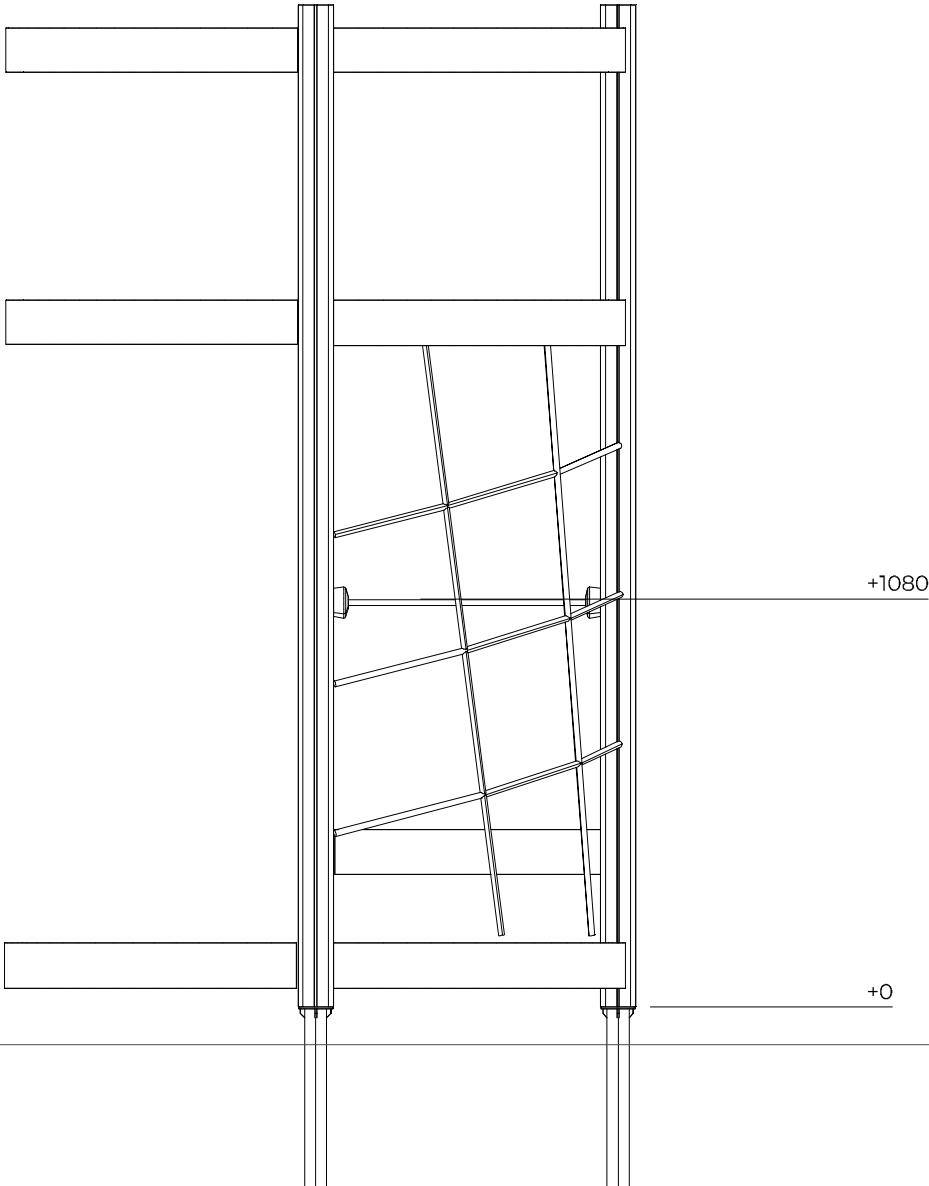
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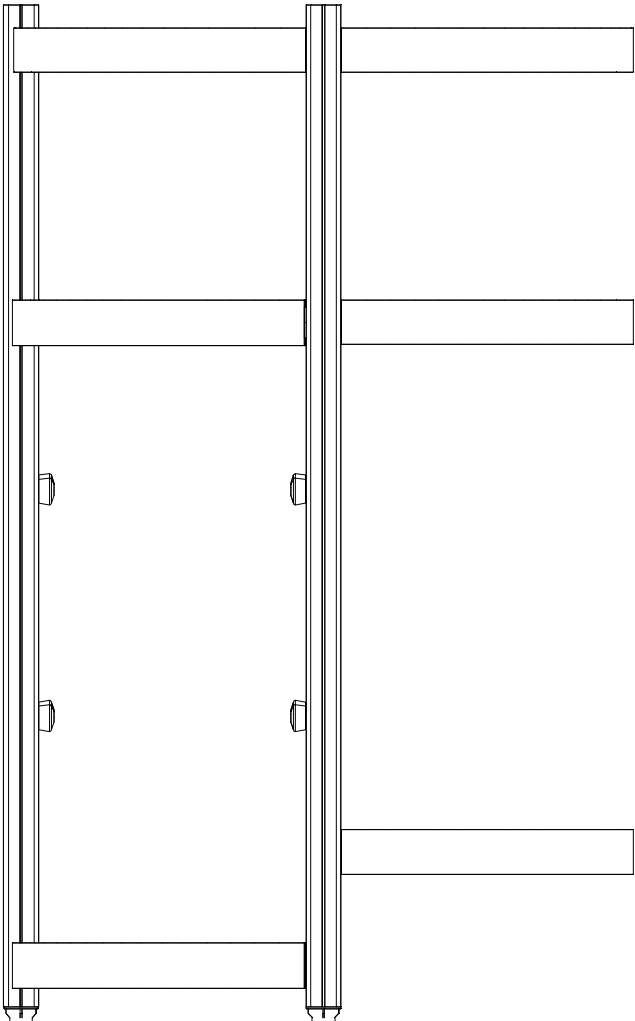
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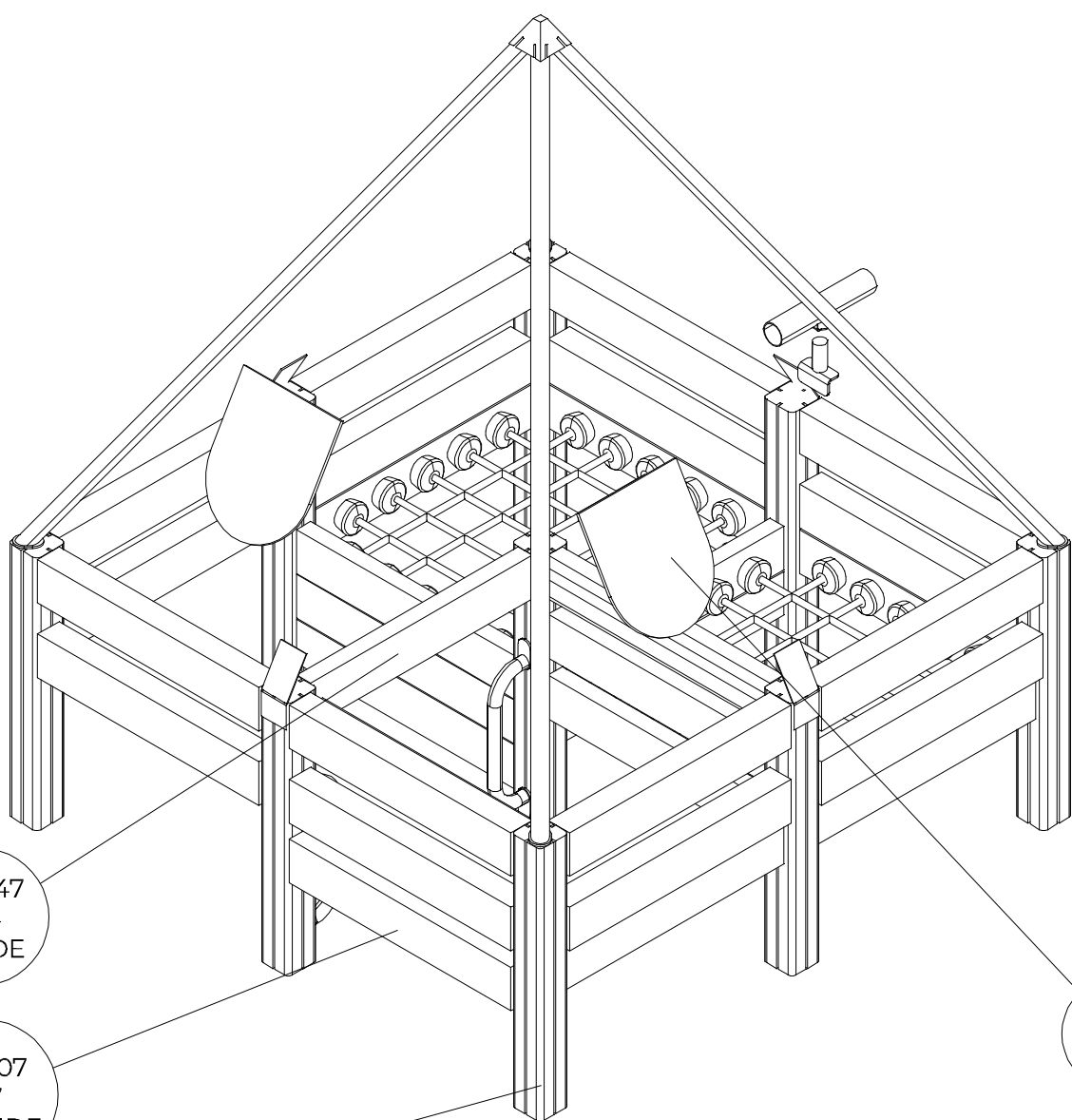
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D



[illegible]

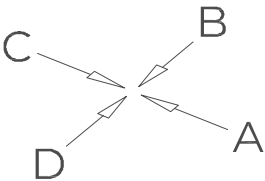


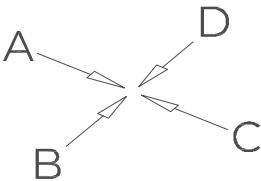
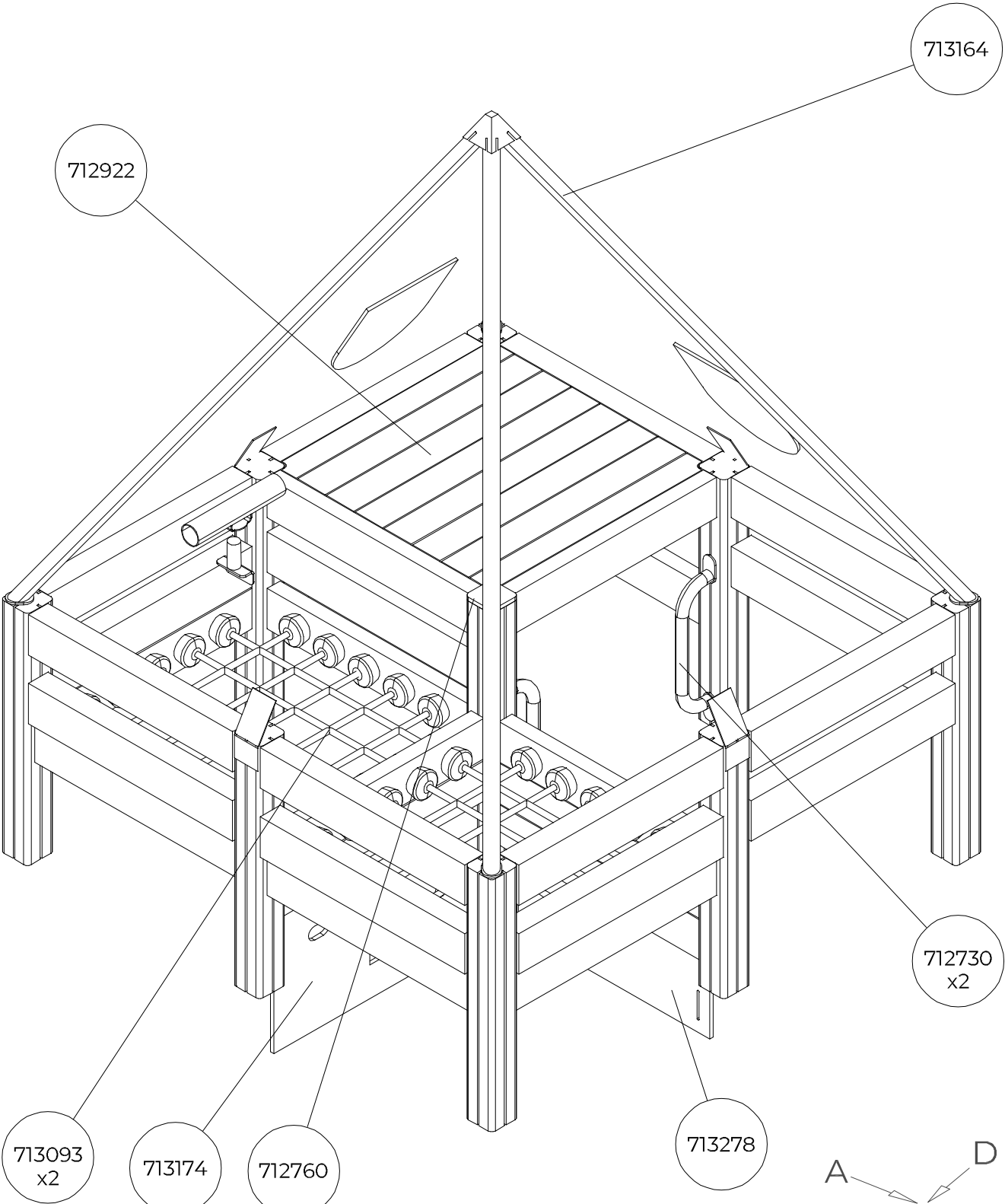
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x14
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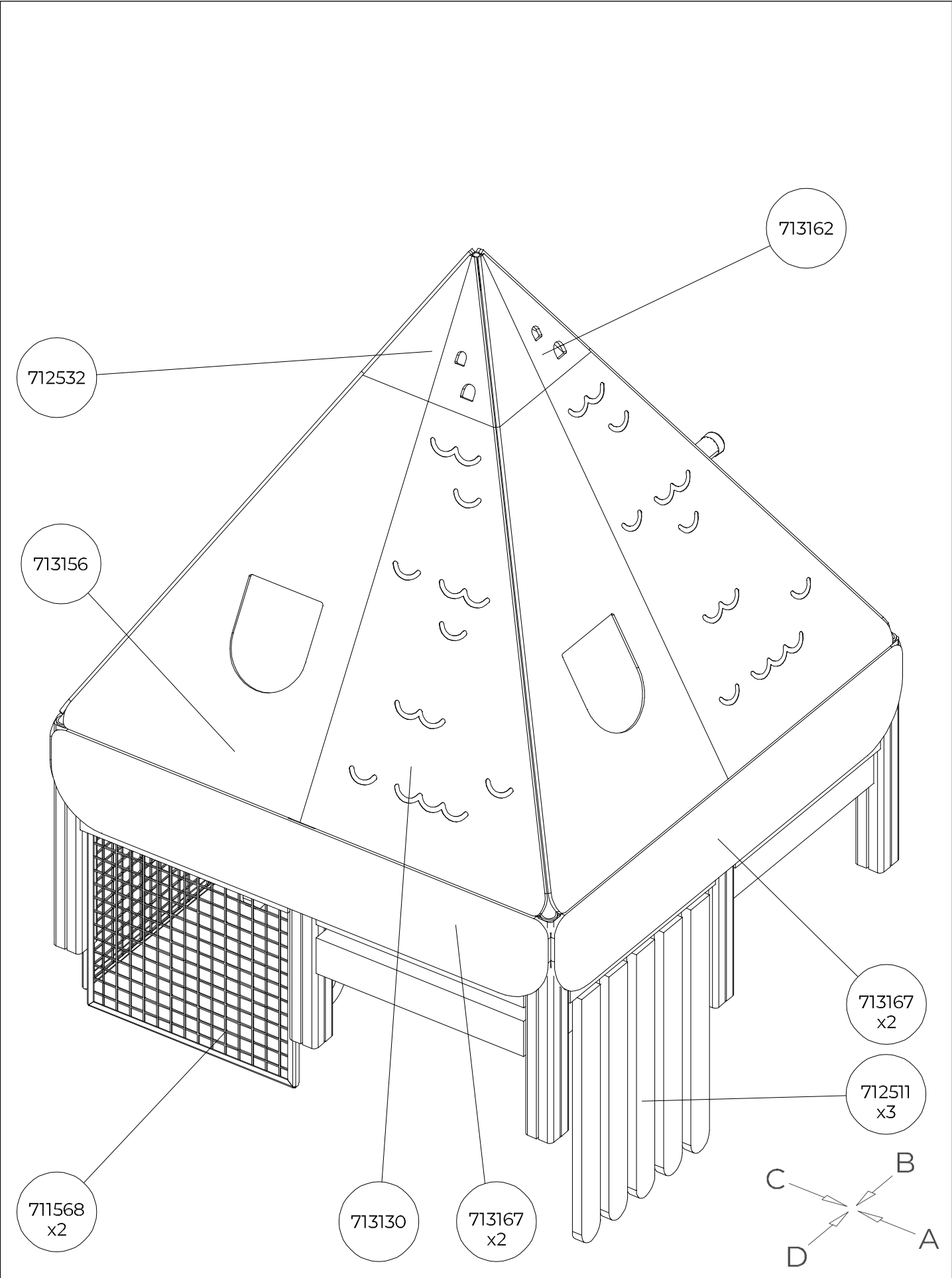
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x17
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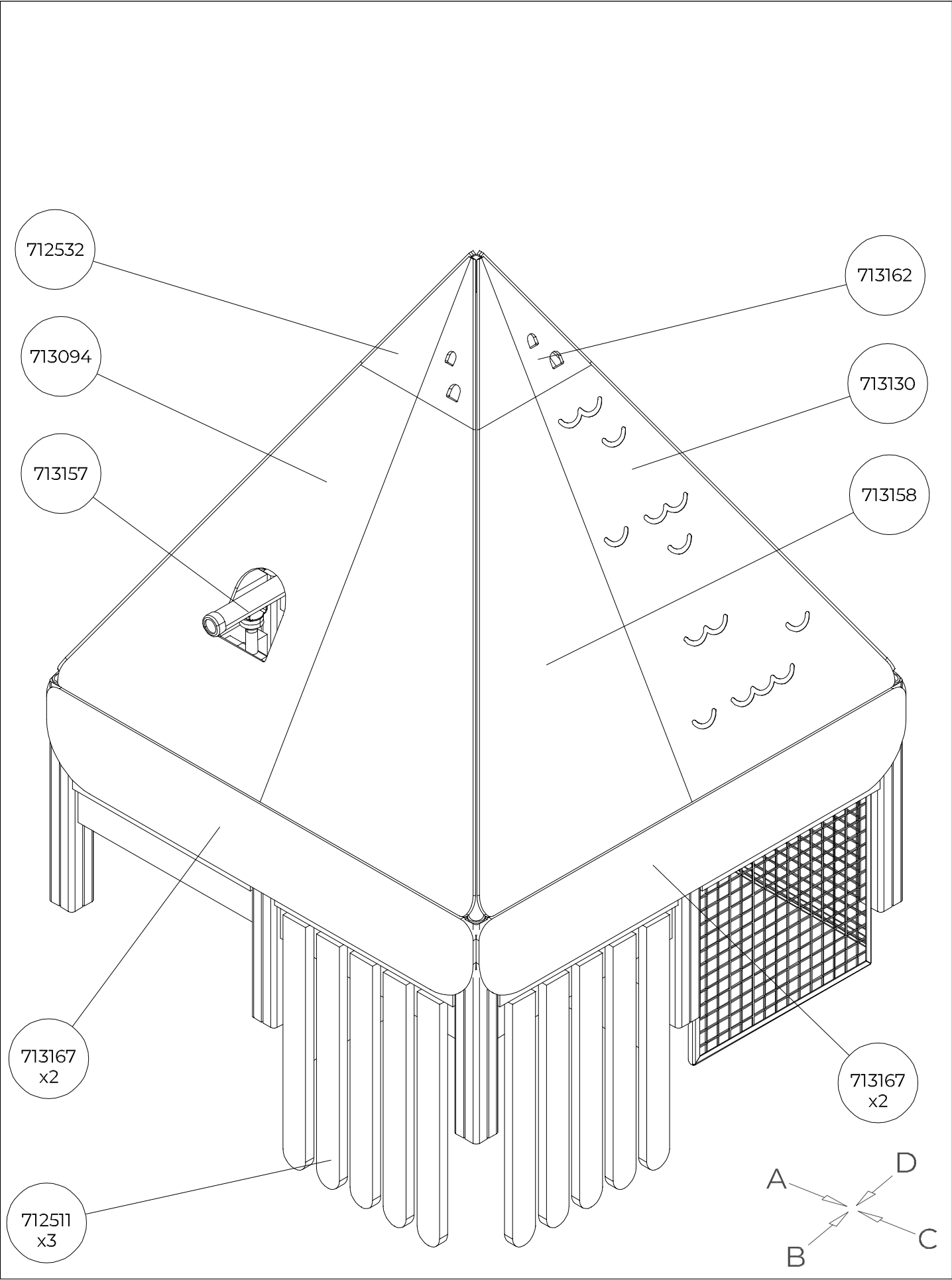
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x9

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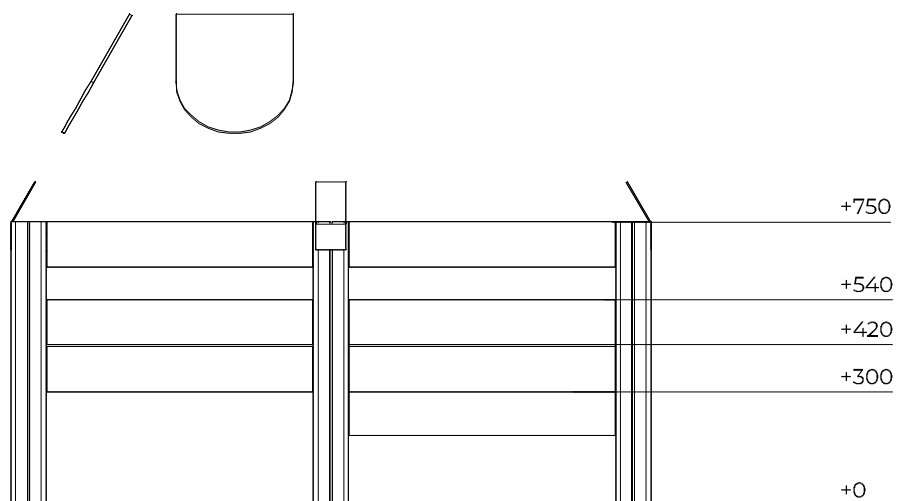




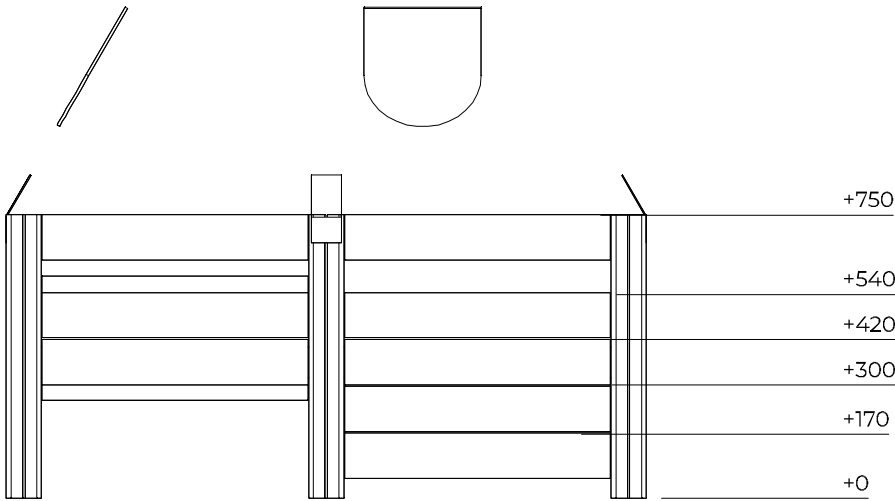




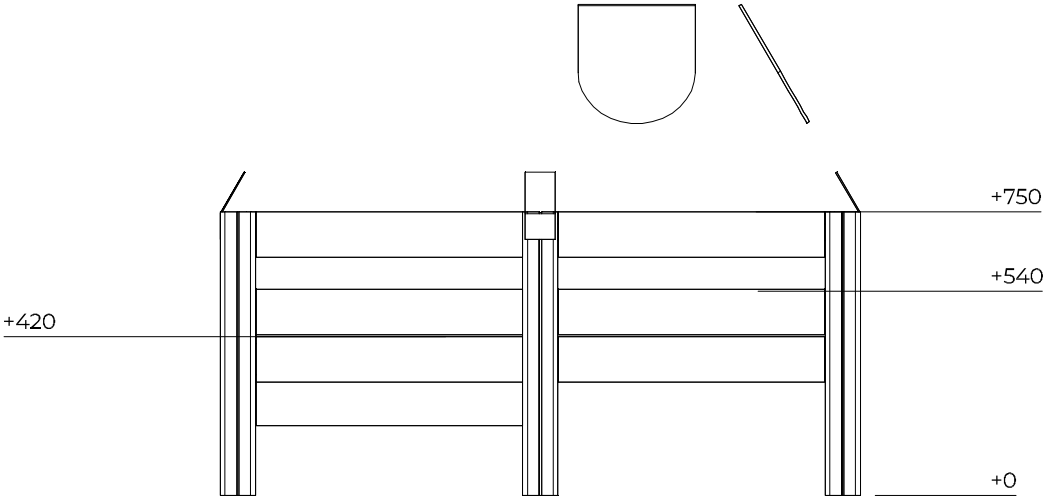
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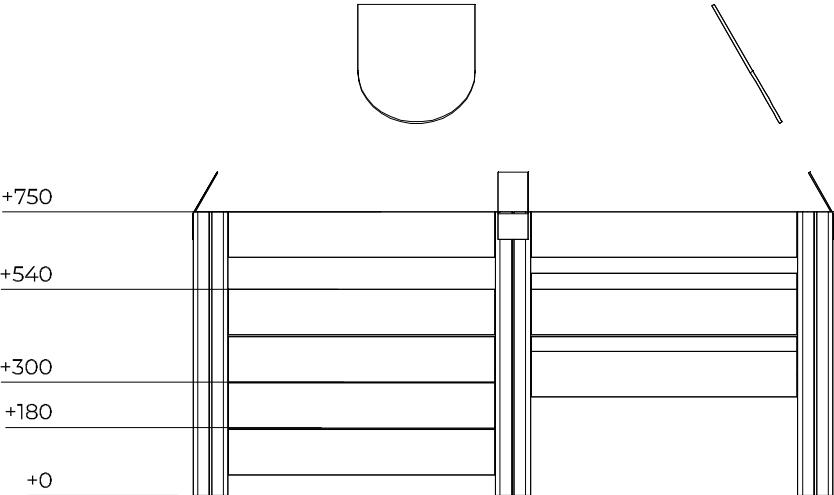
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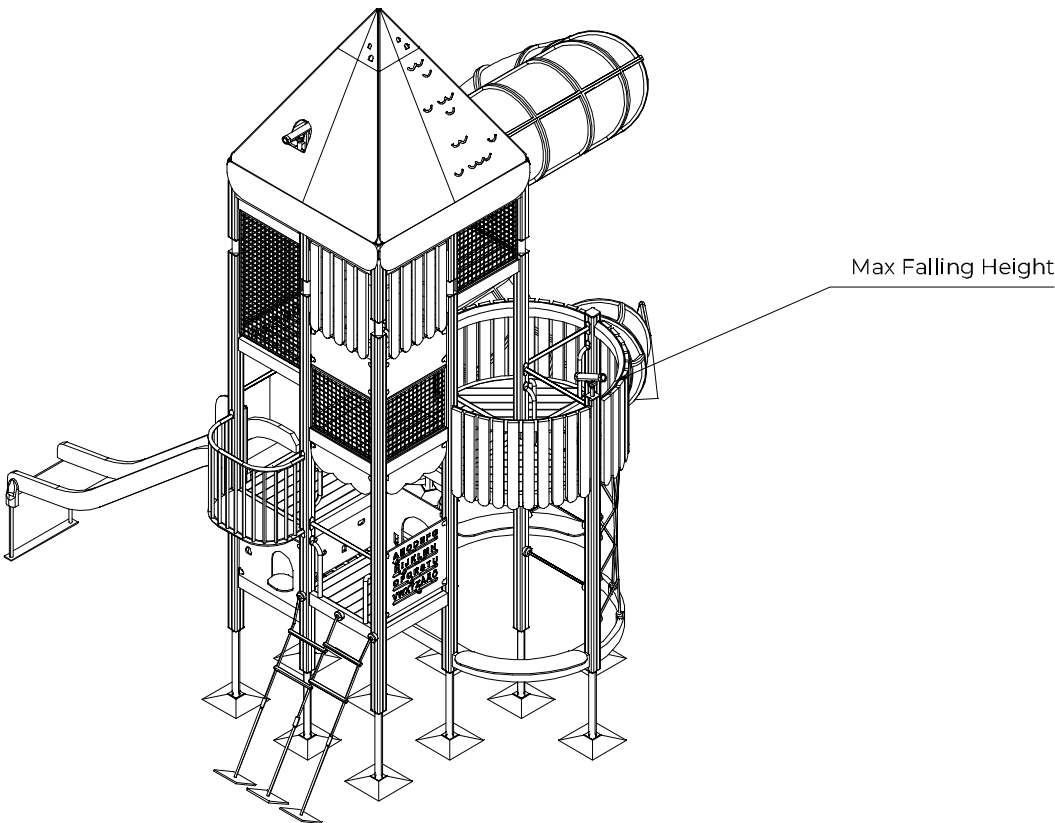
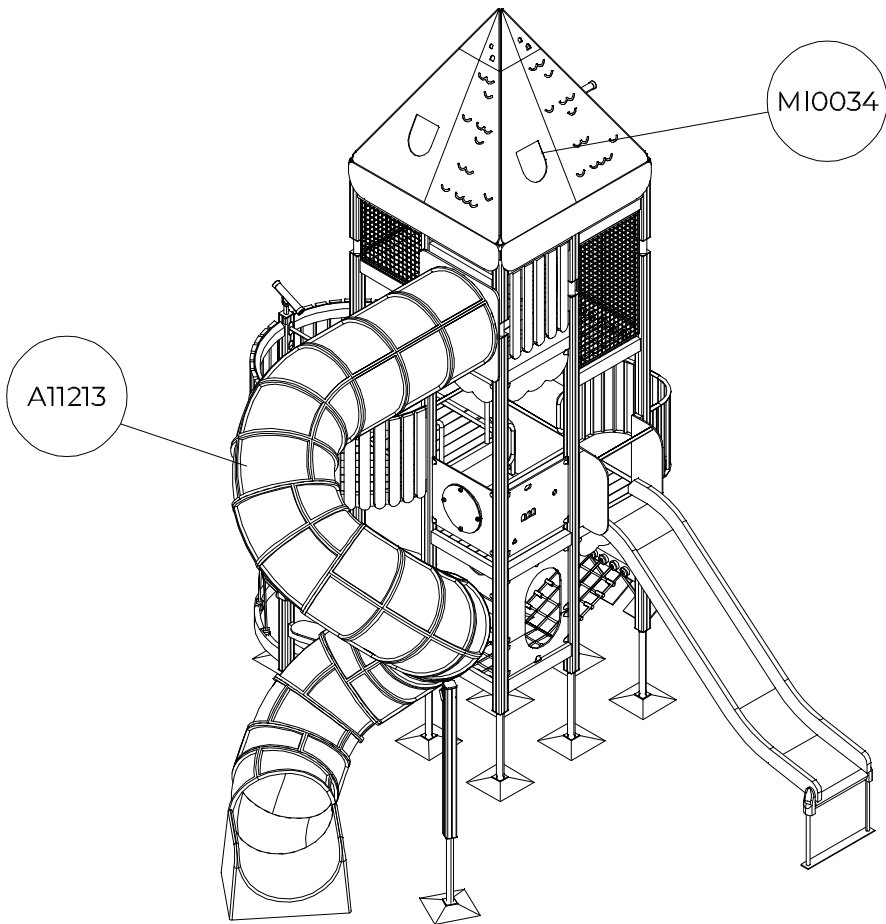


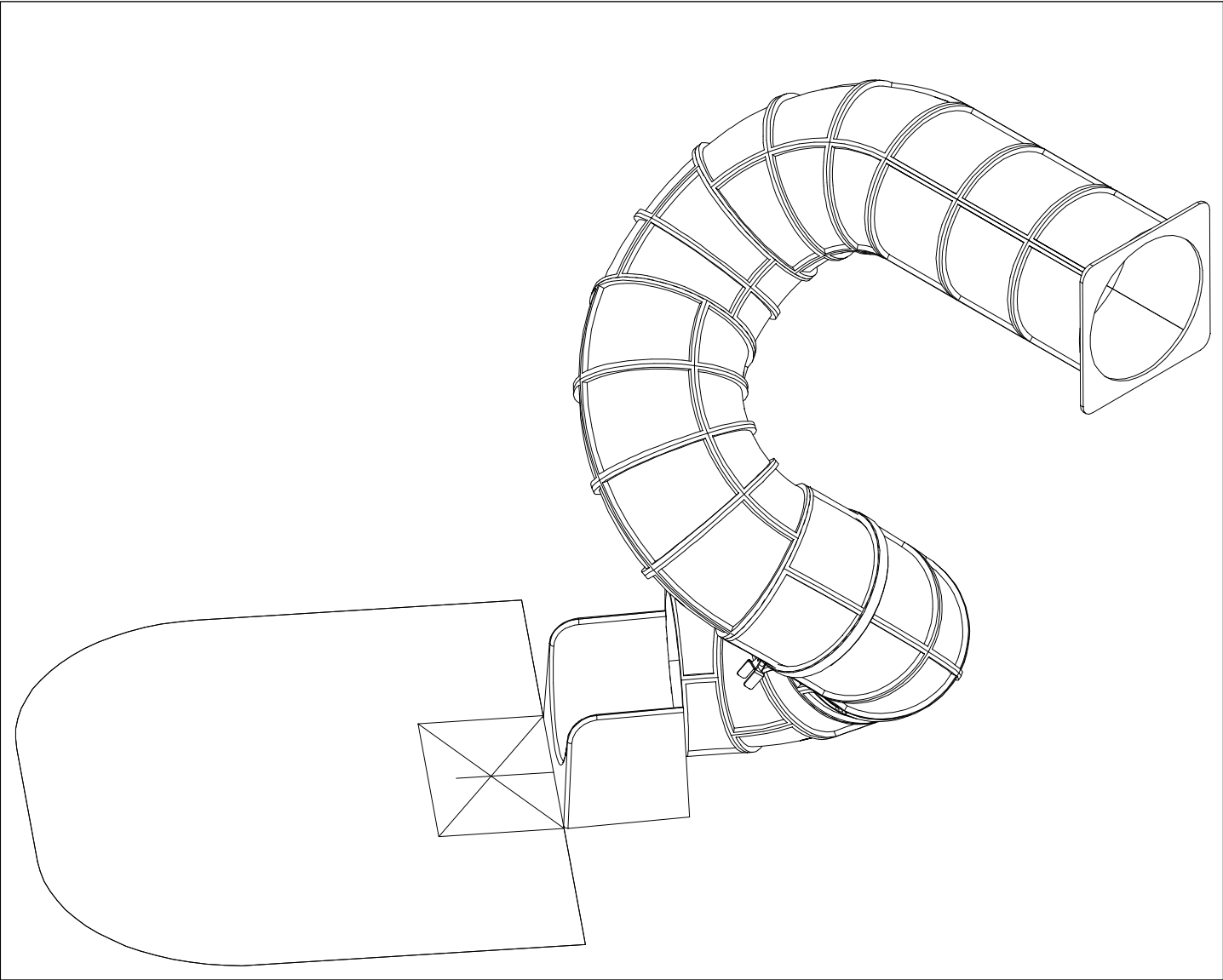
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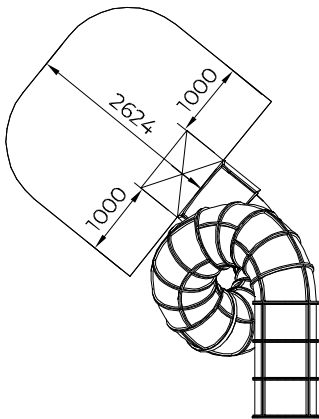
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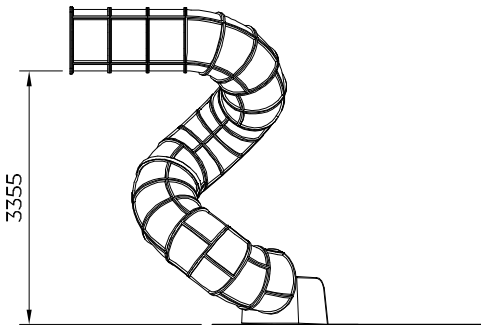




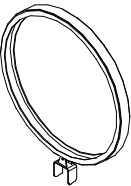
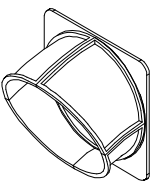
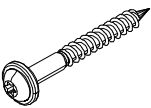
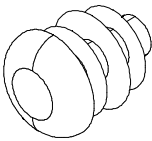
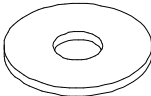
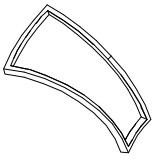
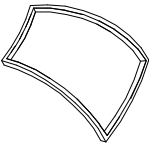
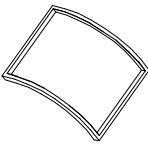
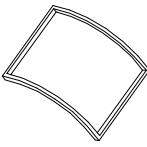
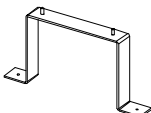
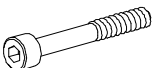
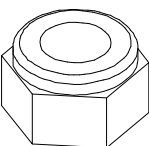
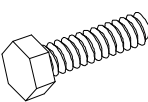
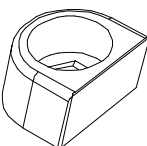
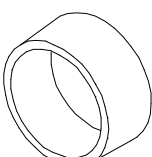
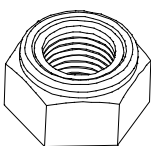
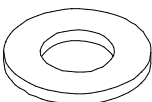
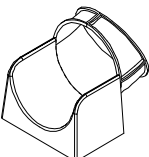
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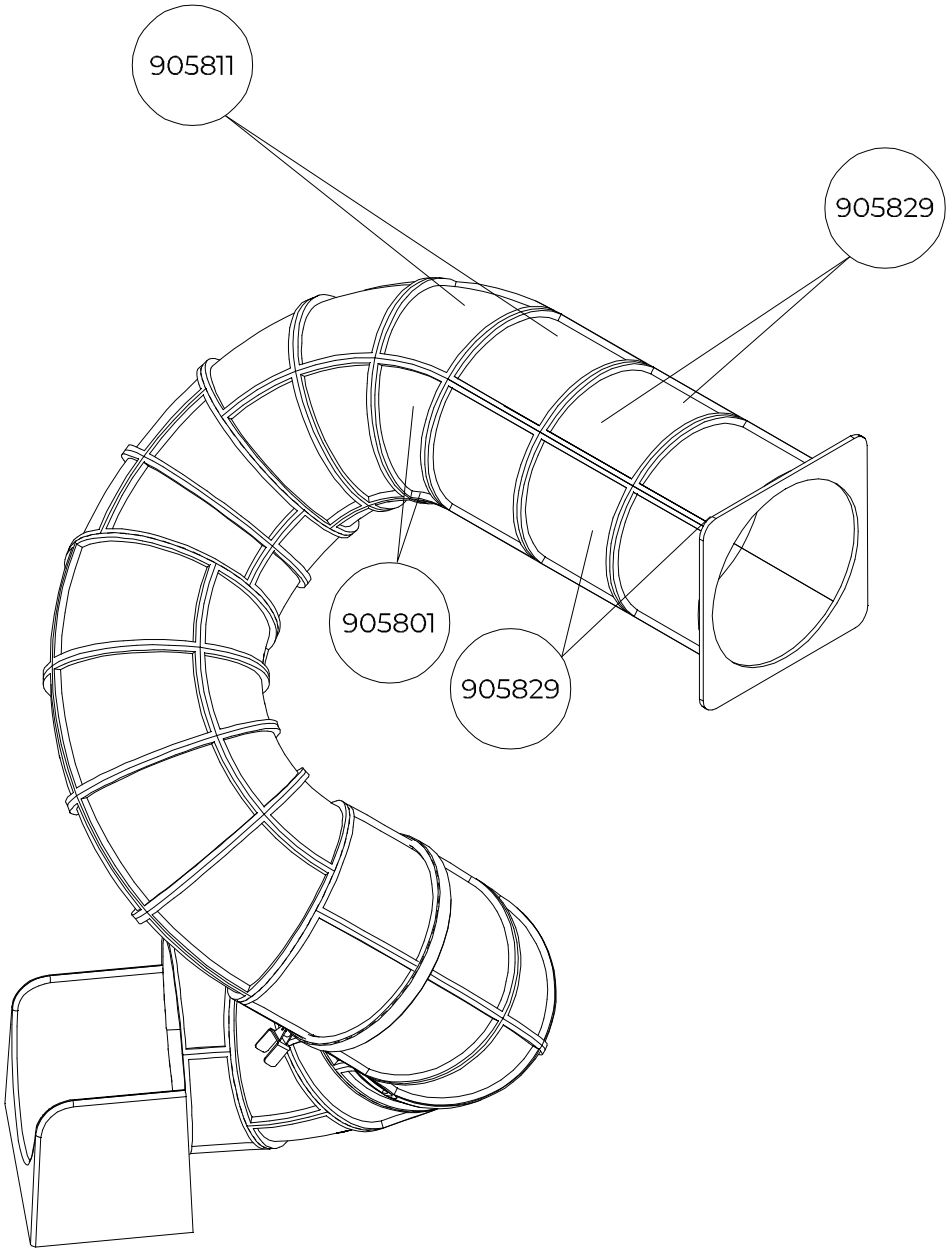


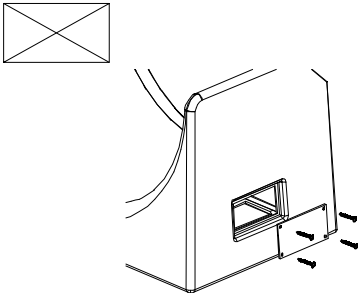
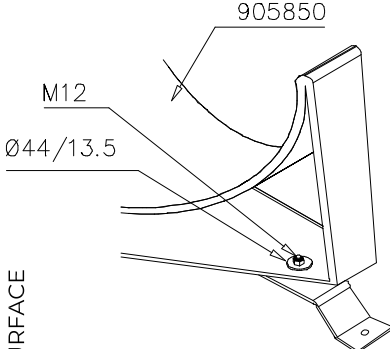
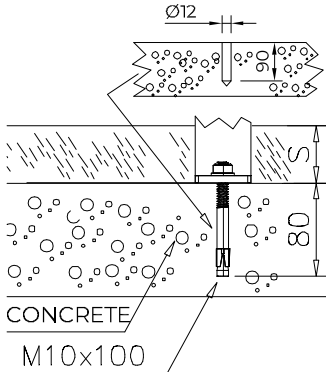
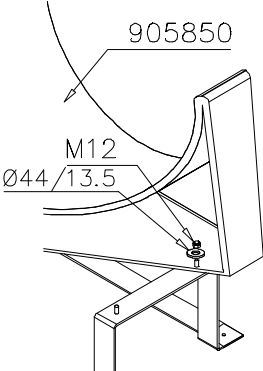
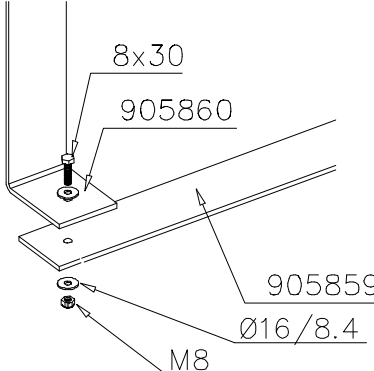
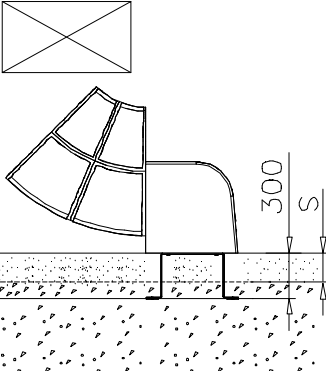
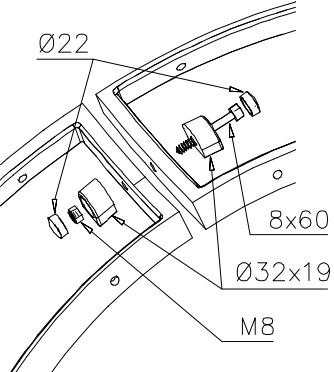
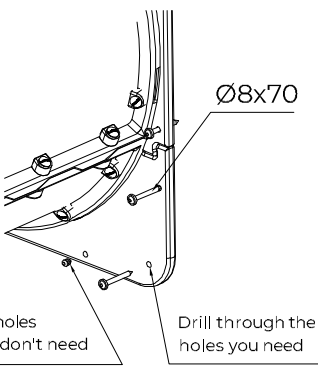
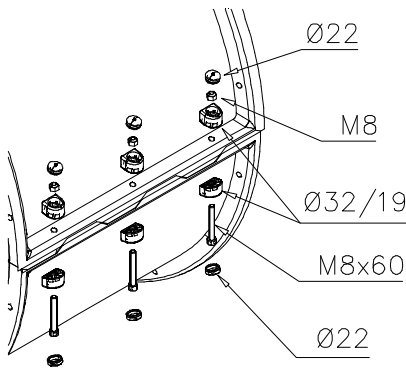
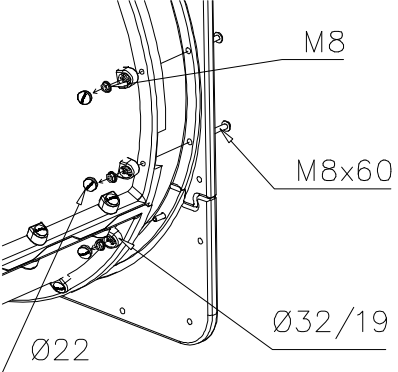
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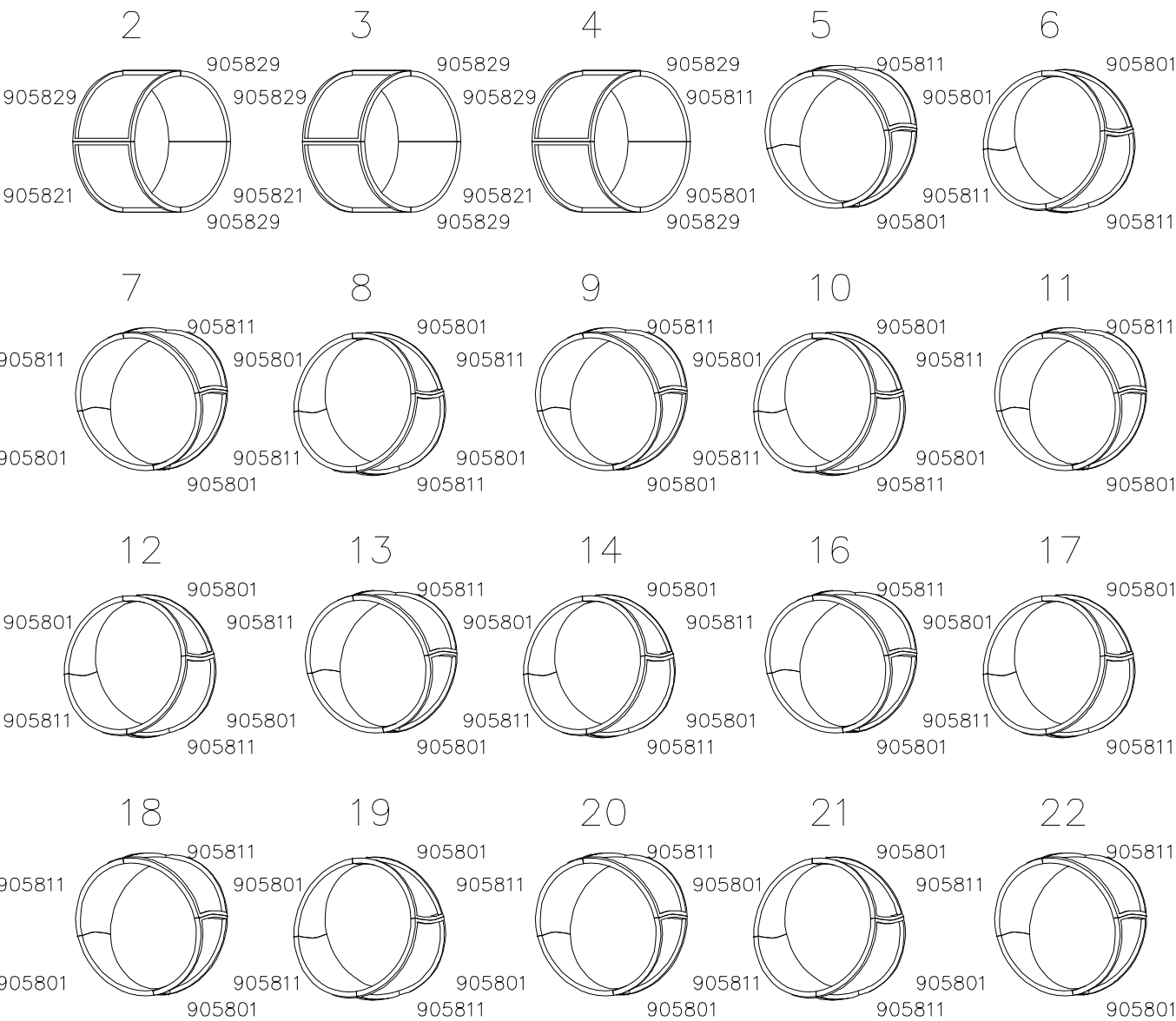


DATE: 19.5.2025

004914	PCS	START	PCS	900240	PCS	903533	PCS	905086	PCS	905801	PCS
	1		1		14		6		4		32
		Pre-assembly		Ø8x70		SRL12		Ø44/13.5		GREY	
905811	PCS	905821	PCS	905829	PCS	905859	PCS	905860	PCS	909205	PCS
	32		2		6		2		2		456
GREY		GREY		TRANSPARENT		6x80x850				8x60	
909248	PCS	909274	PCS	911158	PCS	911159	PCS	980150	PCS	980151	PCS
	4		4		912		984		460		8
M12		8x30		GREY		GREY Ø22		M8		Ø16/8.4	
RUNOUT	PCS		PCS		PCS		PCS		PCS		PCS
	1										
Pre-assembly											
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS



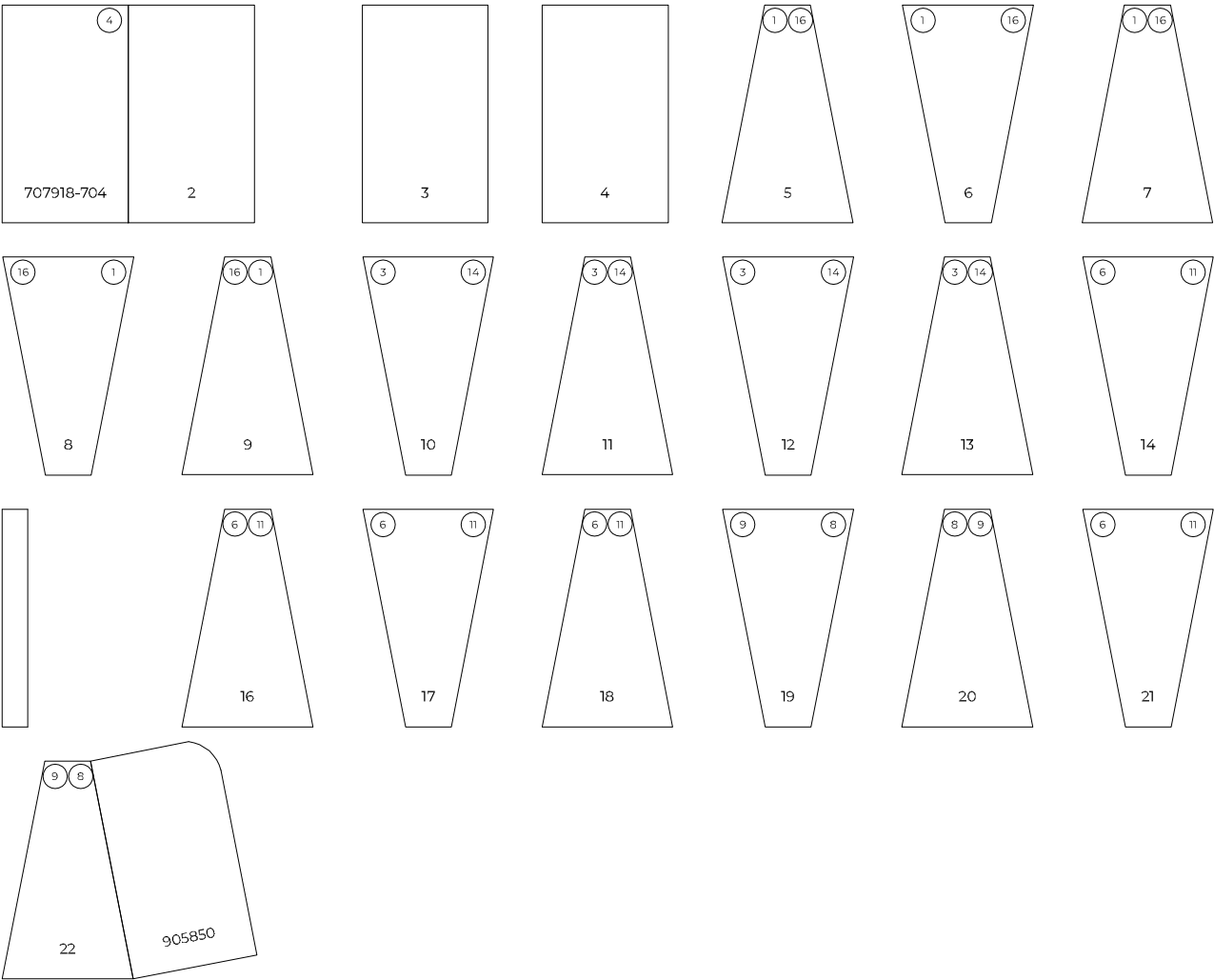
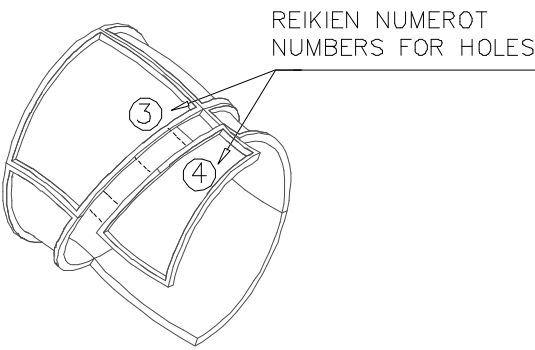
DET 1  Access- and maintenance panel. Asennus- ja huolto luukku.	DET 2  905850 M12 Ø44/13.5 SURFACE	DET 3  Ø12 SURFACE CONCRETE M10x100 80
DET 4  905850 M12 Ø44/13.5	DET 5  8x30 905860 905859 Ø16/8.4 M8	DET 6  300 S
DET 7  Ø22 8x60 Ø32x19 M8	DET 8  Ø8x70 Plug the holes what you don't need Drill through the holes you need	DET 9  Ø22 M8 Ø32/19 M8x60 Ø22
DET 10  M8 M8x60 Ø32/19 Ø22		



Esimerkki putken kokoamisesta
Example of installation

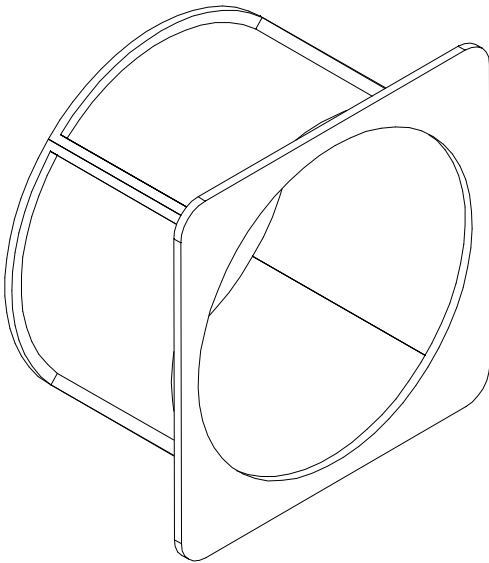
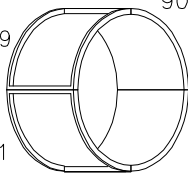
LIUKUPINTAAN EI SAA TULLA
LÄPINÄKYVIÄ MODUULEJA!!

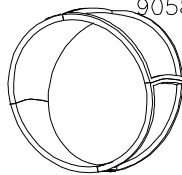
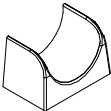
NO TRANSPARENT PIECES ON
SLIDING SURFACE!!



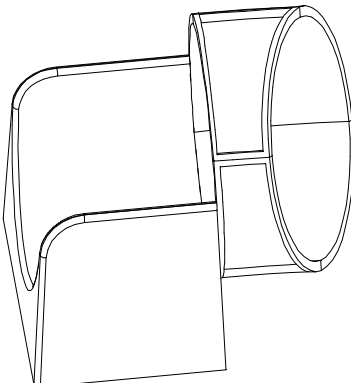
Position of the box: 29 degrees

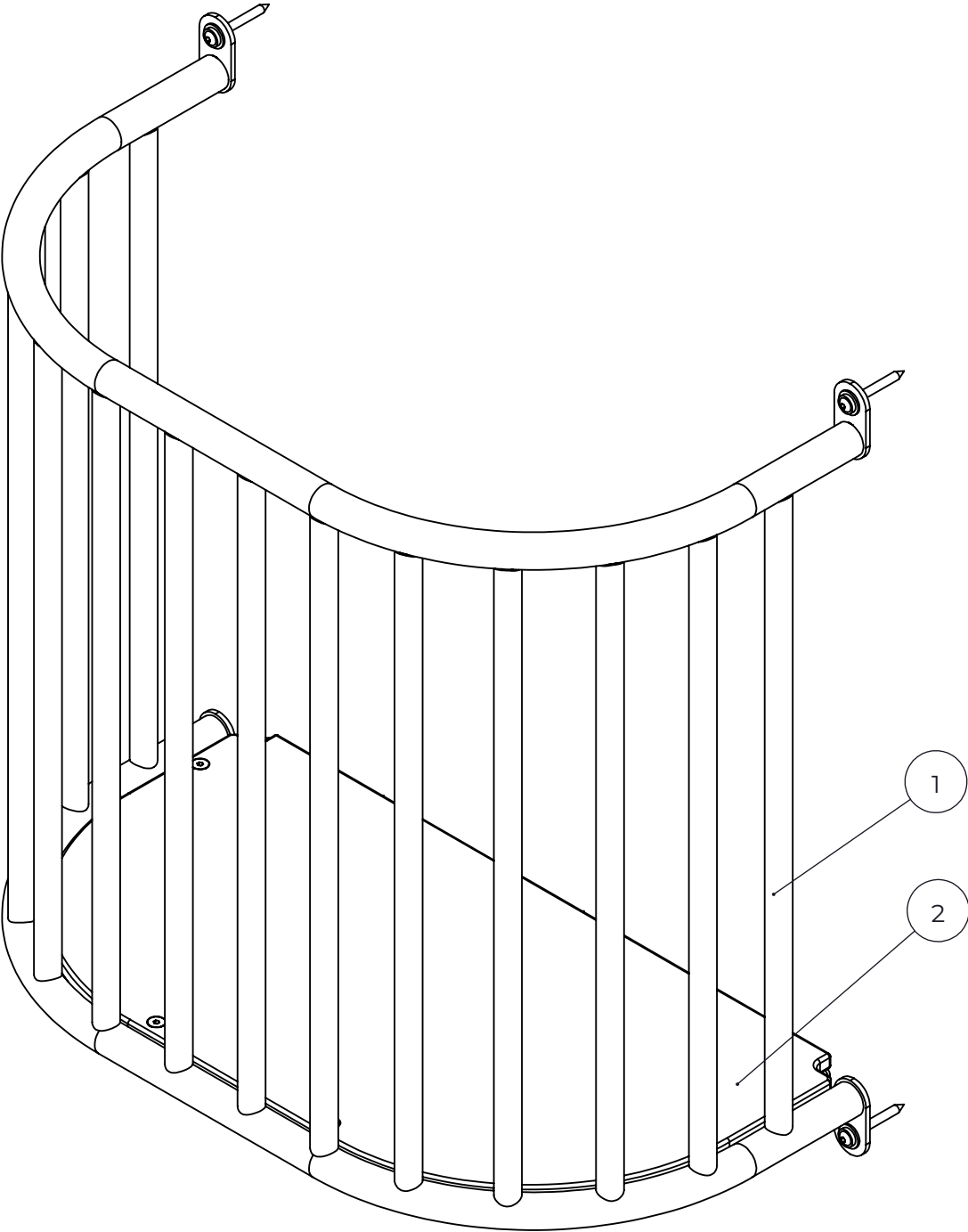
Valmiiksi kasattujen osien osakokoonpanot ja vara-osa listat.
Ready installed component subassemblies and spare part list.

		2  905829 905821 905829		
		707918-905x4 	909205 x 12 	980150 x 12 
		911158 x 40 	909208 x 16 	909119 x 16 

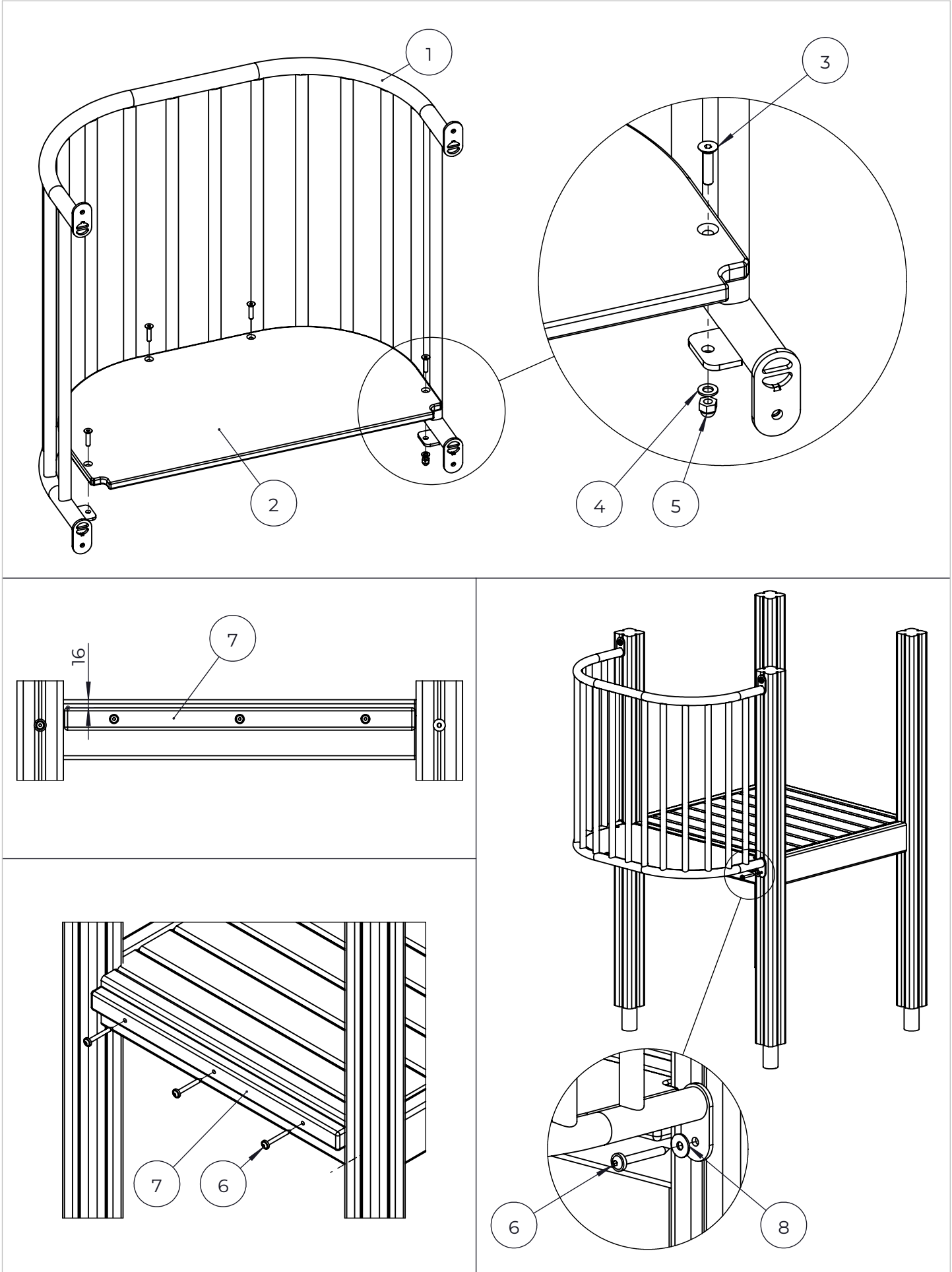
22  905811 905801 905801		909252 x 13 	
		700413 x 1 	
909205 x 16 909206 x 8 	980150 x 16 	911158 x 32 	
905850 	909208 x 8 	980151 x 8 	

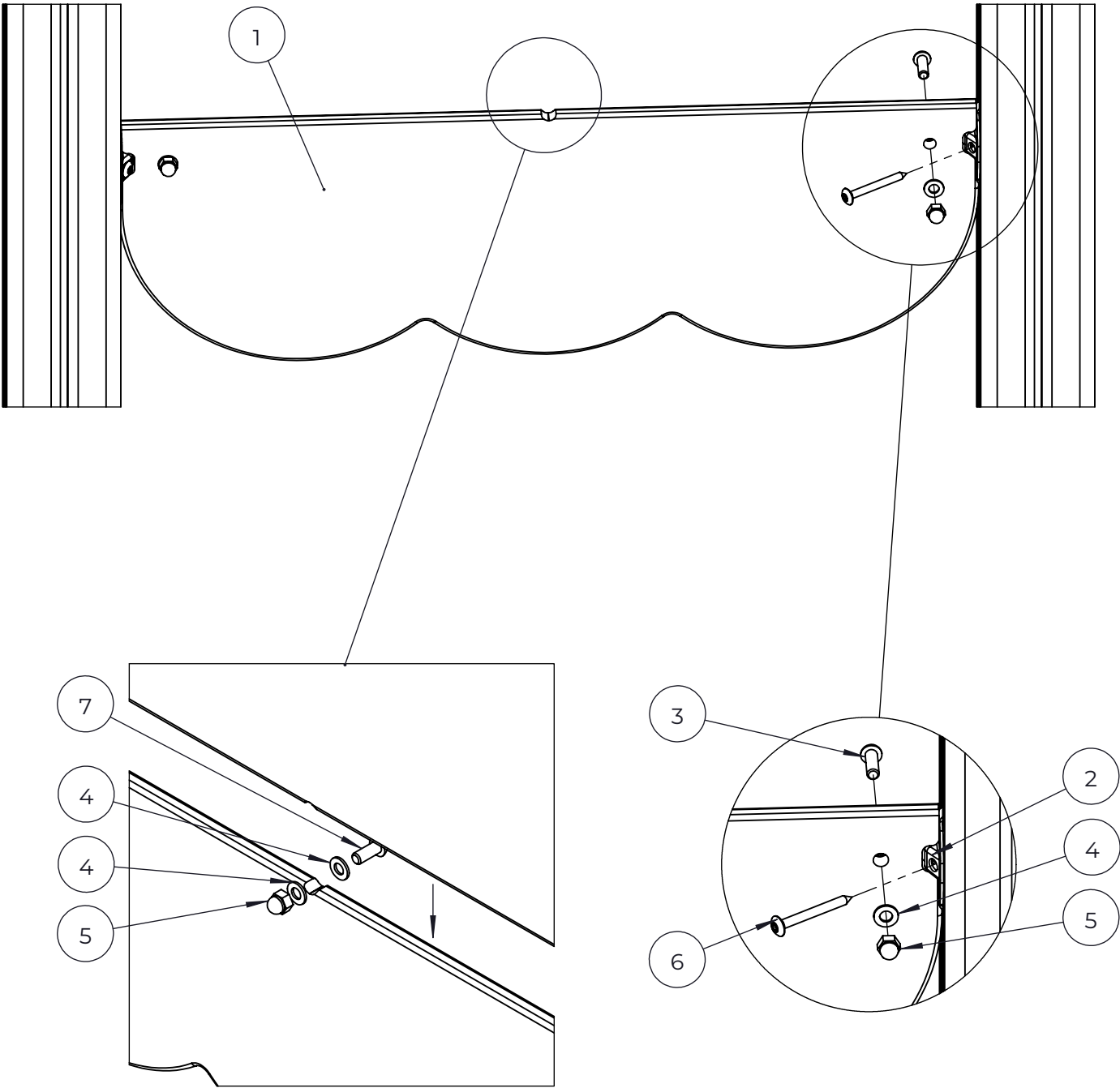
Position of the box: 29 degrees

	
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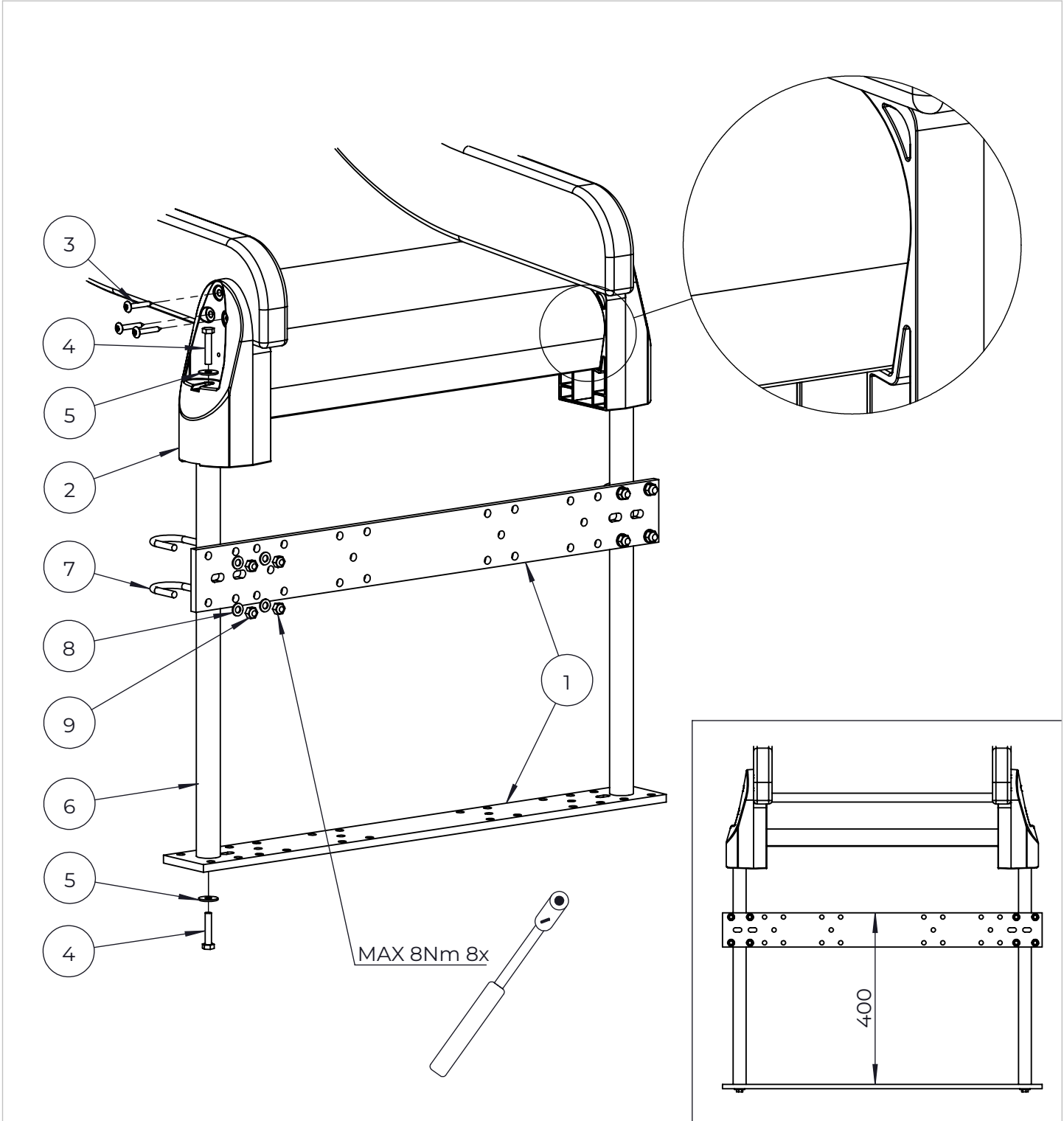


NO.	ITEM CODE			QTY.
1	913826	BALCONY		1
2	712973	FLOOR PLATE	16x408x758	1
3	905857	COUNTERSUNK SCREW	M8x35	4
4	909256	WASHER	Ø16/8.4x1.6	4
5	909633	NUT	M8	4
6	900240	SPECIAL SCREW	Ø8x70	7
7	706443	STRIP	32x45x702	1
8	980152	WASHER	Ø24/8.4x2	4

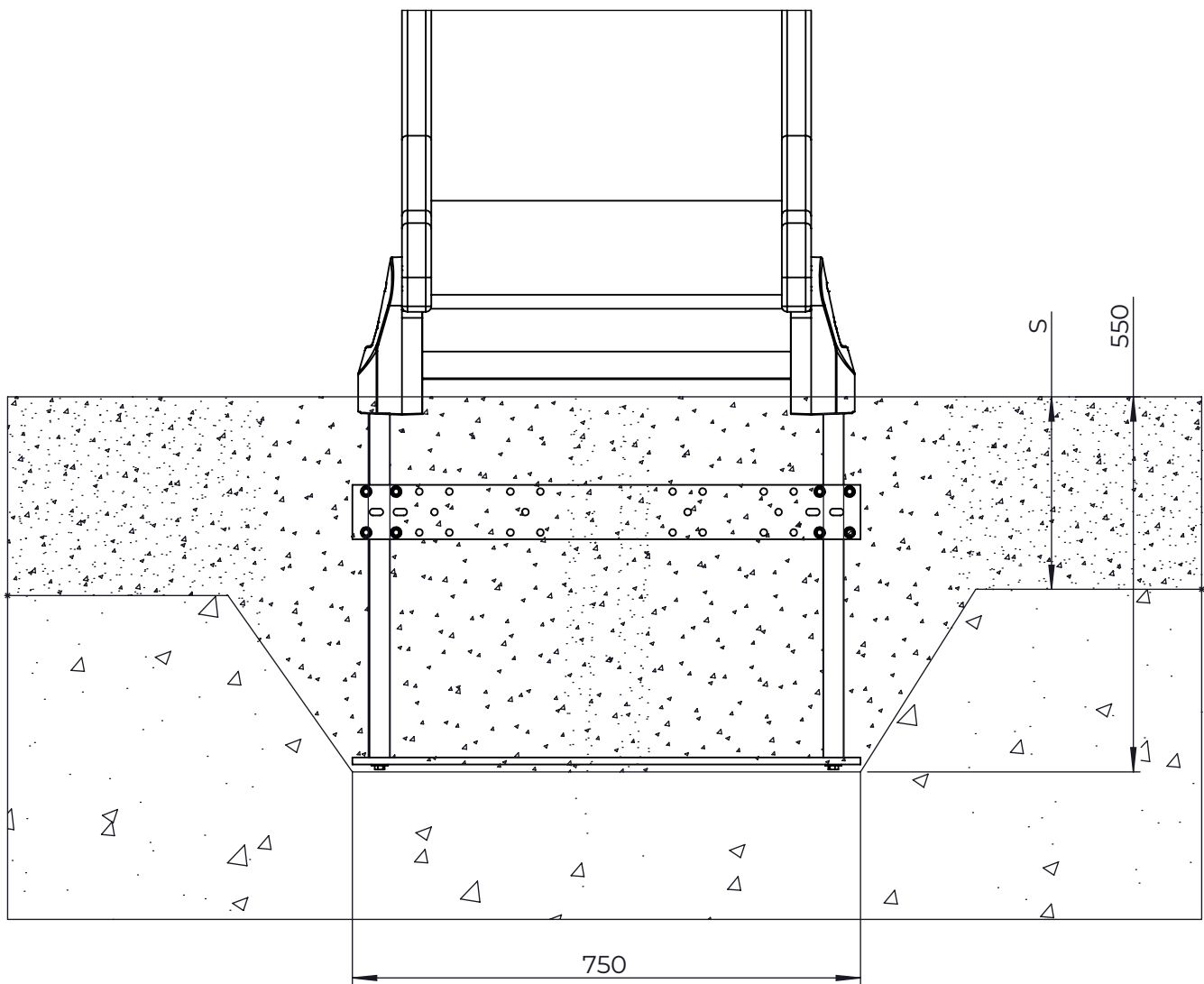


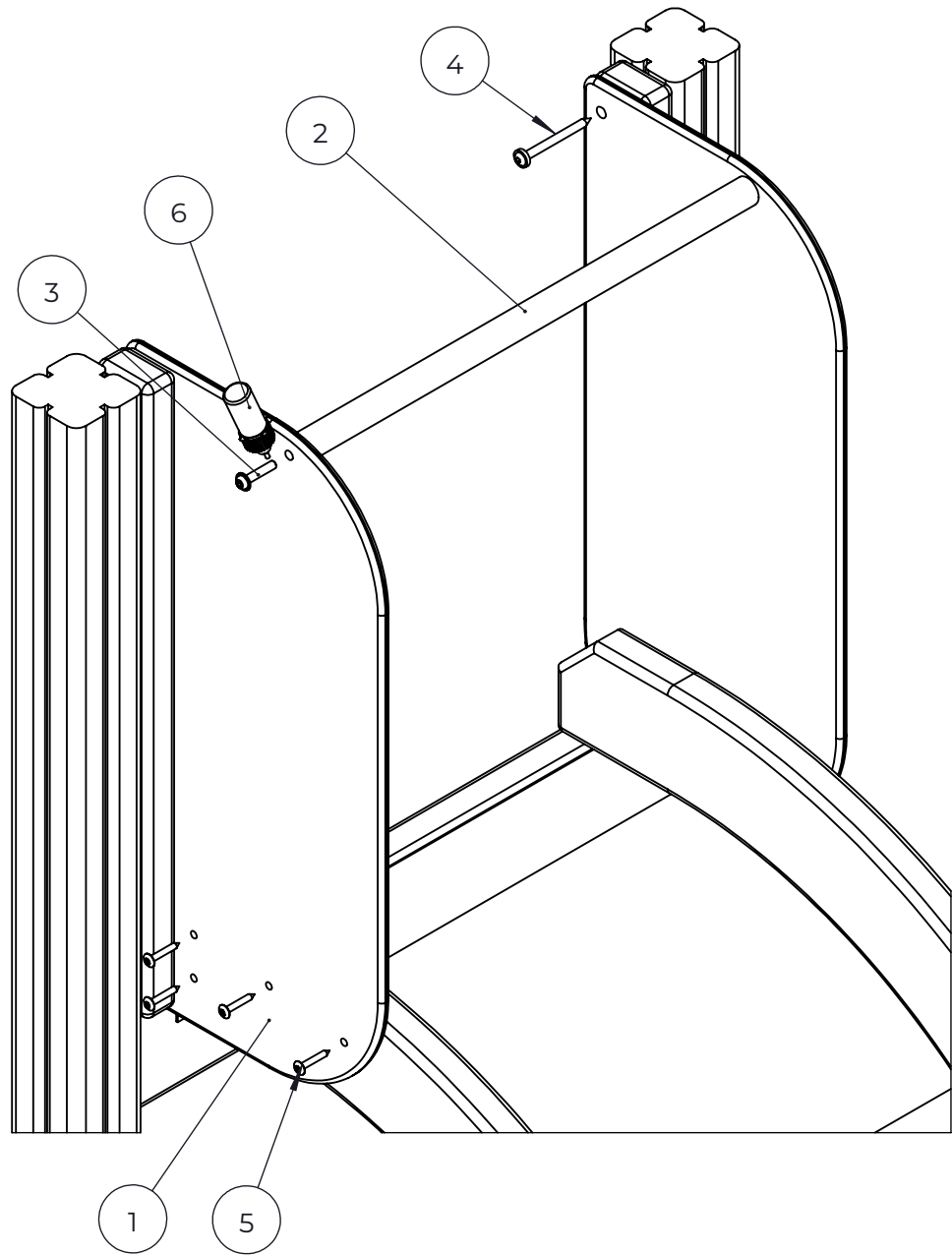


NO.	ITEM CODE			QTY.
1	711676	PLATE	12x230x702	1
2	903176	CLAMP		2
3	909850	ALLEN SCREW	M8x25	2
4	909256	WASHER	Ø16/8.4x1.6	4
5	909633	NUT	M8	3
6	980123	SPECIAL SCREW	Ø7x60	2
7	905827	ALLEN SCREW	M8x20	1

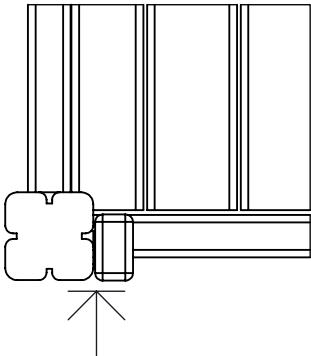
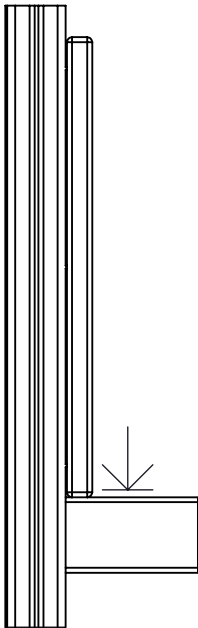
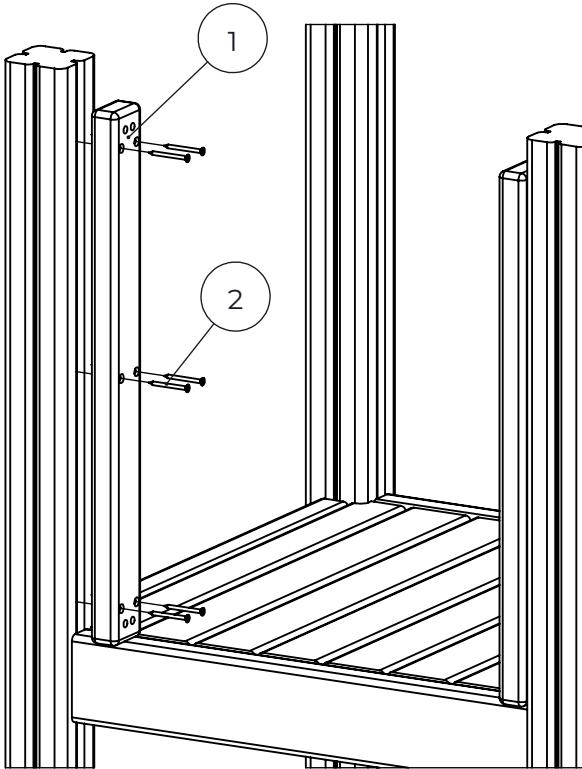
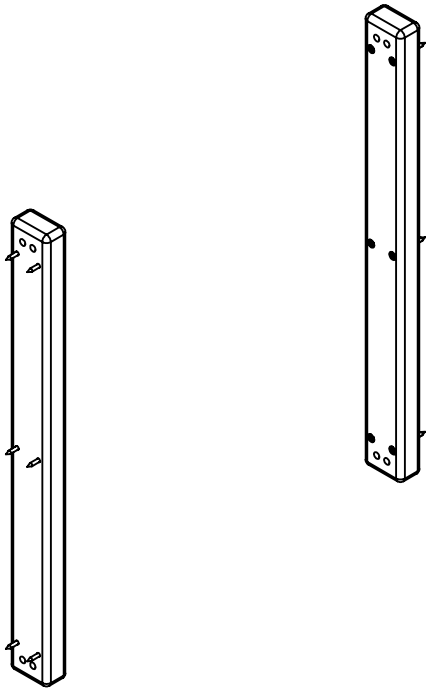


NO.	ITEM CODE			QTY.
1	707133	PLATE	10x80x745	2
2	901879	CLAMP		2
3	980128	SPECIAL SCREW	Ø7x40	6
4	909210	BOLT	M8x40	4
5	905051	WASHER	Ø24/8.4	4
6	901868	BAR		2
7	901115	U-BOLT		4
8	909256	WASHER	Ø16/8.4x1.6	8
9	980160	NUT	M8	8

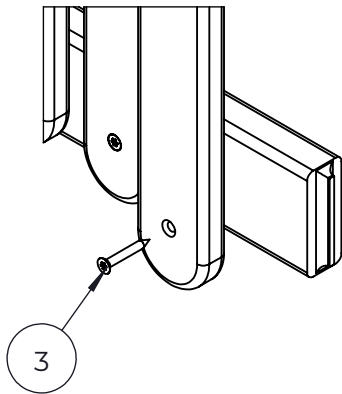
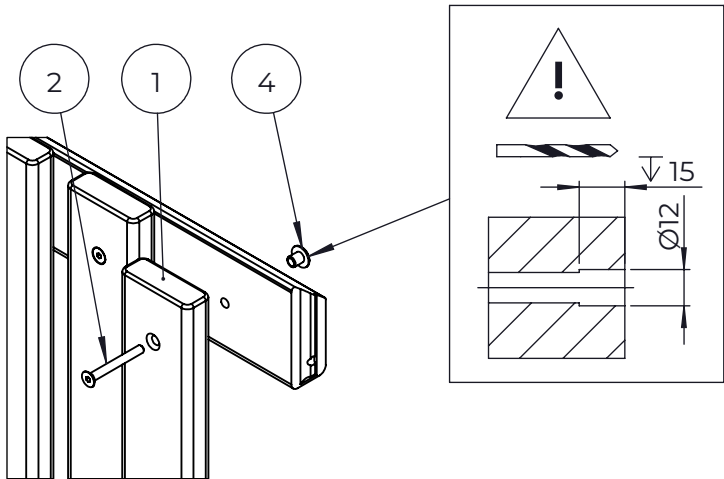
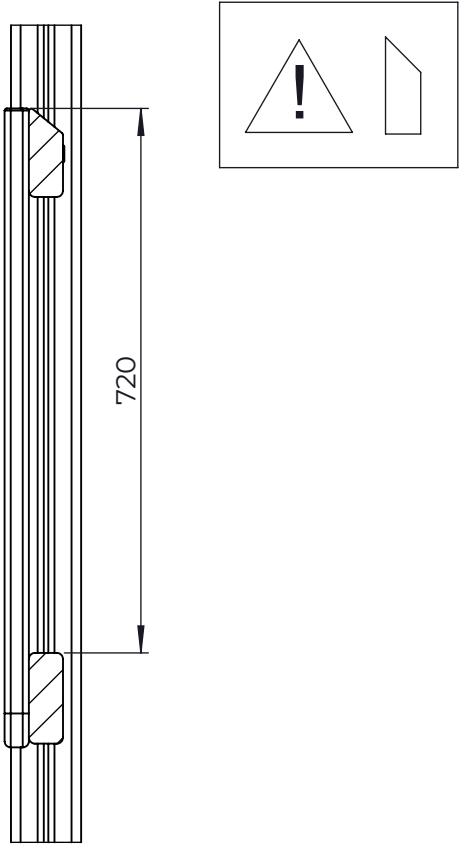
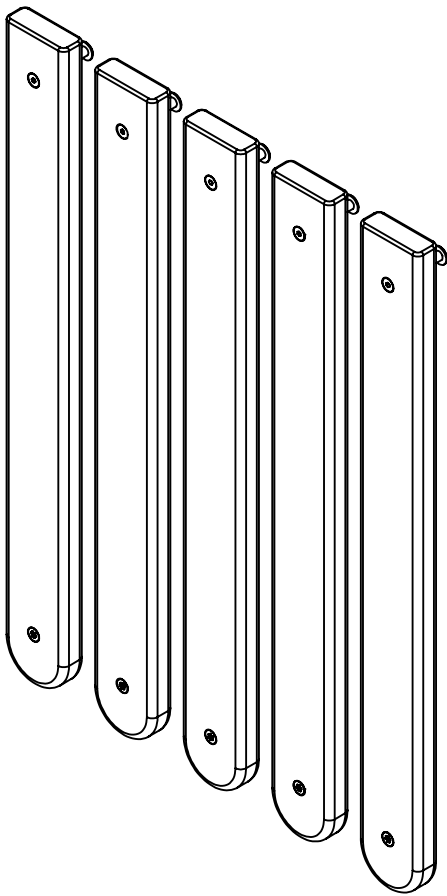




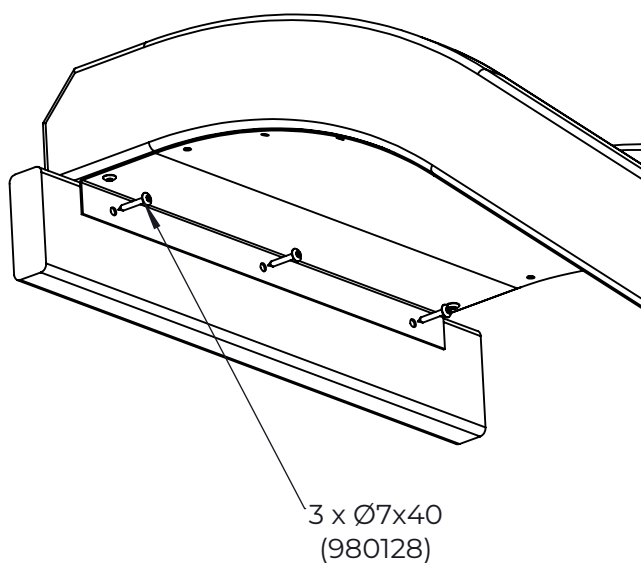
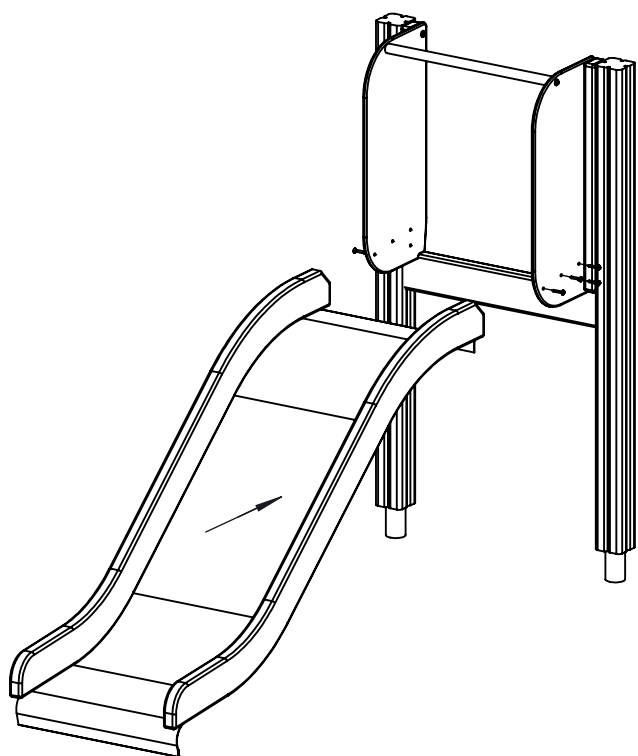
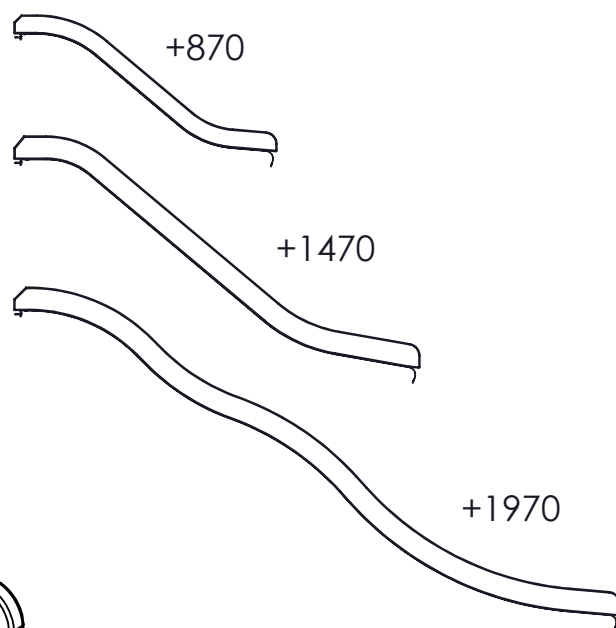
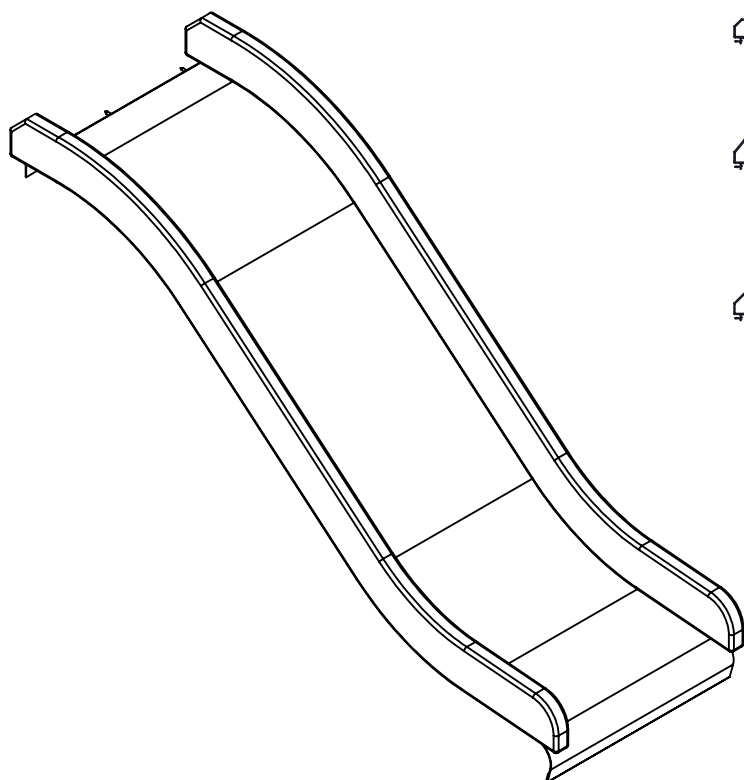
NO.	ITEM CODE			QTY.
1	711709	PLATE	12x343x747	2
2	914171	RAIL	Ø34x598	1
3	909876	ALLEN SCREW	M8x40	2
4	903093	SPECIAL SCREW	Ø8x90	2
5	980128	SPECIAL SCREW	Ø7x40	8
6	999561	THREAD GLUE HARD	10 g	1

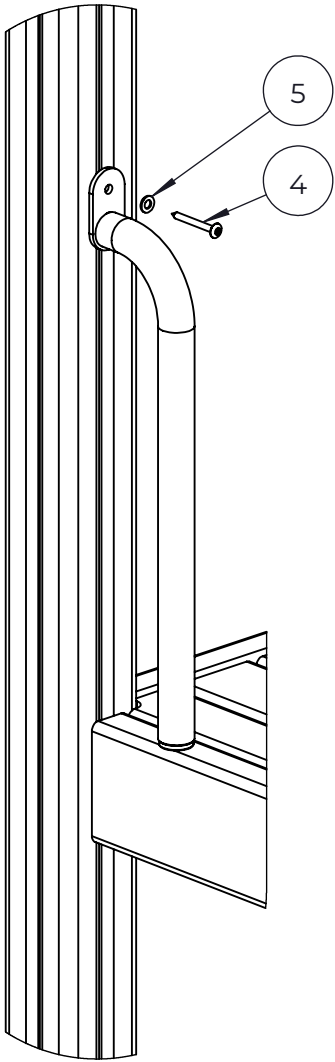
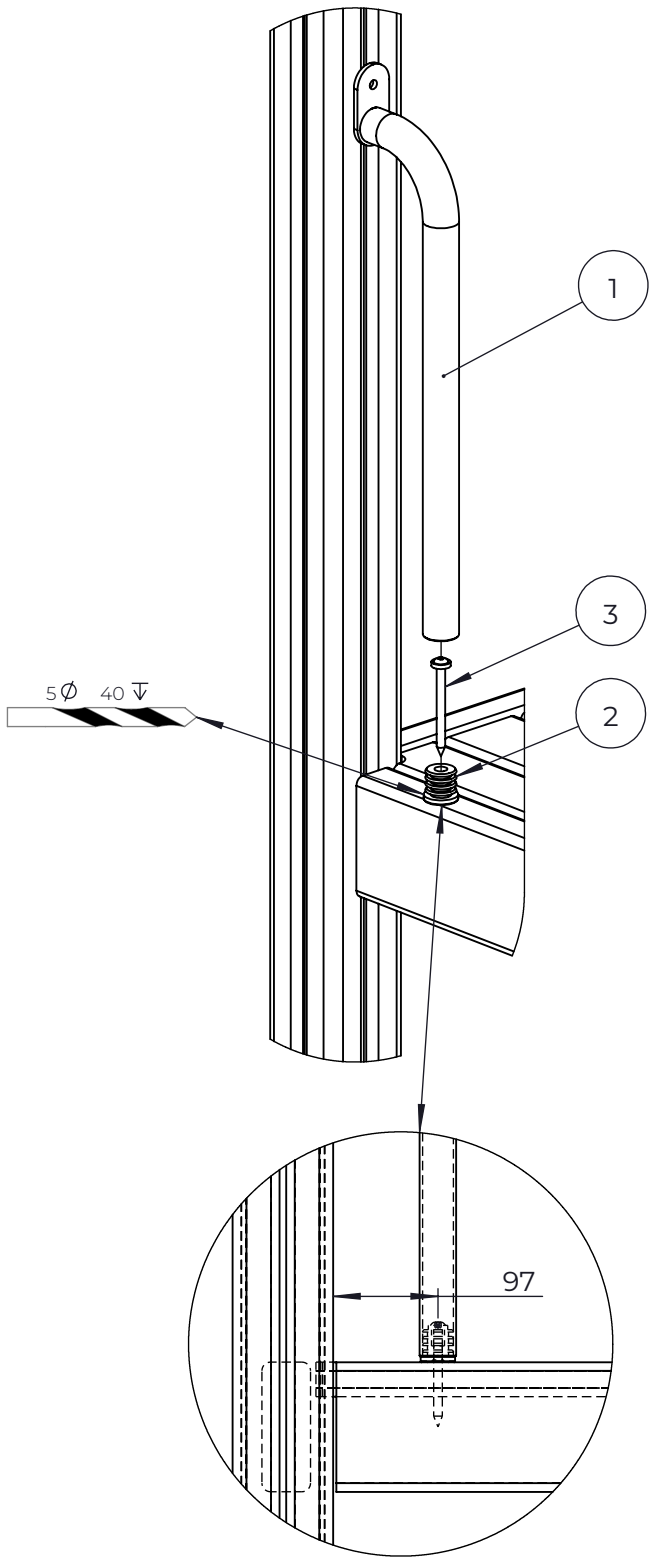


NO.	ITEM CODE			QTY.
1	712303	BATTEN	40x70x730	2
2	980100	SCREW	Ø5x60	12

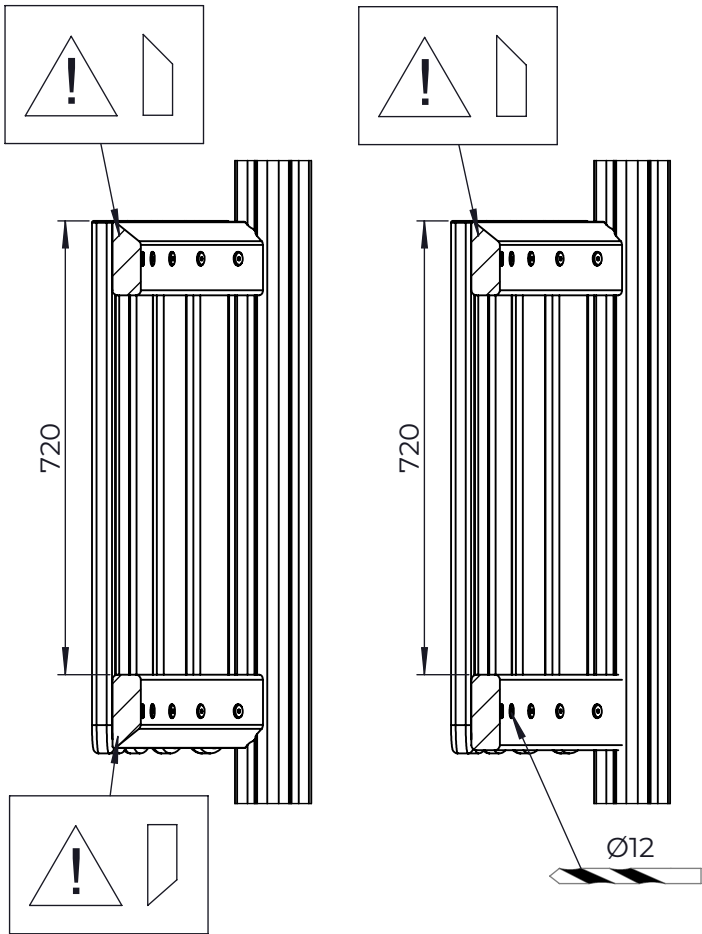
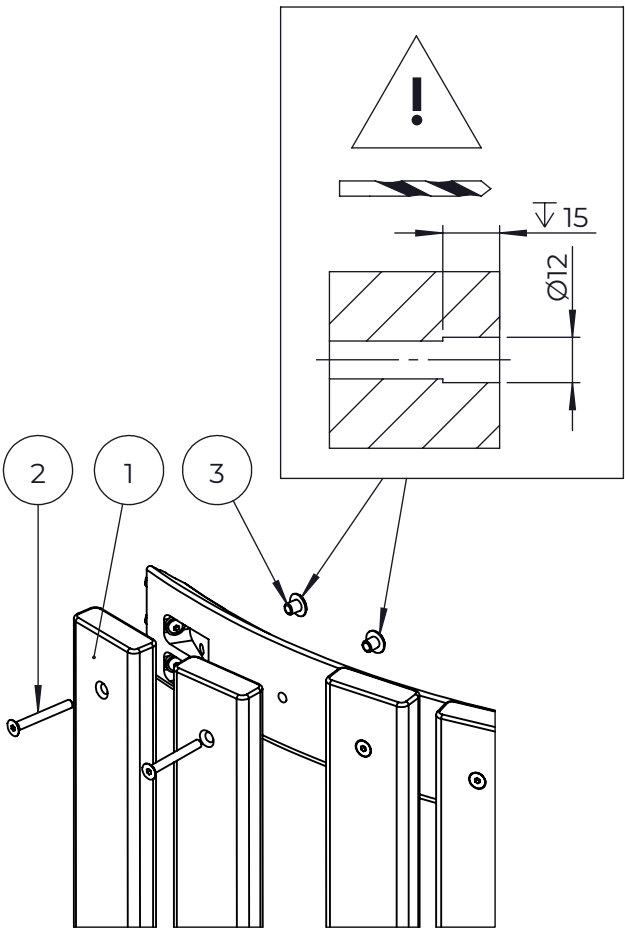
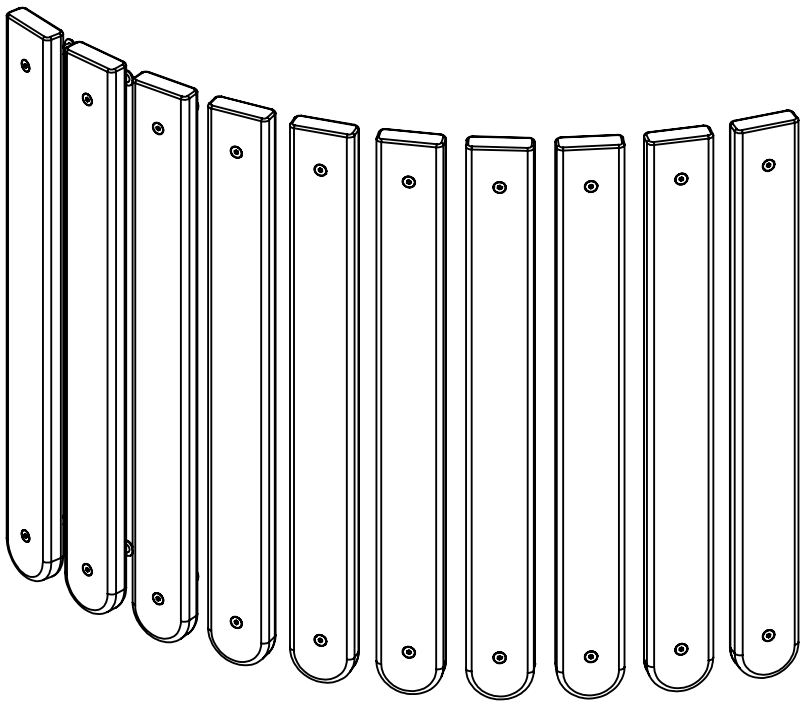


NO.	ITEM CODE			QTY.
1	710471	LATH	32x95x845	5
2	911808	COUNTERSUNK SCREW	M8x70	5
3	906630	RUUVI	Ø8x60	5
4	914858	SPECIAL NUT	M8x12	5

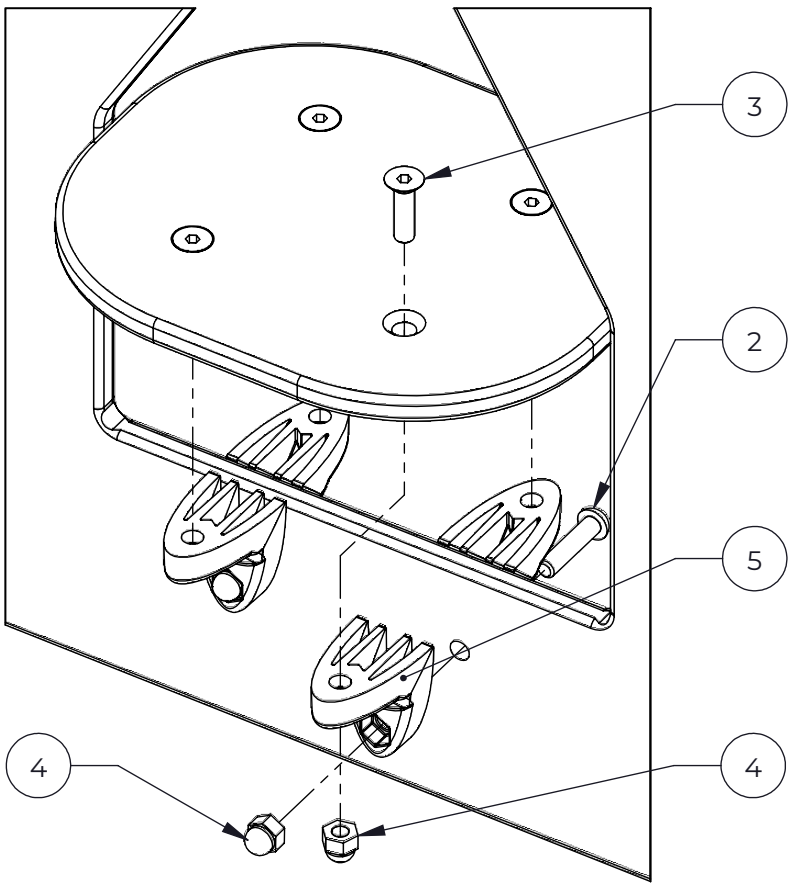
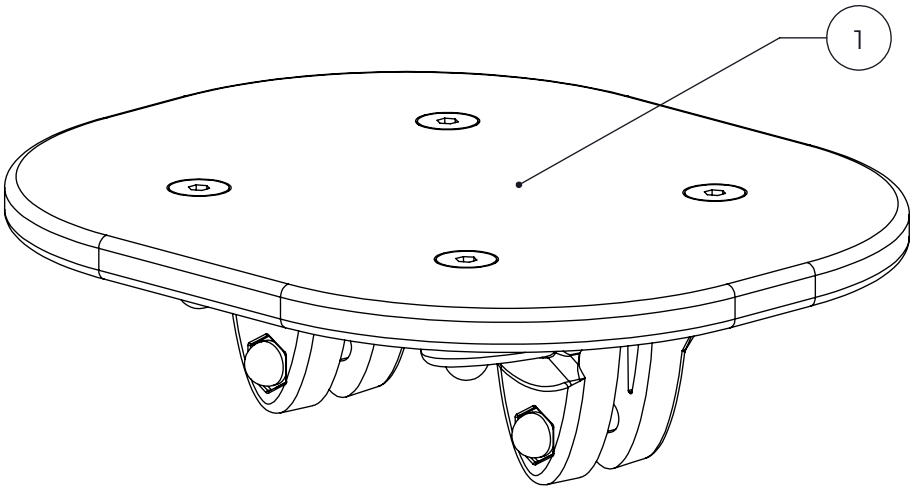




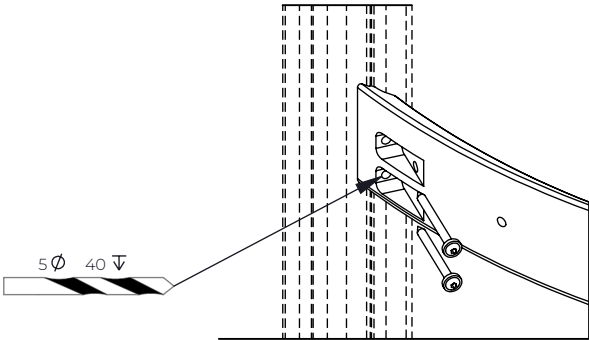
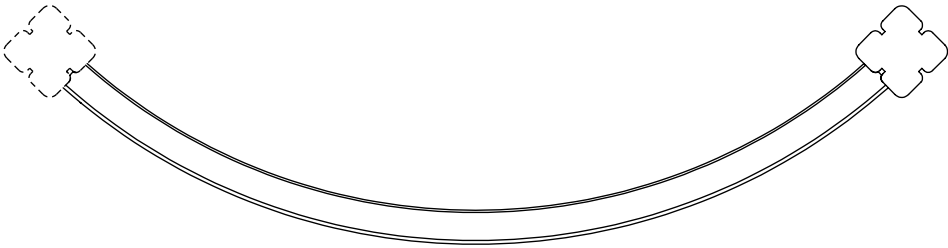
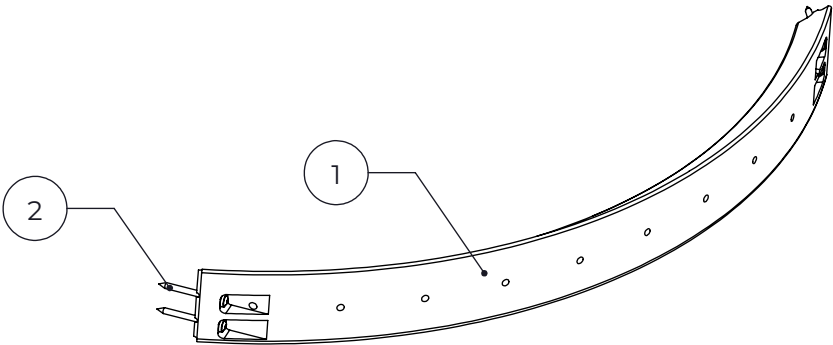
NO.	ITEM CODE			QTY.
1	914172	HAND GRIP	40x114x540	1
2	908057	CONNECTOR	Ø32/29-L5/30	1
3	903093	SPECIAL SCREW	Ø8x90	1
4	980123	SPECIAL SCREW	Ø7x60	1
5	909256	WASHER	Ø16/8.4x1.6	1



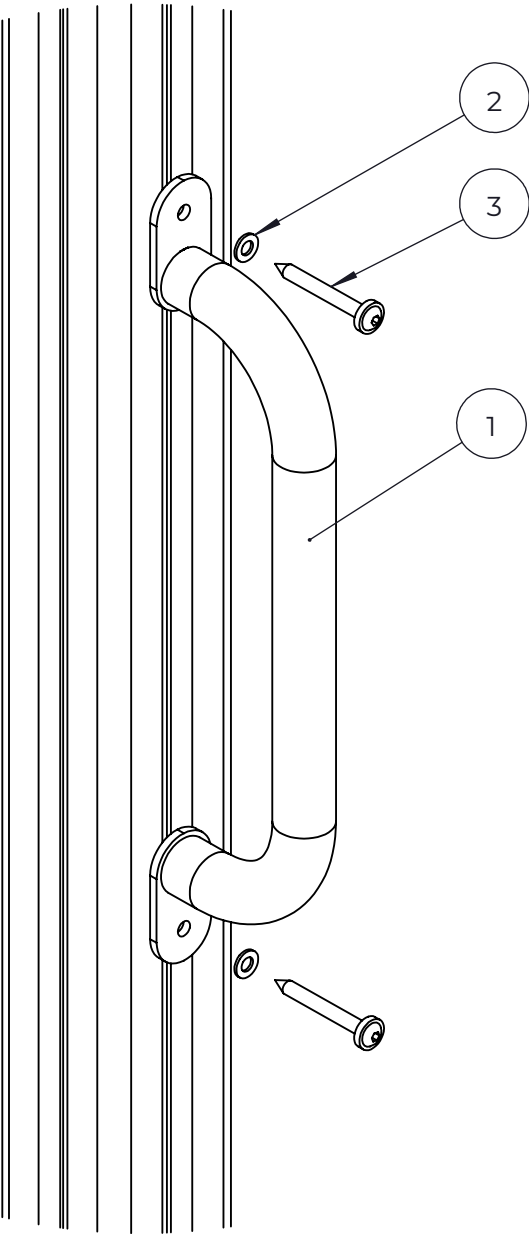
NO.	ITEM CODE			QTY.
1	710471	LATH	32x95x845	10
2	911808	COUNTERSUNK SCREW	M8x70	20
3	914858	SPECIAL NUT	M8x12	20



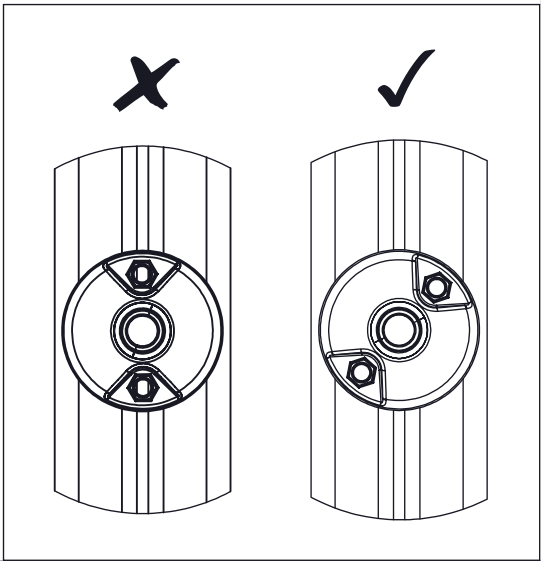
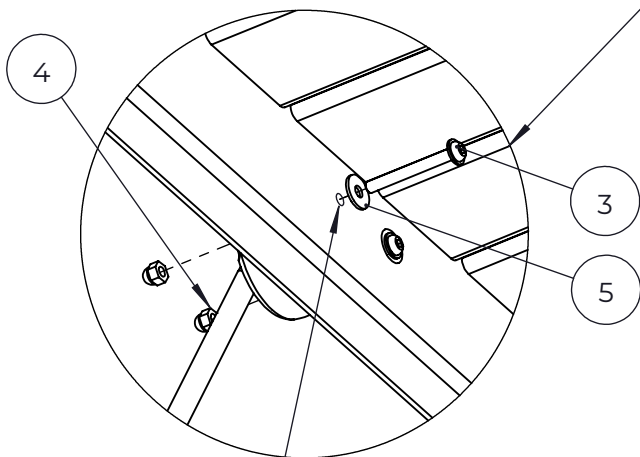
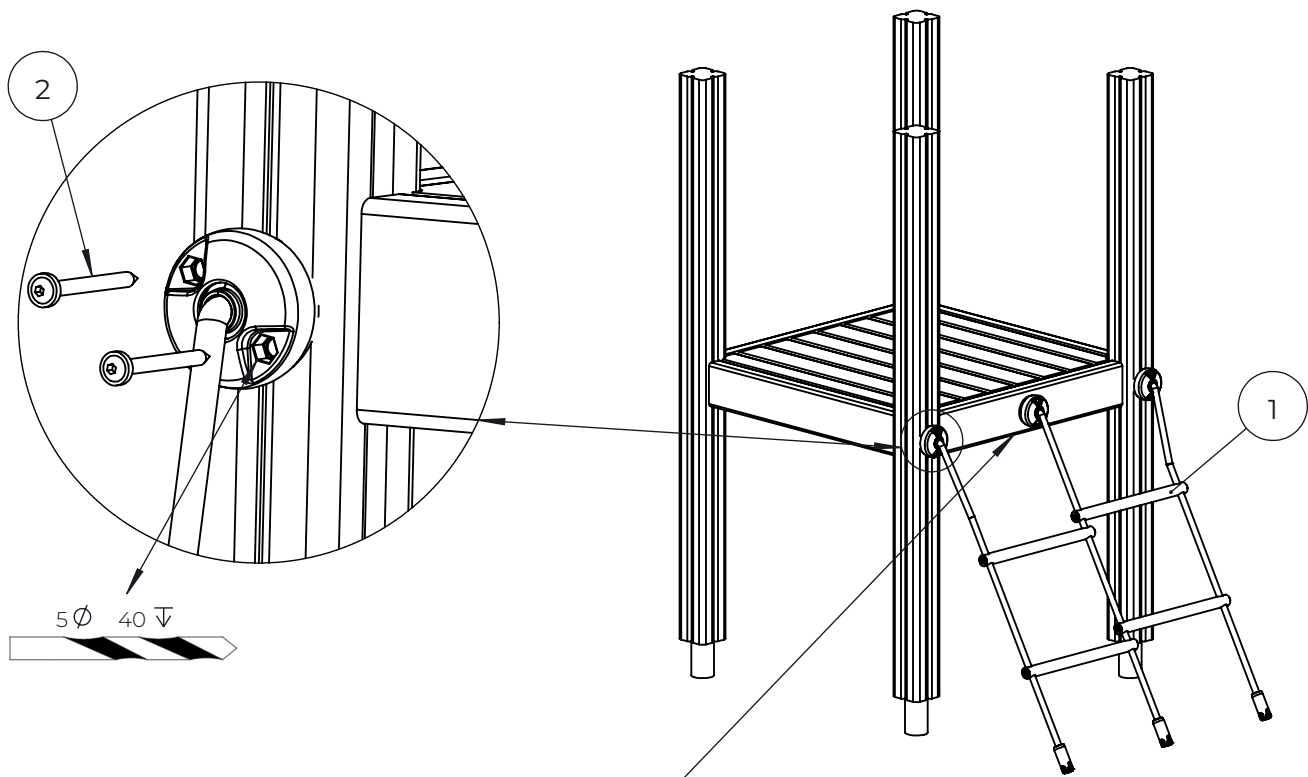
NO.	ITEM CODE			QTY.
1	712307	PLATE	12x200x238	1
2	909855	ALLEN SCREW	M8x35	2
3	900348	ALLEN SCREW	M8x30	4
4	909633	NUT	M8	6
5	901570	CLAMP	36x55x55	4



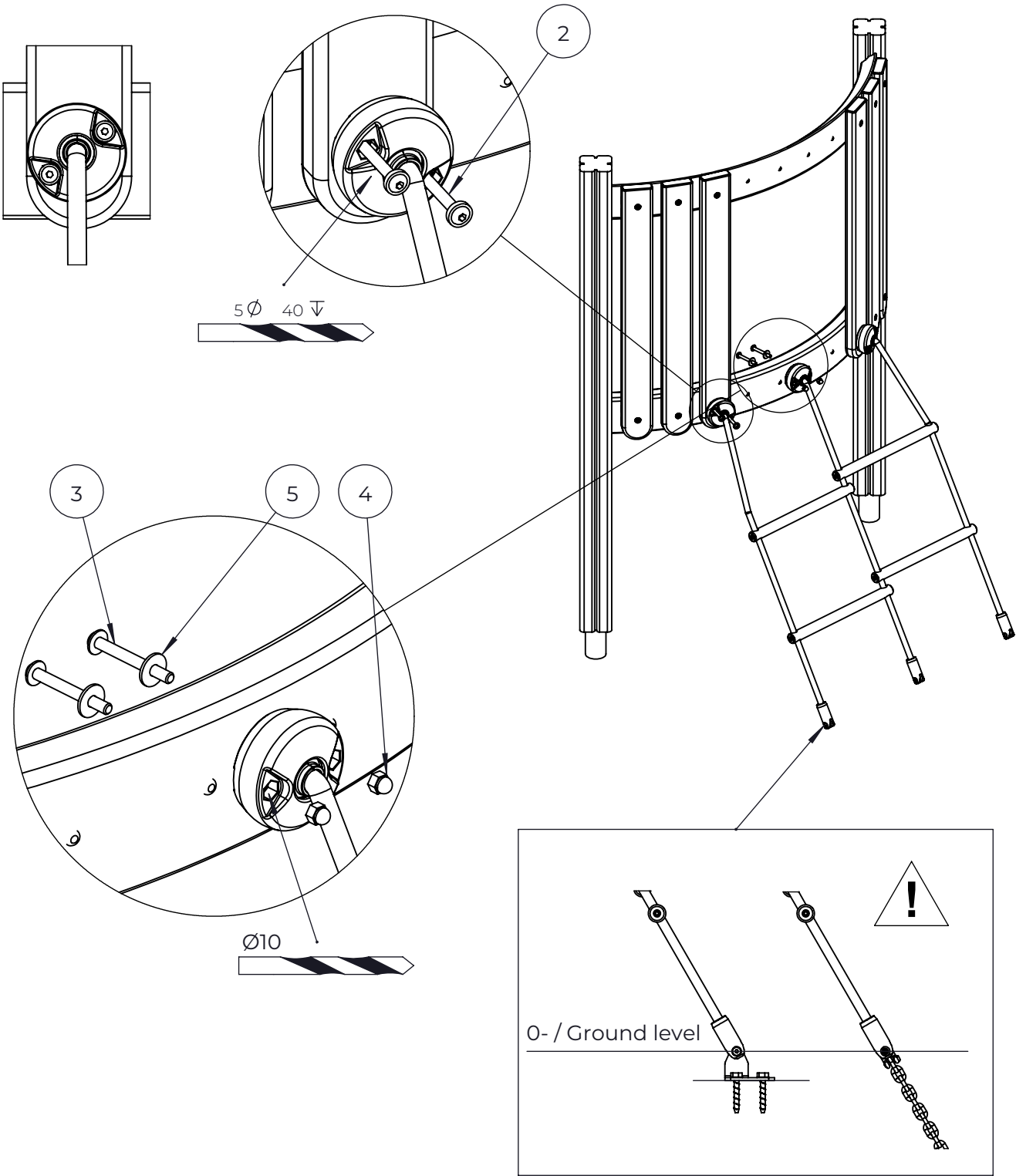
NO.	ITEM CODE			QTY.
1	710469	ARCH ELEMENT	45x120x1096	1
2	903093	SPECIAL SCREW	Ø8x90	4



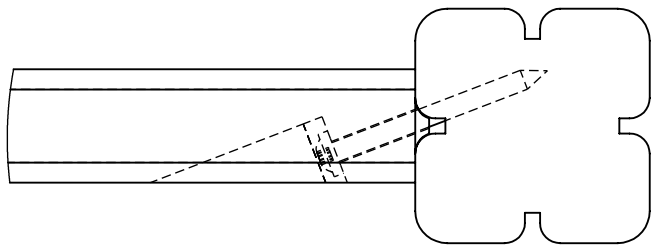
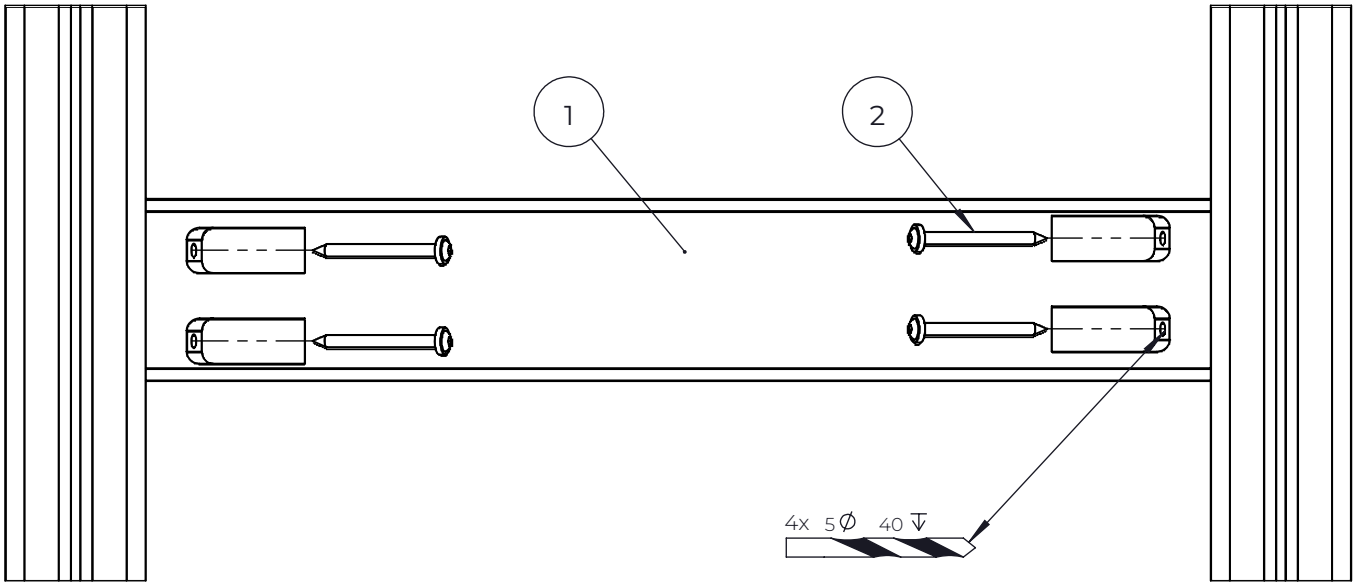
NO.	ITEM CODE			QTY.
1	914419	GRIP	40x119x490	1
2	909256	WASHER	Ø16/8.4x1.6	2
3	900240	SPECIAL SCREW	Ø8x70	2



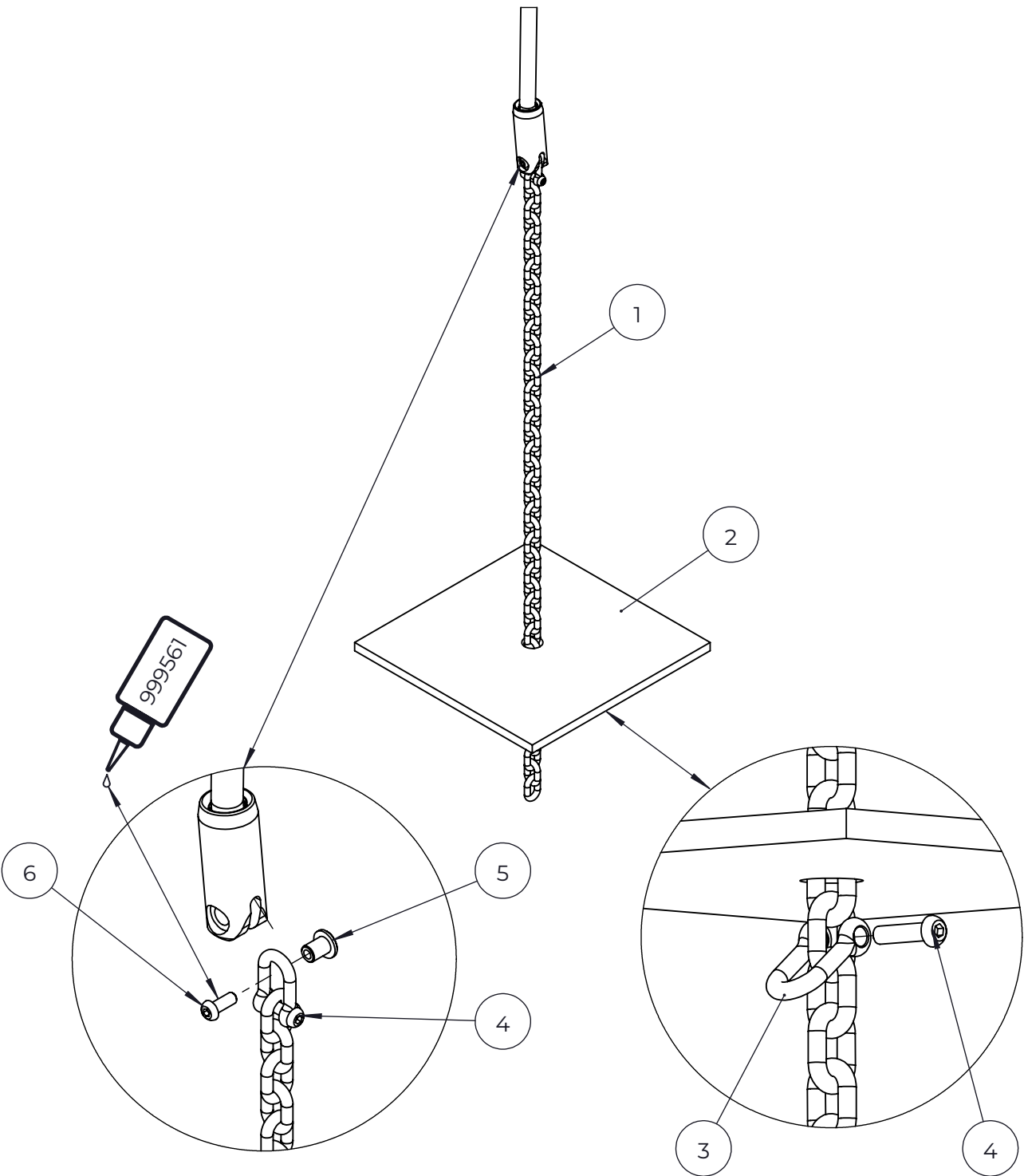
NO.	ITEM CODE			QTY.
1	712741	CLIMBING ELEMENT	+870	1
2	903093	SPECIAL SCREW	Ø8x90	4
3	909867	ALLEN SCREW	M8x70	2
4	909633	NUT	M8	2
5	980152	WASHER	Ø24/8.4x2	2



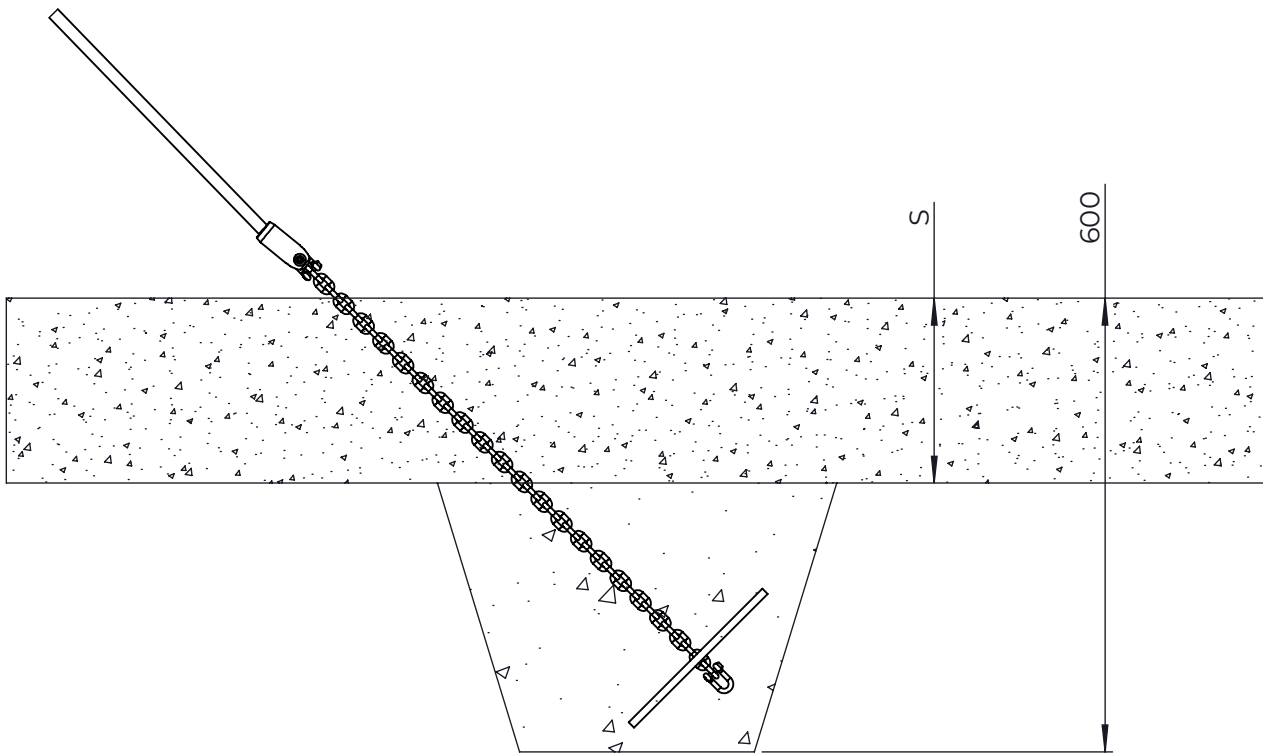
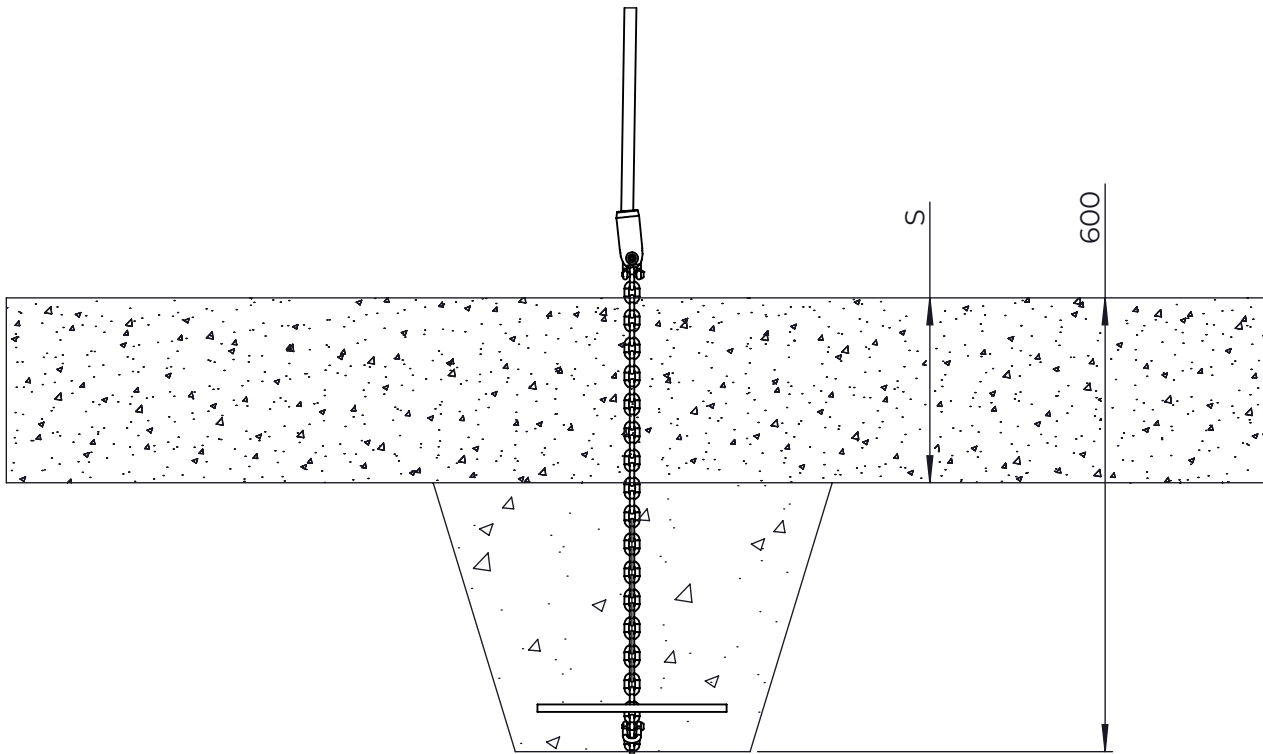
NO.	ITEM CODE			QTY.
1	712741	CLIMBING ELEMENT	+870	1
2	903093	SPECIAL SCREW	Ø8x90	4
3	909867	ALLEN SCREW	M8x70	2
4	909633	NUT	M8	2
5	980152	WASHER	Ø24/8.4x2	2

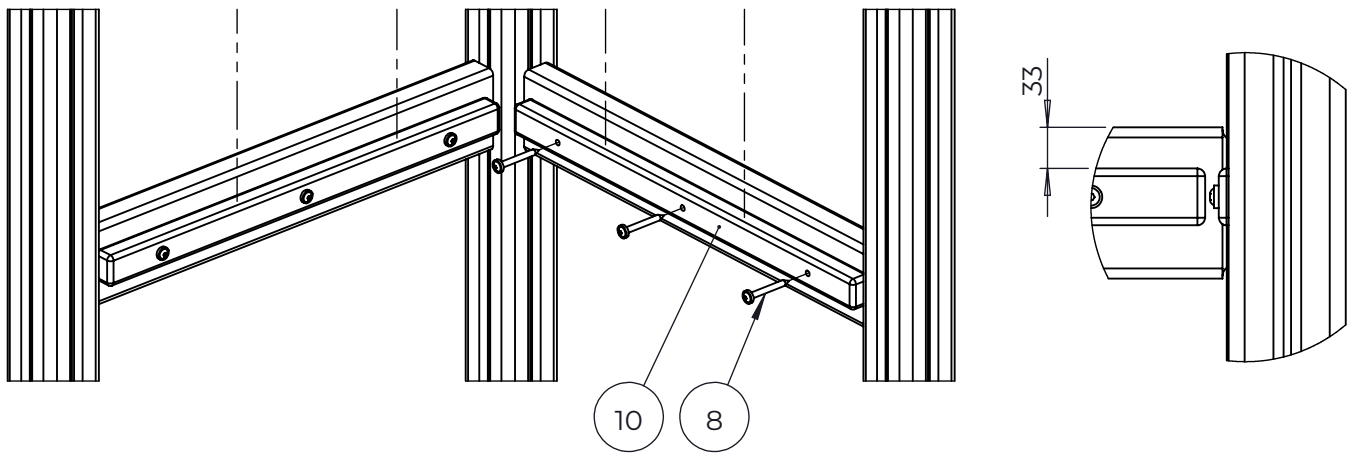
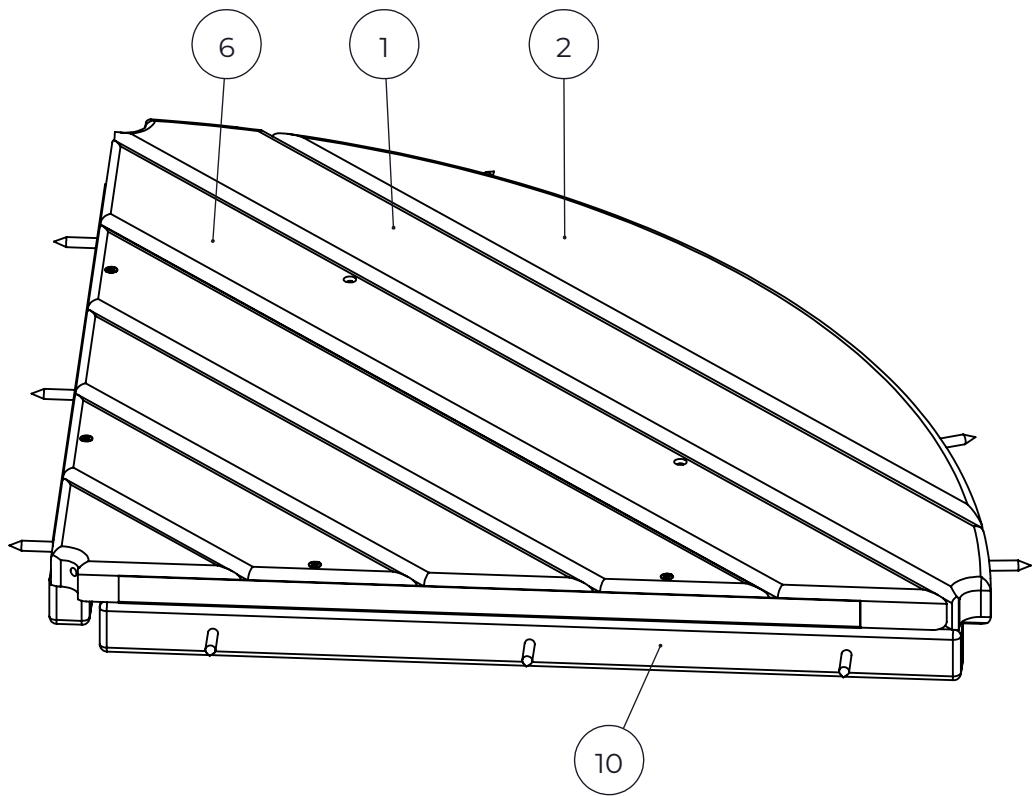


NO.	ITEM CODE			QTY.
1	712079	BOOM	45x120x715	1
2	903093	SPECIAL SCREW	Ø8x90	4

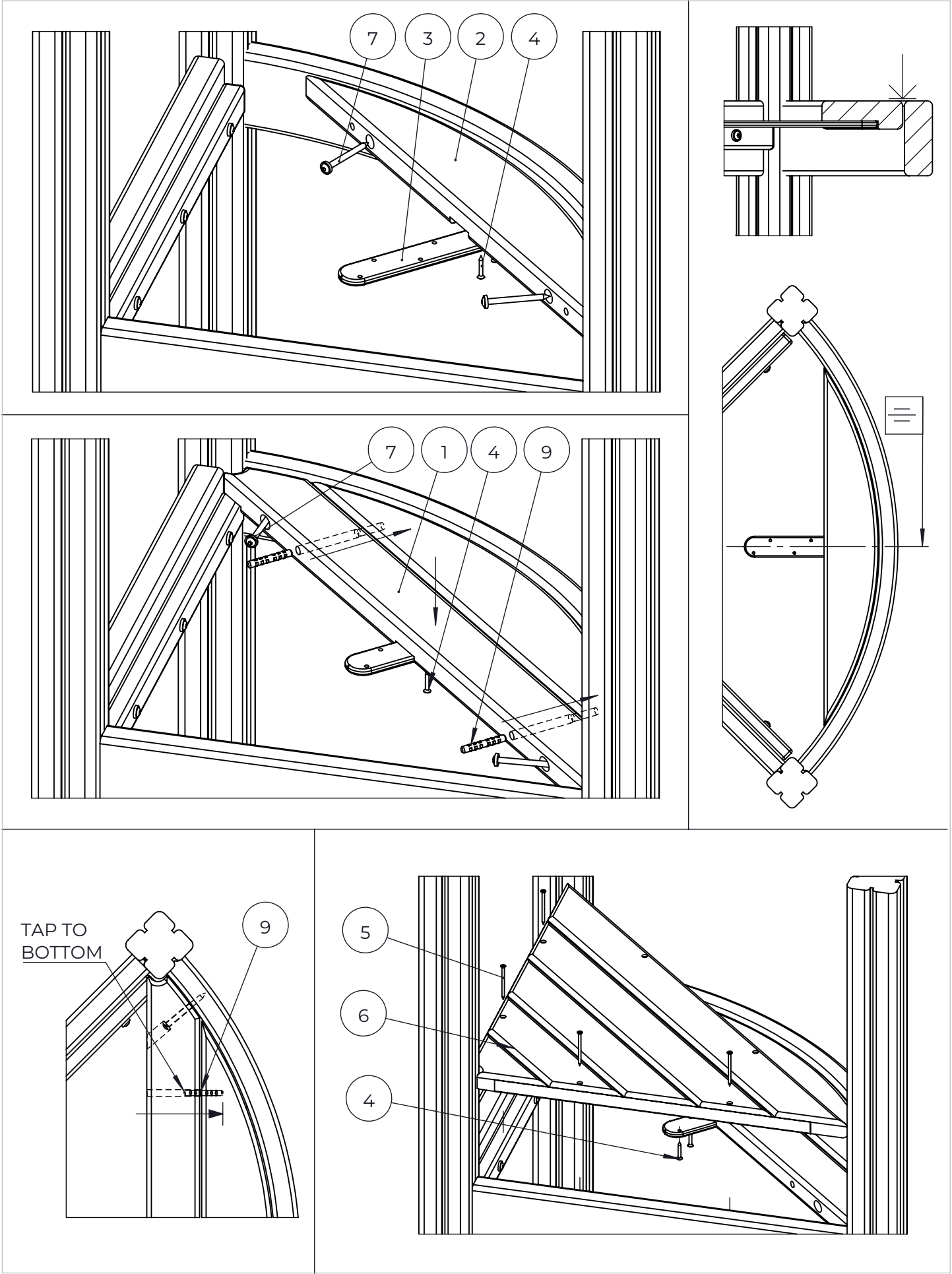


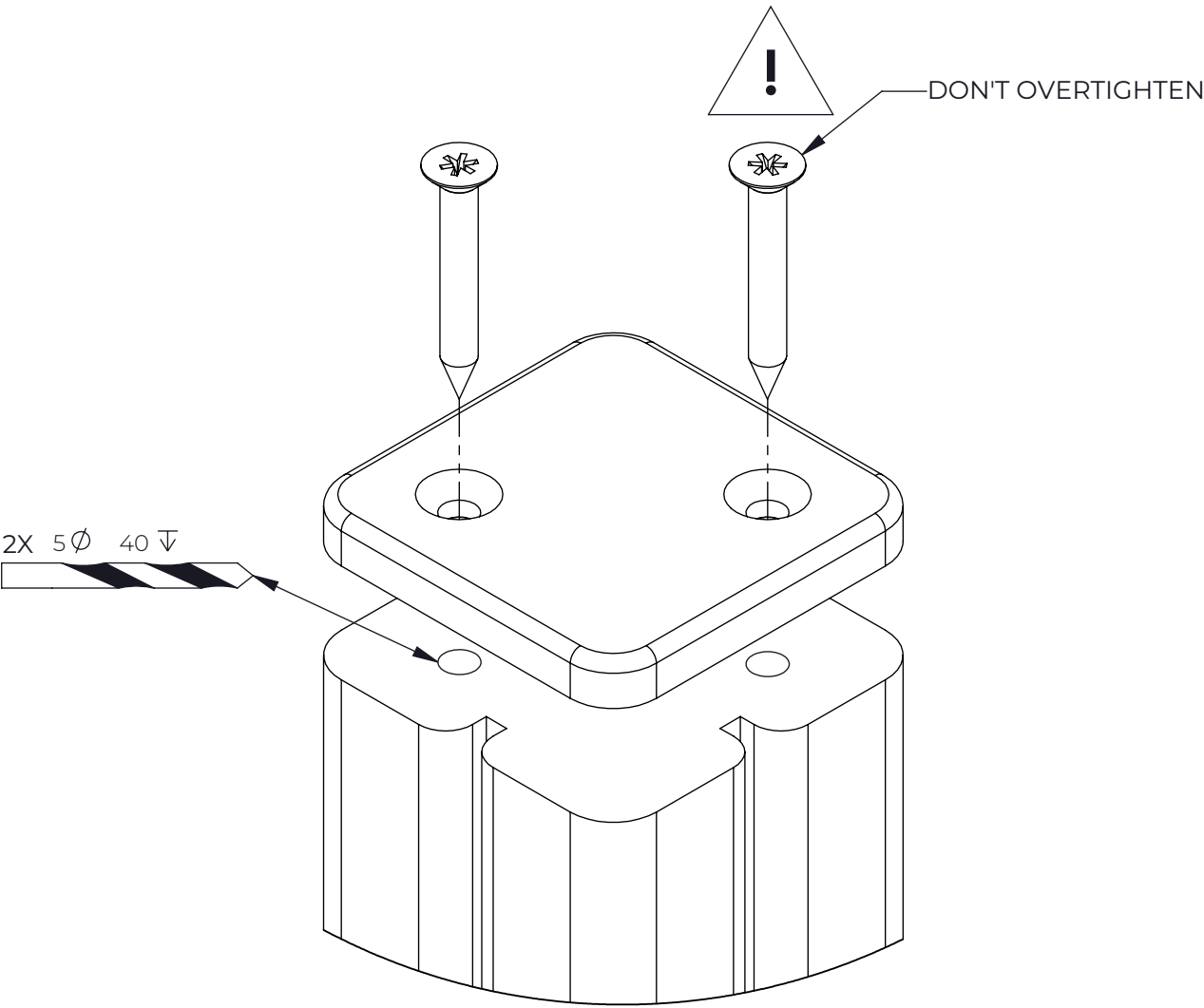
NO.	ITEM CODE			QTY.
1	914905	CHAIN		1
2	712587	PLATE	250x250x10	1
3	909636	SHACKEL	M6x38x24	2
4	906985	ALLEN SCREW	M6x25	2
5	900850	SPECIAL NUT	M6	1
6	909310	ALLEN SCREW	M6 x 16	1



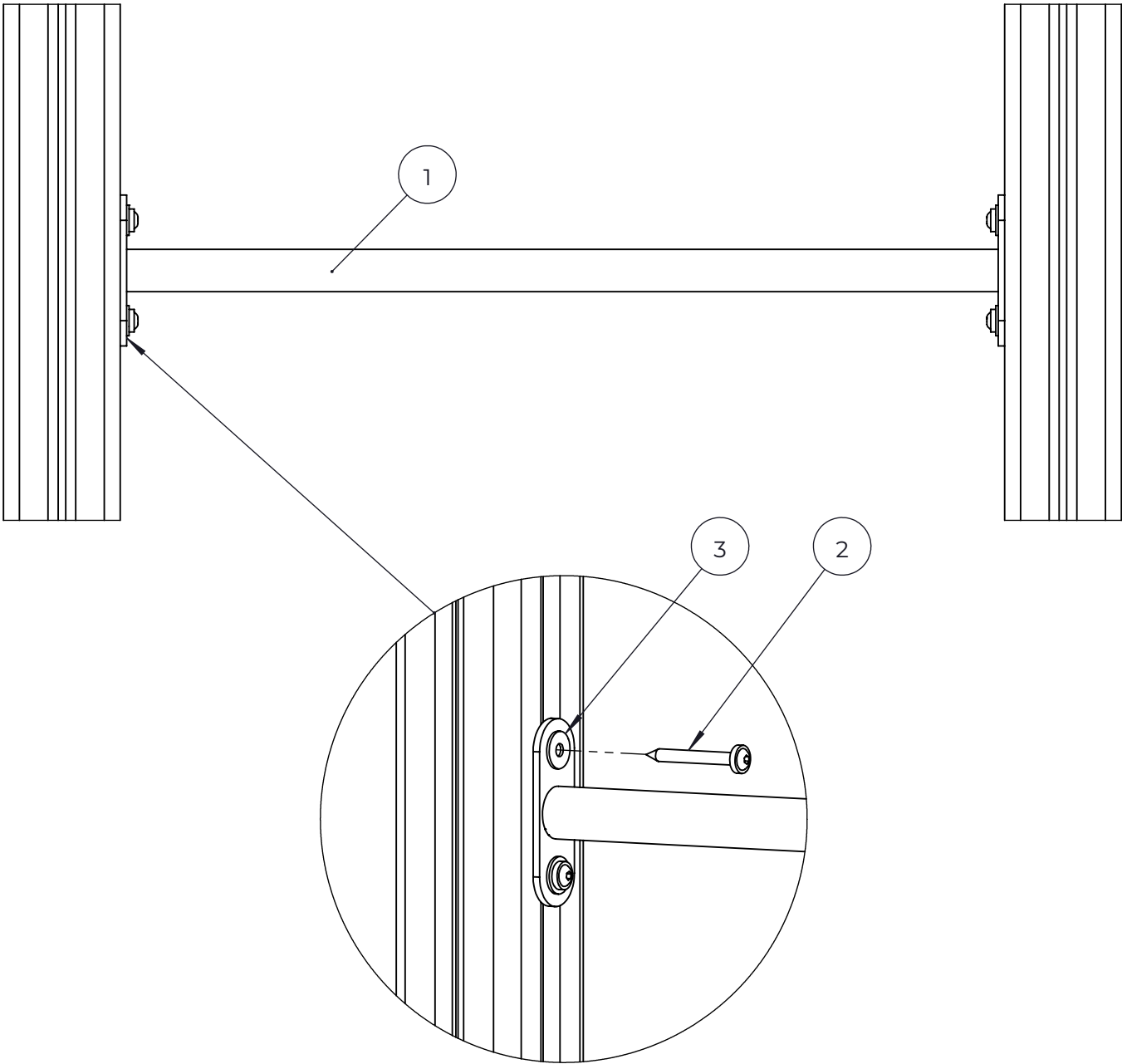


NO.	ITEM CODE			QTY.
1	710453	PLANK	45x95x1023	1
2	710405	PLANK	45x133x870	1
3	710466	PLATE	10x50x280	1
4	980129	SCREW	Ø5x35	6
5	980101	COUNTERSUNK SCREW	Ø4,5 x 70	4
6	712956	FLOOR ELEMENT	32x714x714	1
7	903093	SPECIAL SCREW	Ø8x90	4
8	900240	SPECIAL SCREW	Ø8x70	6
9	909567	PIN	Ø10 X 75	2
10	709709	STRIP	32x45x685	2

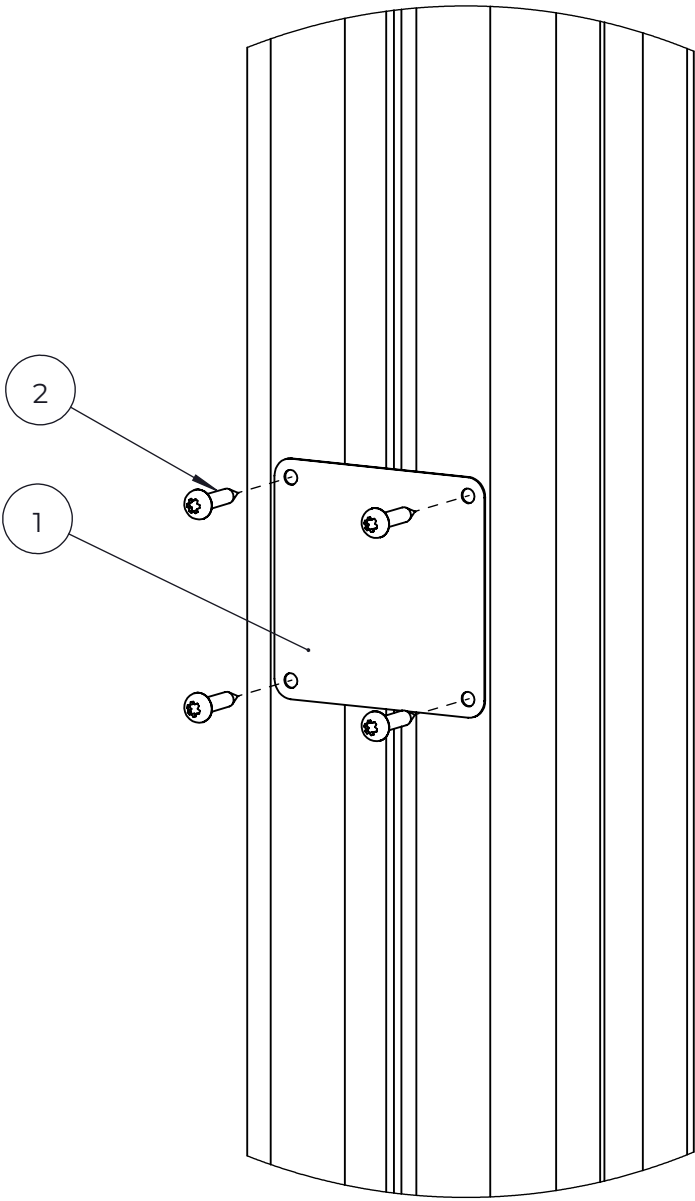




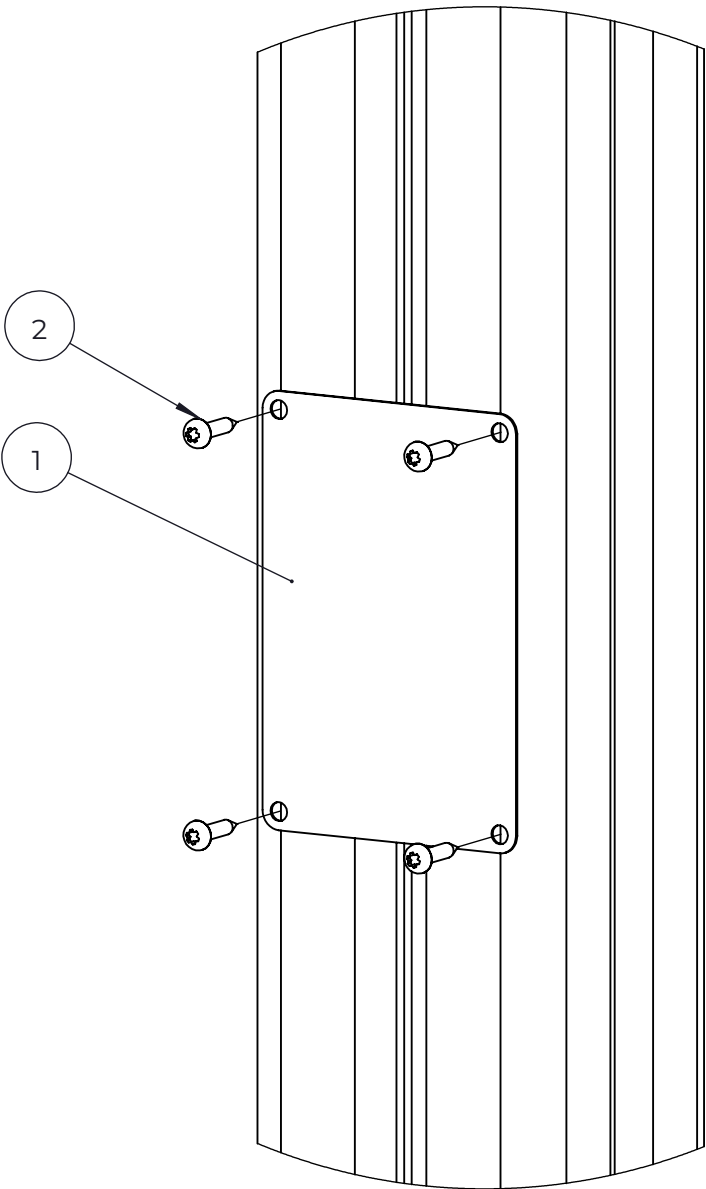
NO.	ITEM CODE			QTY.
1	906630	SCREW	Ø8x60	2
2	711807	TOP HAT	93x93x12	1



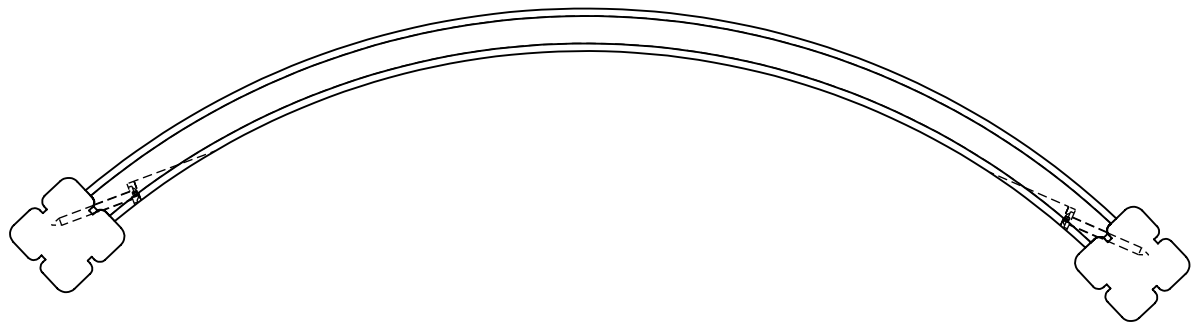
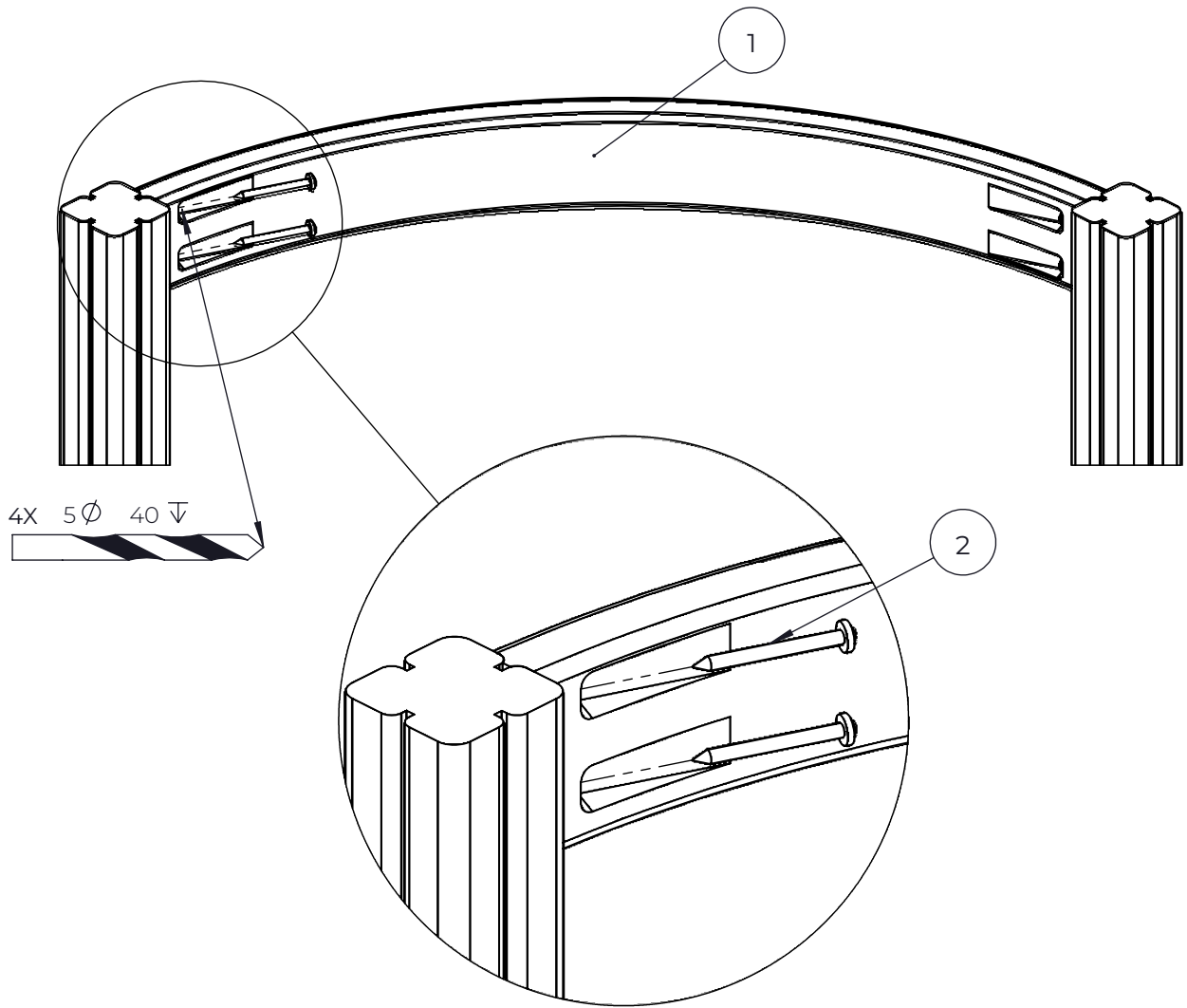
NO.	ITEM CODE			QTY.
1	914099	BAR ELEMENT	40x120x704	1
2	900240	SPECIAL SCREW	Ø8x70	4
3	980152	WASHER	Ø24/8.4x2	4



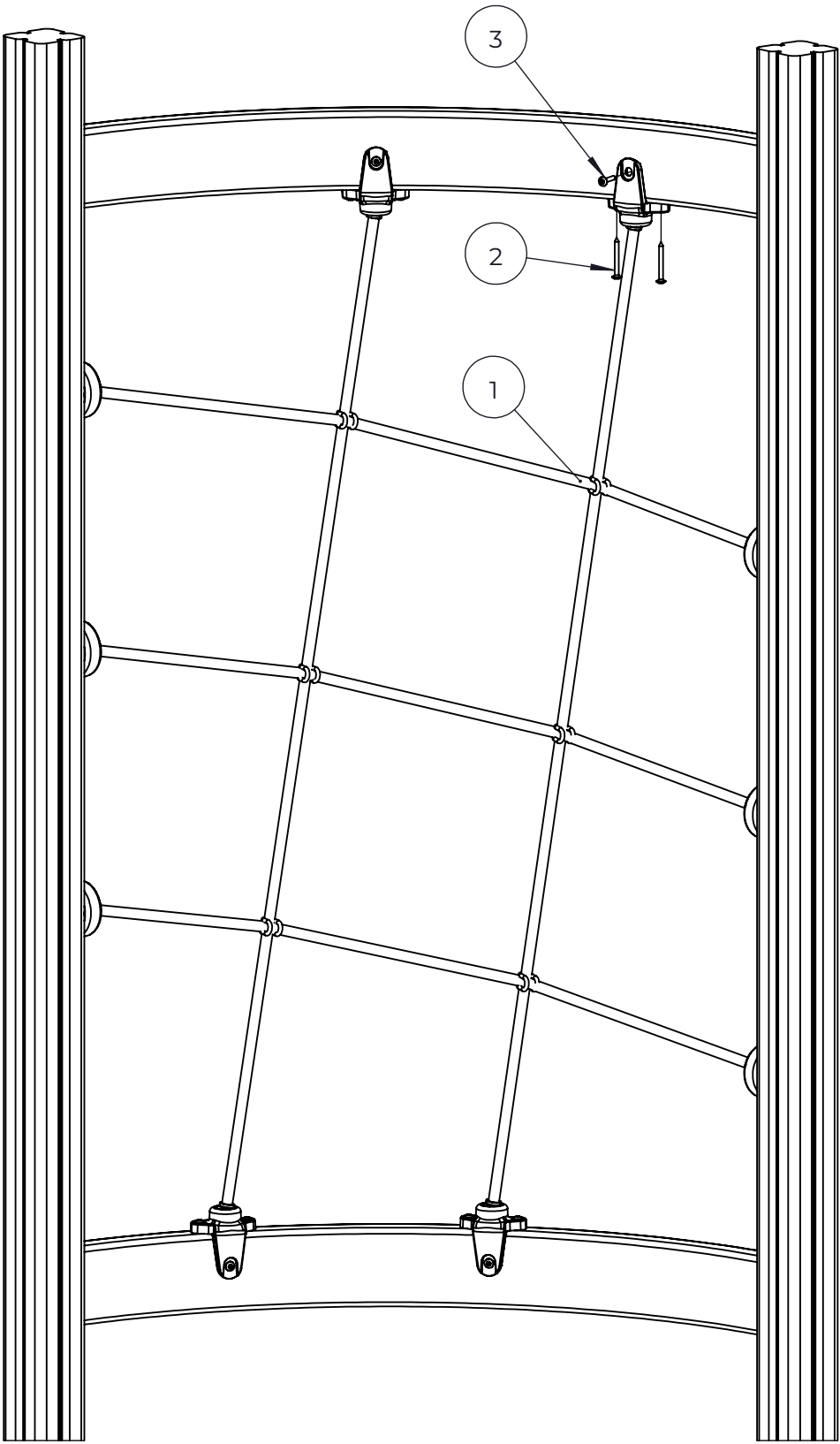
NO.	ITEM CODE			QTY.
1	702286	PRINTED LABEL	65x65	1
2	980114	SCREW	Ø4x20	4



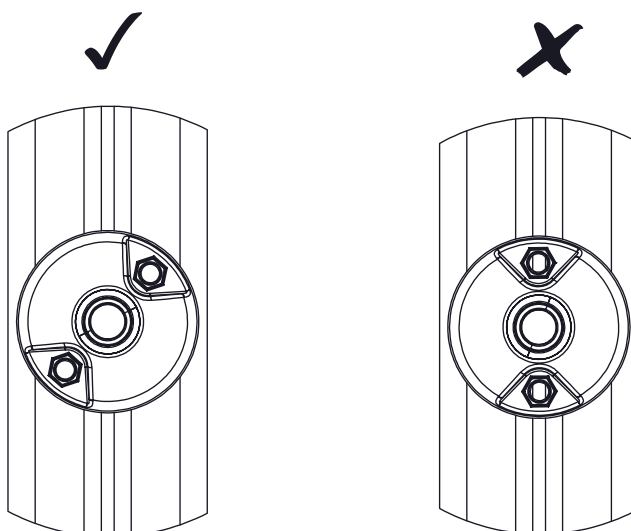
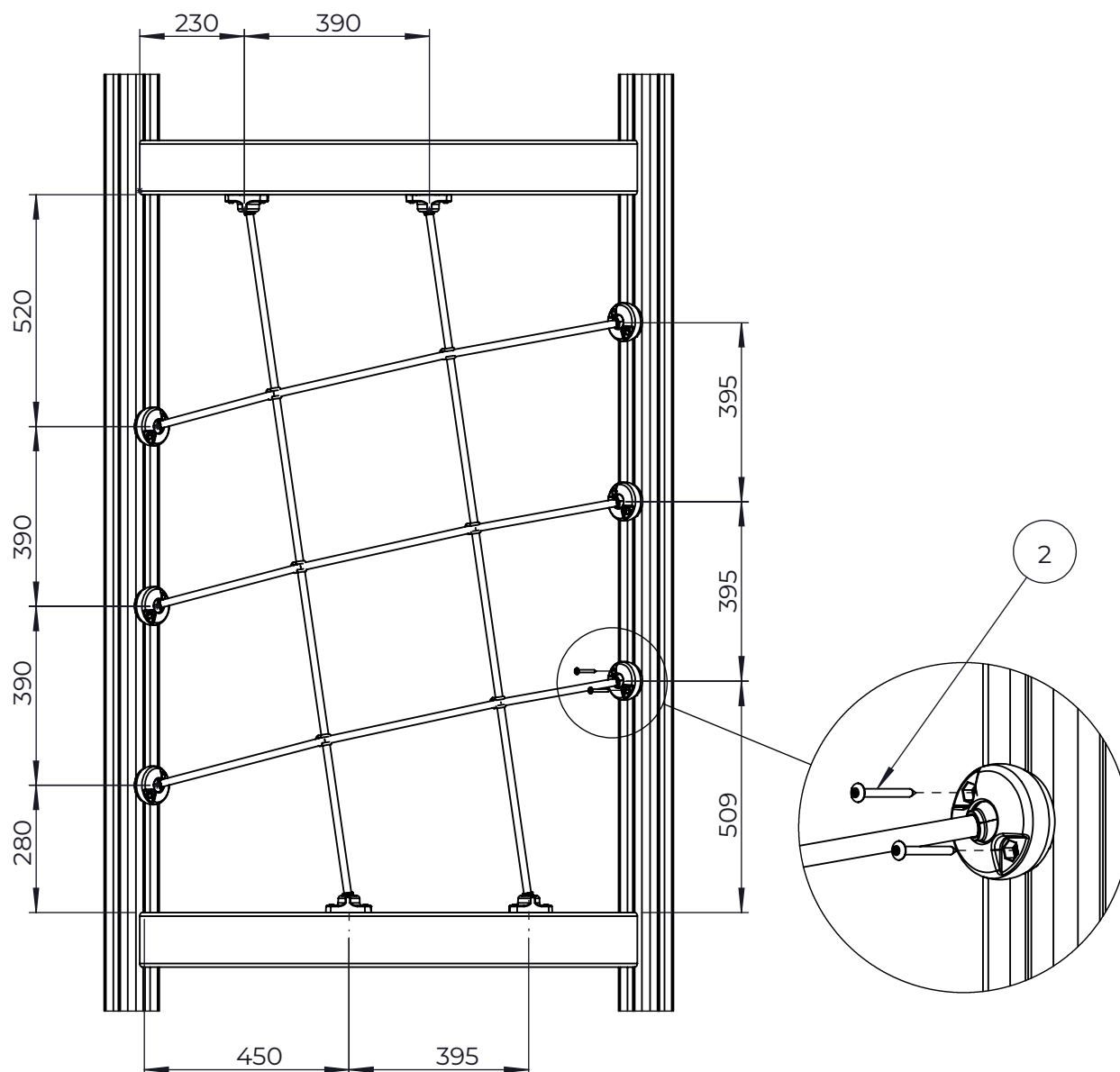
NO.	ITEM CODE			QTY.
1	702339	PRINTED LABEL	118x78	1
2	980114	SCREW	Ø4x20	4

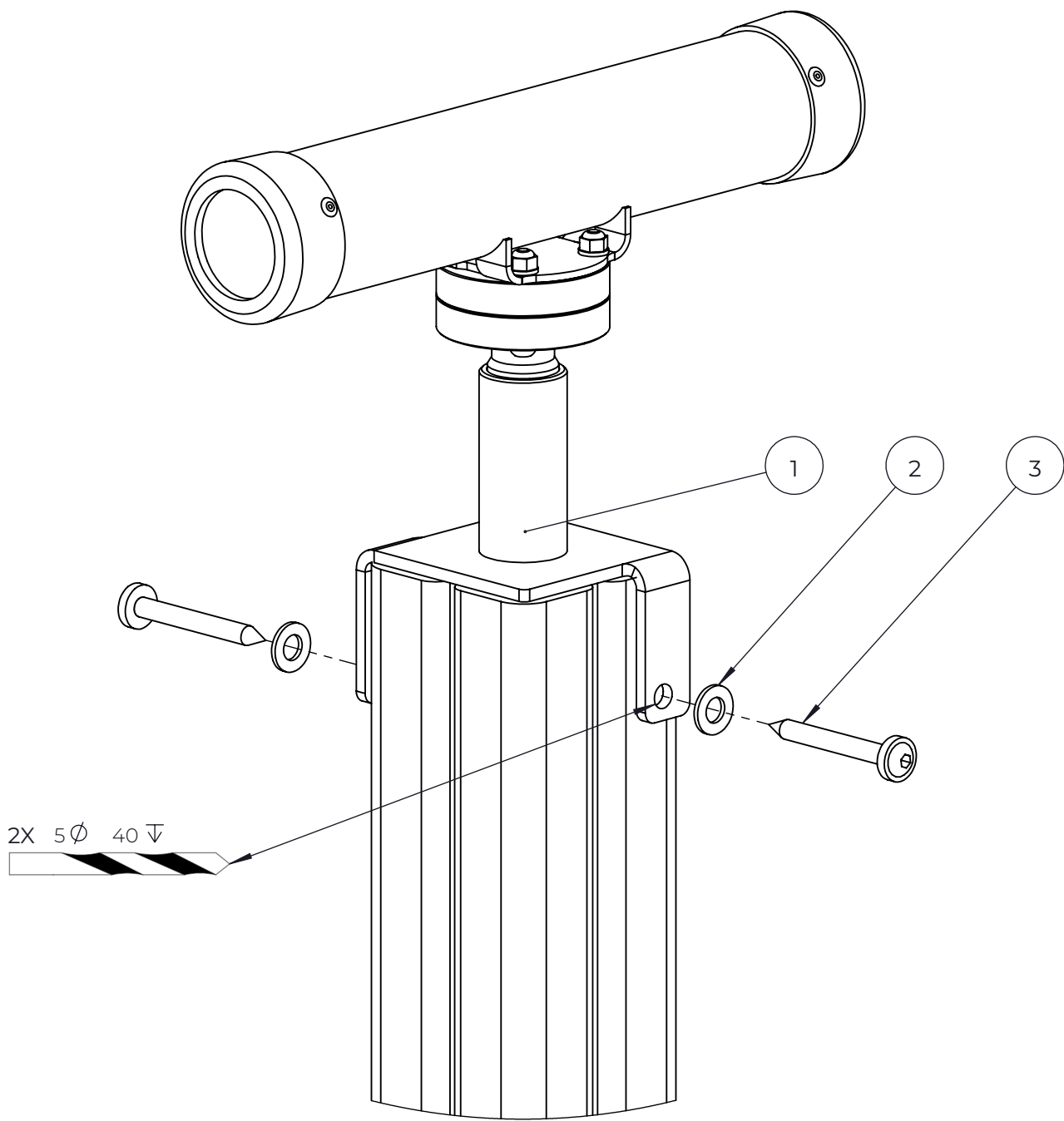


NO.	ITEM CODE			QTY.
1	711718-001	ARCH ELEMENT	45x120x1091	1
2	903093	SPECIAL SCREW	Ø8x90	4

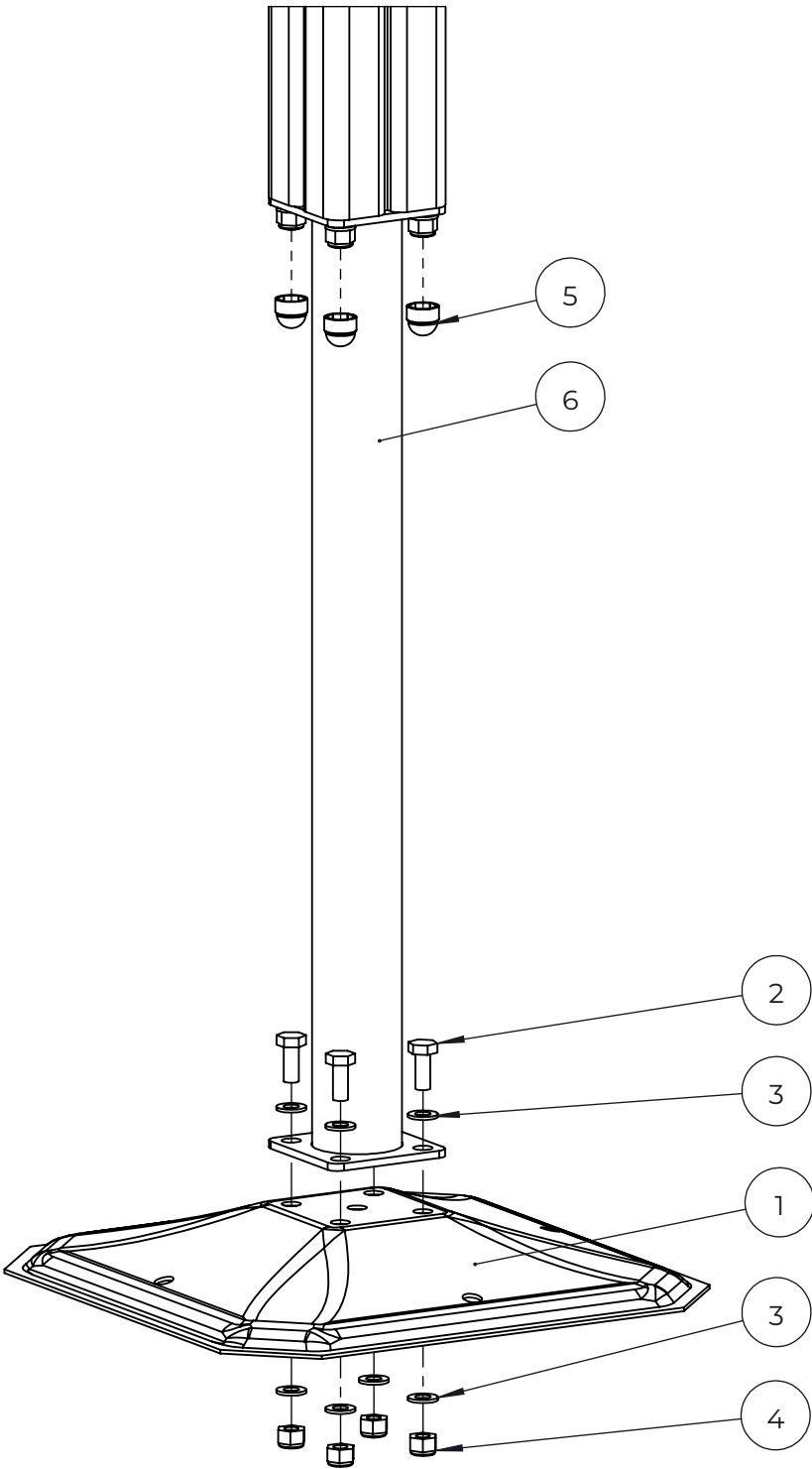


NO.	ITEM CODE			QTY.
1	712222	NET ASSEMBLY		1
2	980123	SPECIAL SCREW	Ø7x60	20
3	980128	SPECIAL SCREW	Ø7x40	4

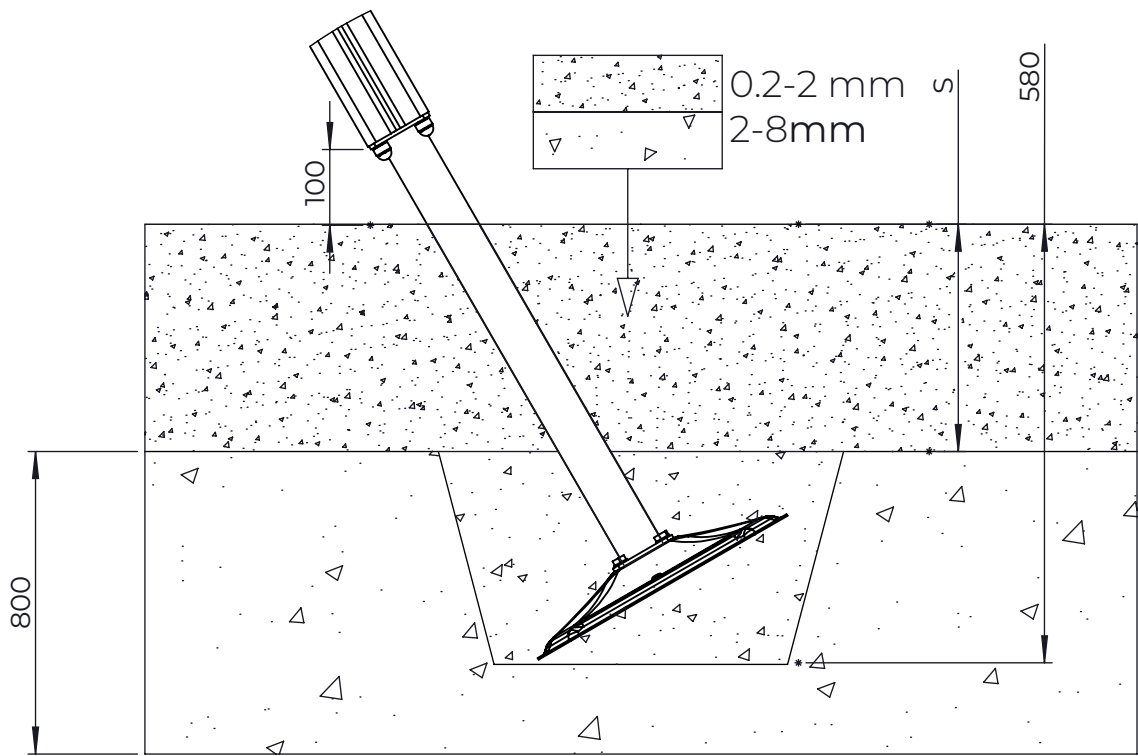
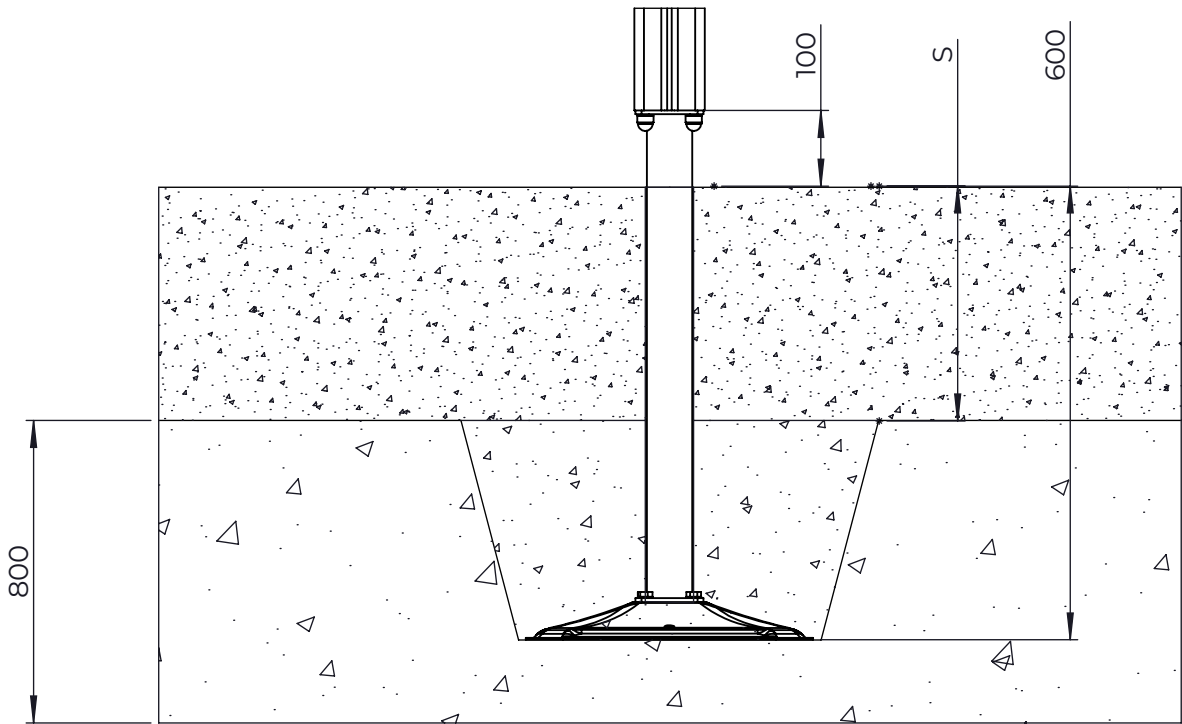


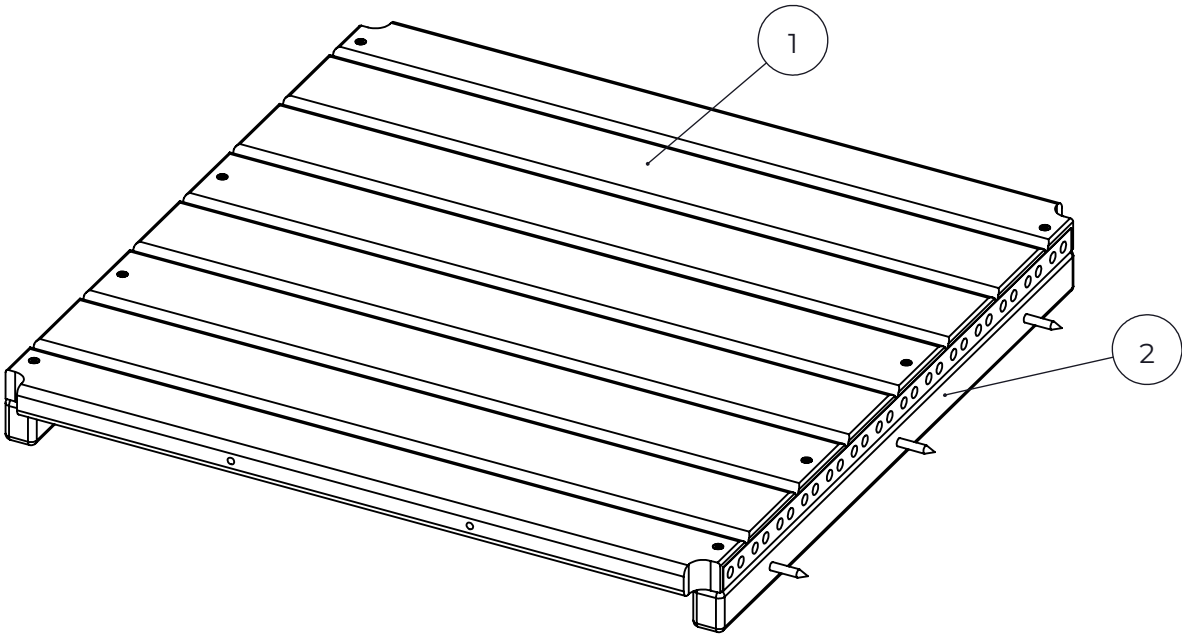


NO.	ITEM CODE			QTY.
1	707304	TELESCOPE		1
2	901302	WASHER	Ø20/10.5x2	2
3	900240	SPECIAL SCREW	Ø8x70	2

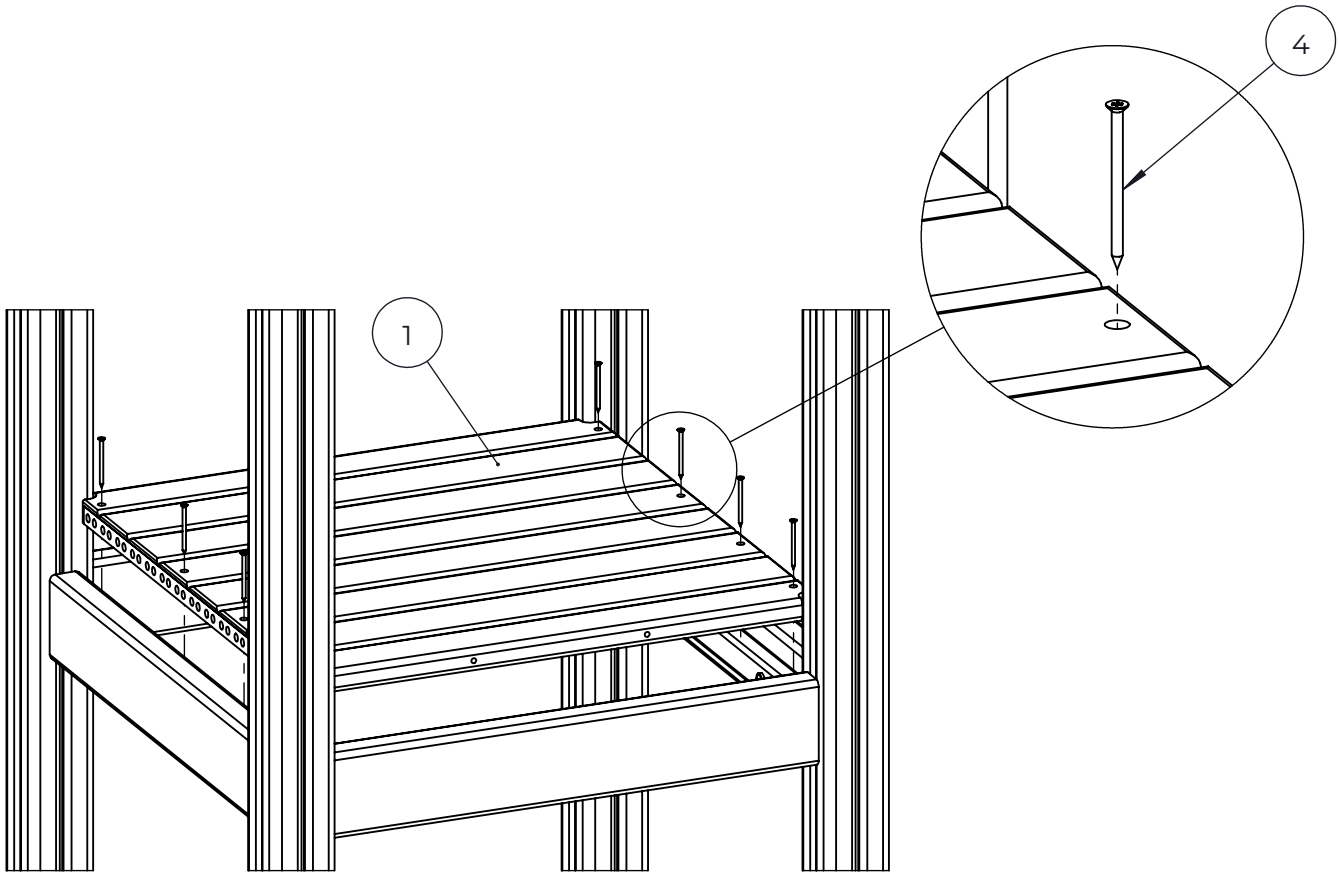
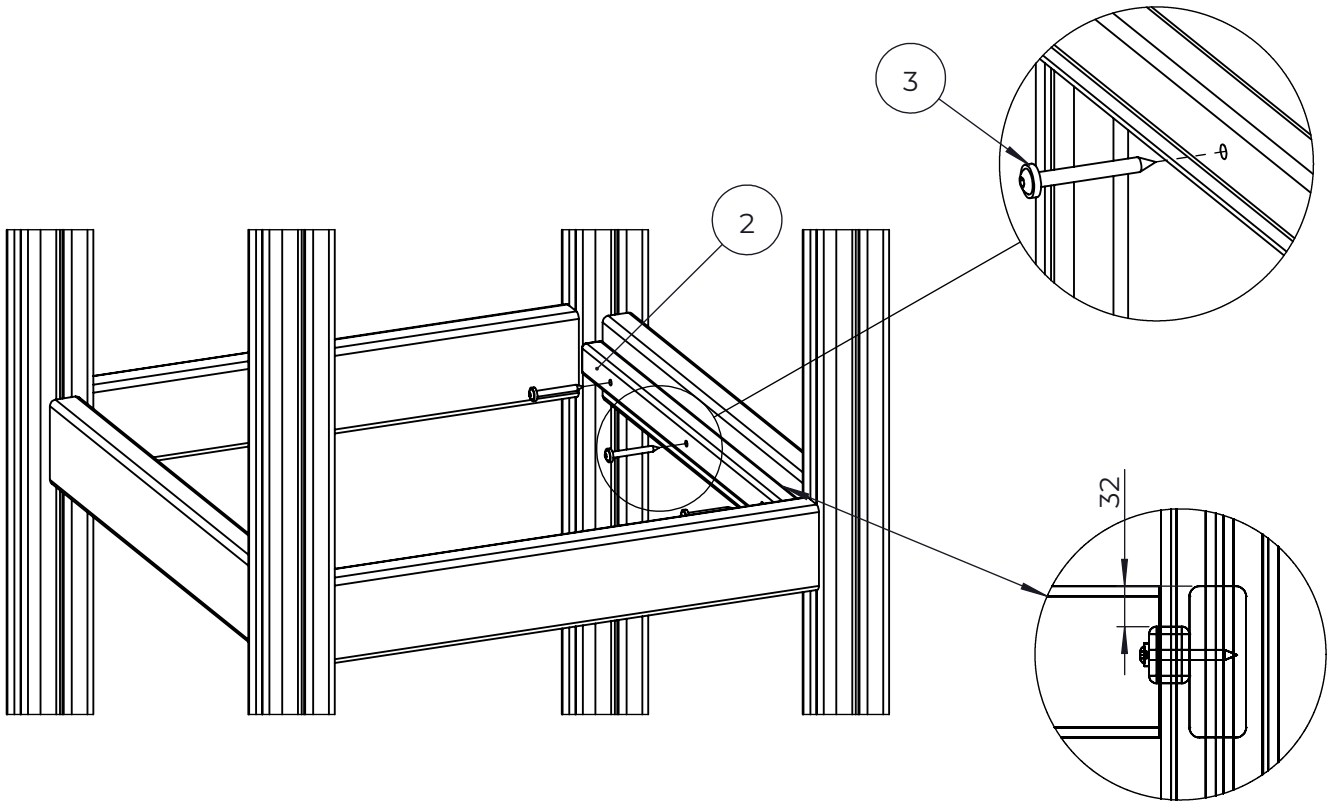


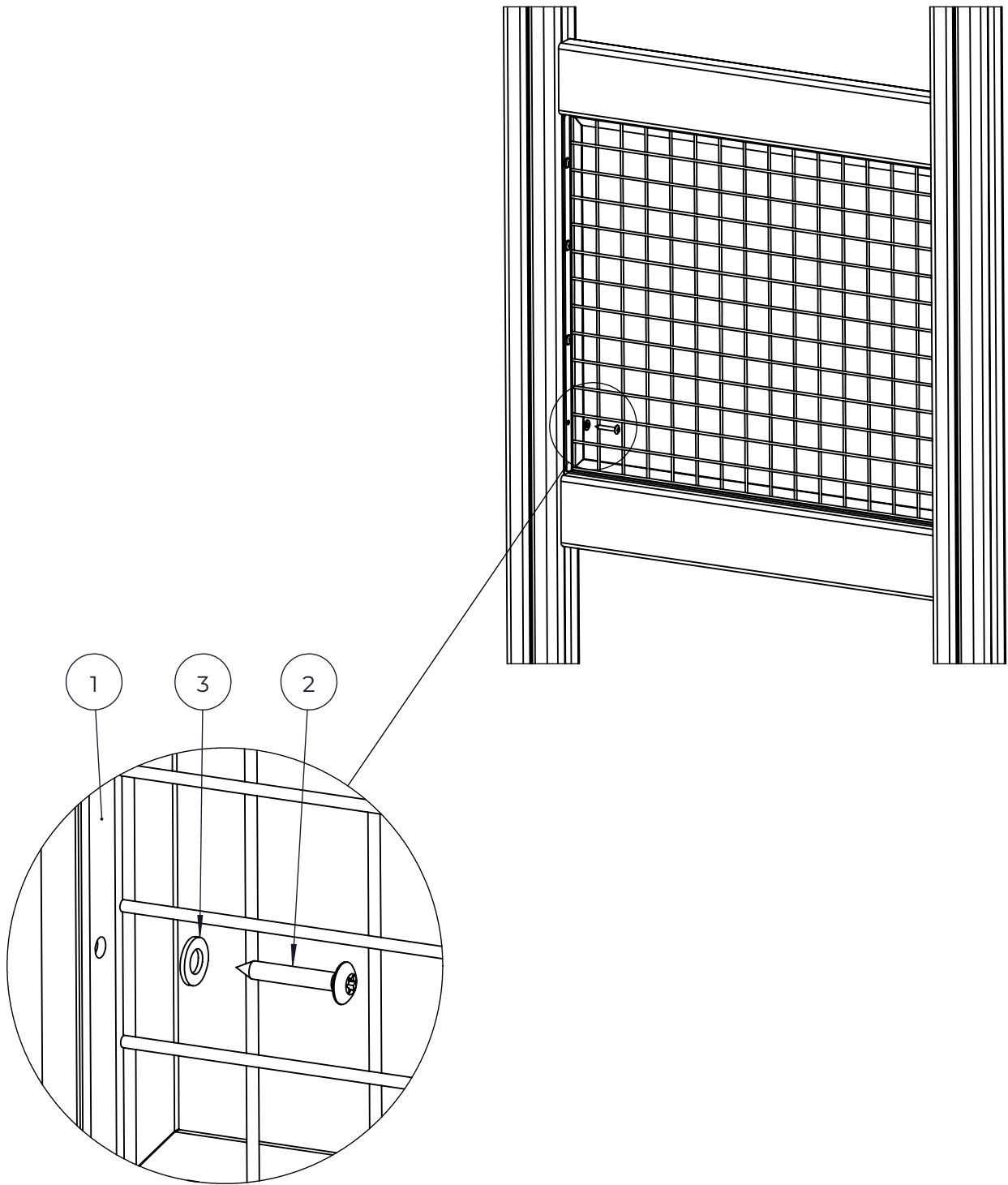
NO.	ITEM CODE			QTY.
1	909519	FOUNDATION PLATE	380 x 380 x 45	1
2	909639	BOLT	M10x25	4
3	909638	WASHER	Ø20 / 10.5	8
4	909637	NUT	M10	4
5	905104	OUTSIDE PLUG	M10	4
6	909511	FOUNDATION TUBE	90x90x650	1



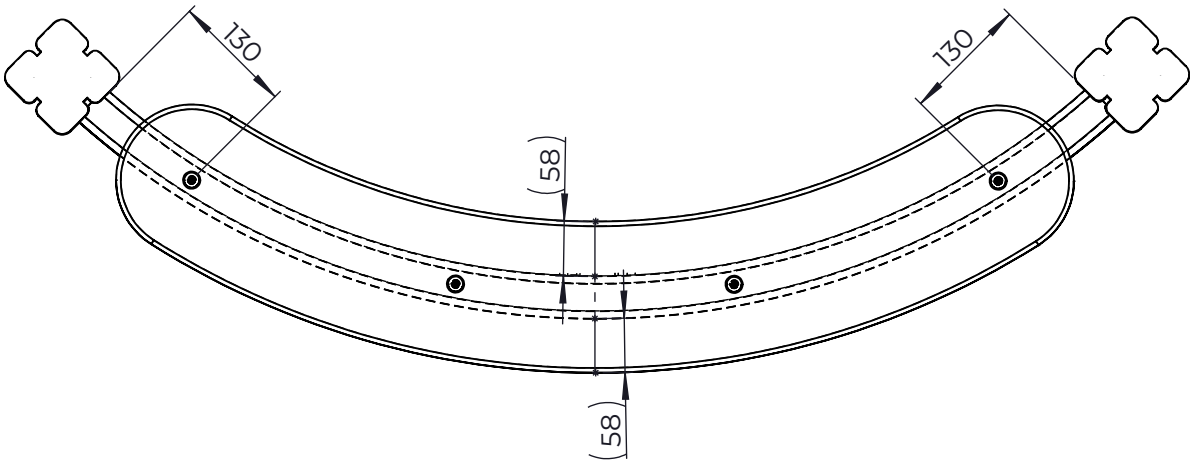
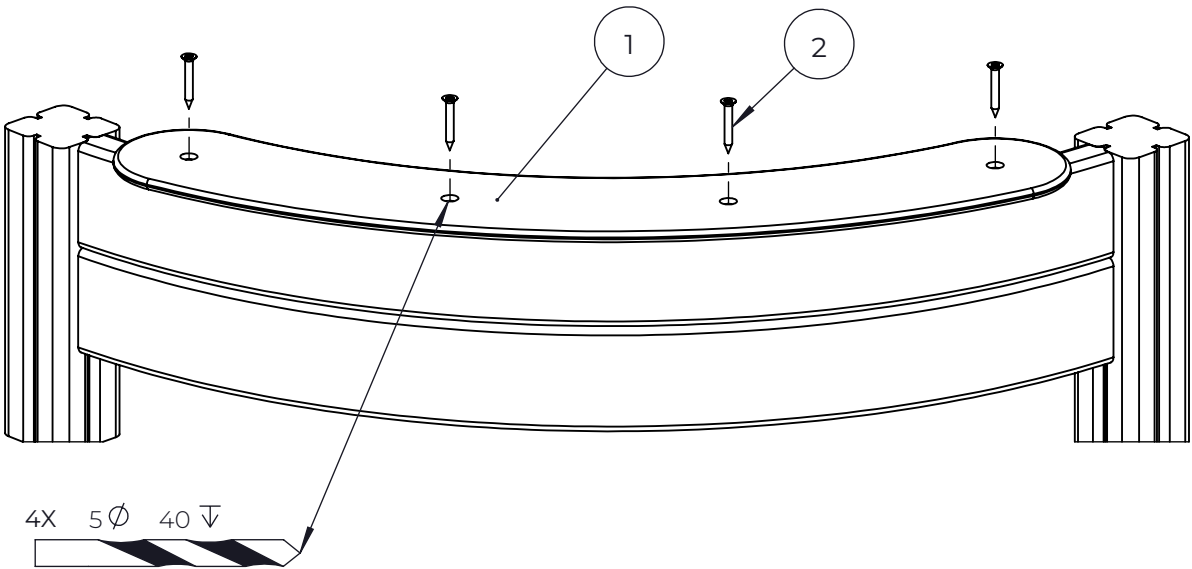


NO.	ITEM CODE			QTY.
1	712923	FLOOR ELEMENT	32x750x750	1
2	706443	STRIP	32x45x702	2
3	900240	SPECIAL SCREW	Ø8x70	6
4	980101	SCREW	Ø4.5x70	8

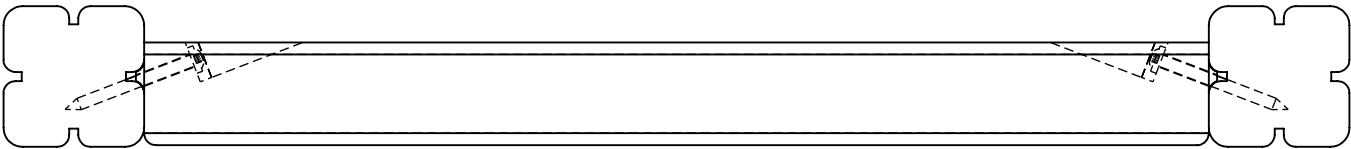
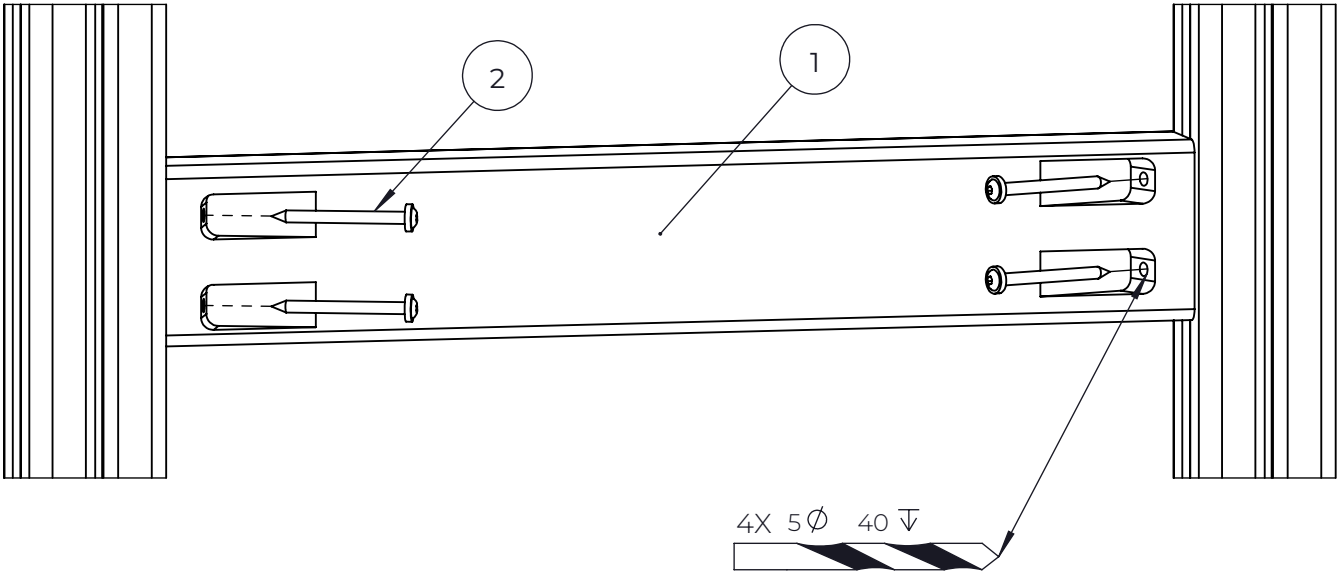




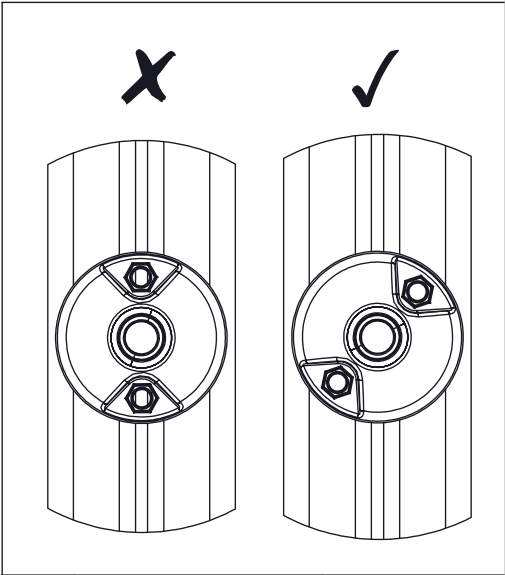
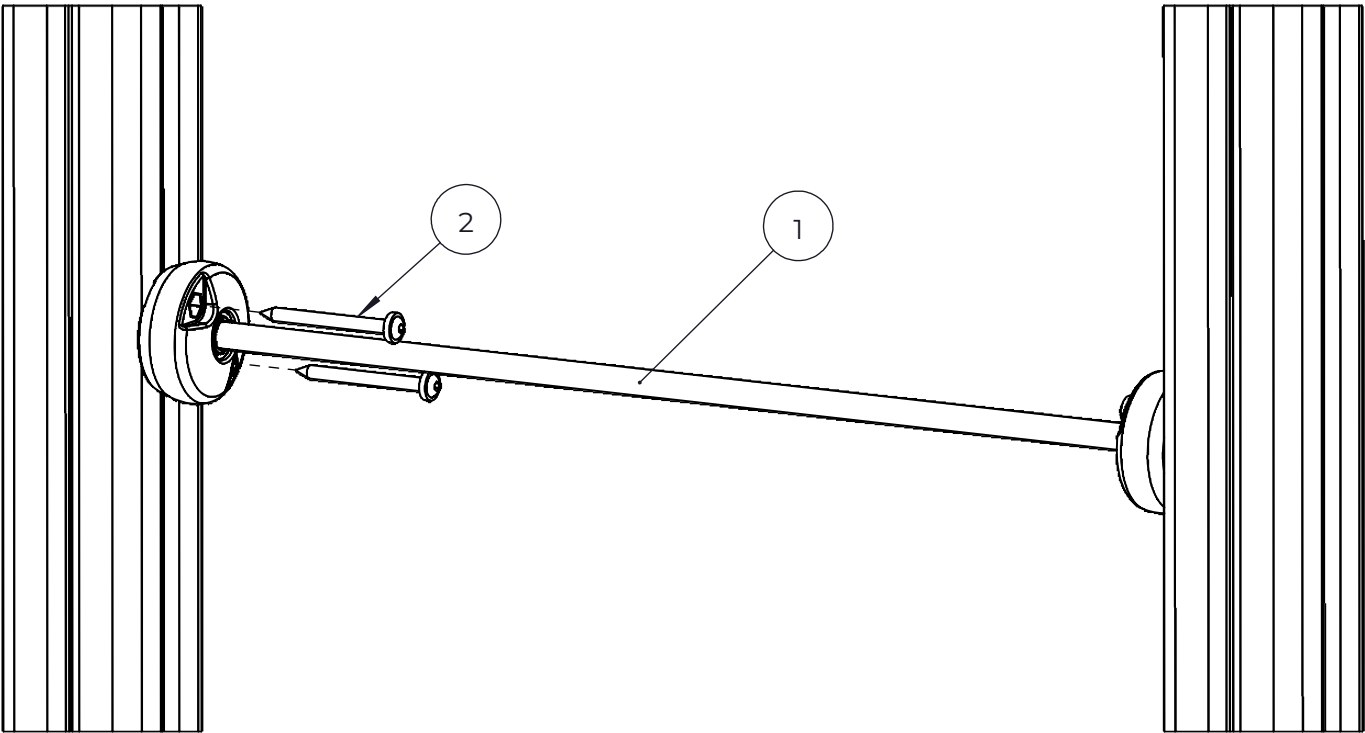
NO.	ITEM CODE			QTY.
1	909743	NET+FRAME	705x612	1
2	980128	SPECIAL SCREW	Ø7x40	8
3	909256	WASHER	Ø16/8.4x1.6	8



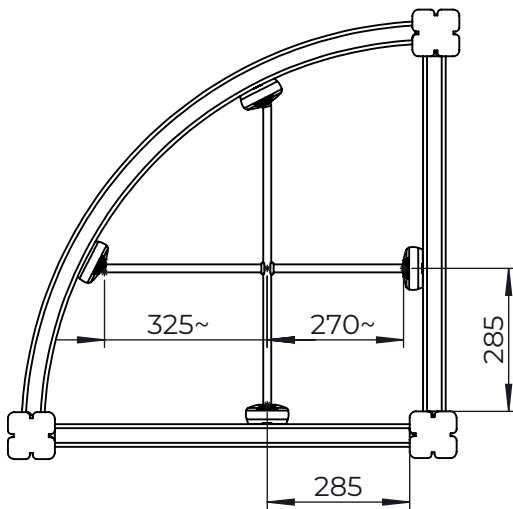
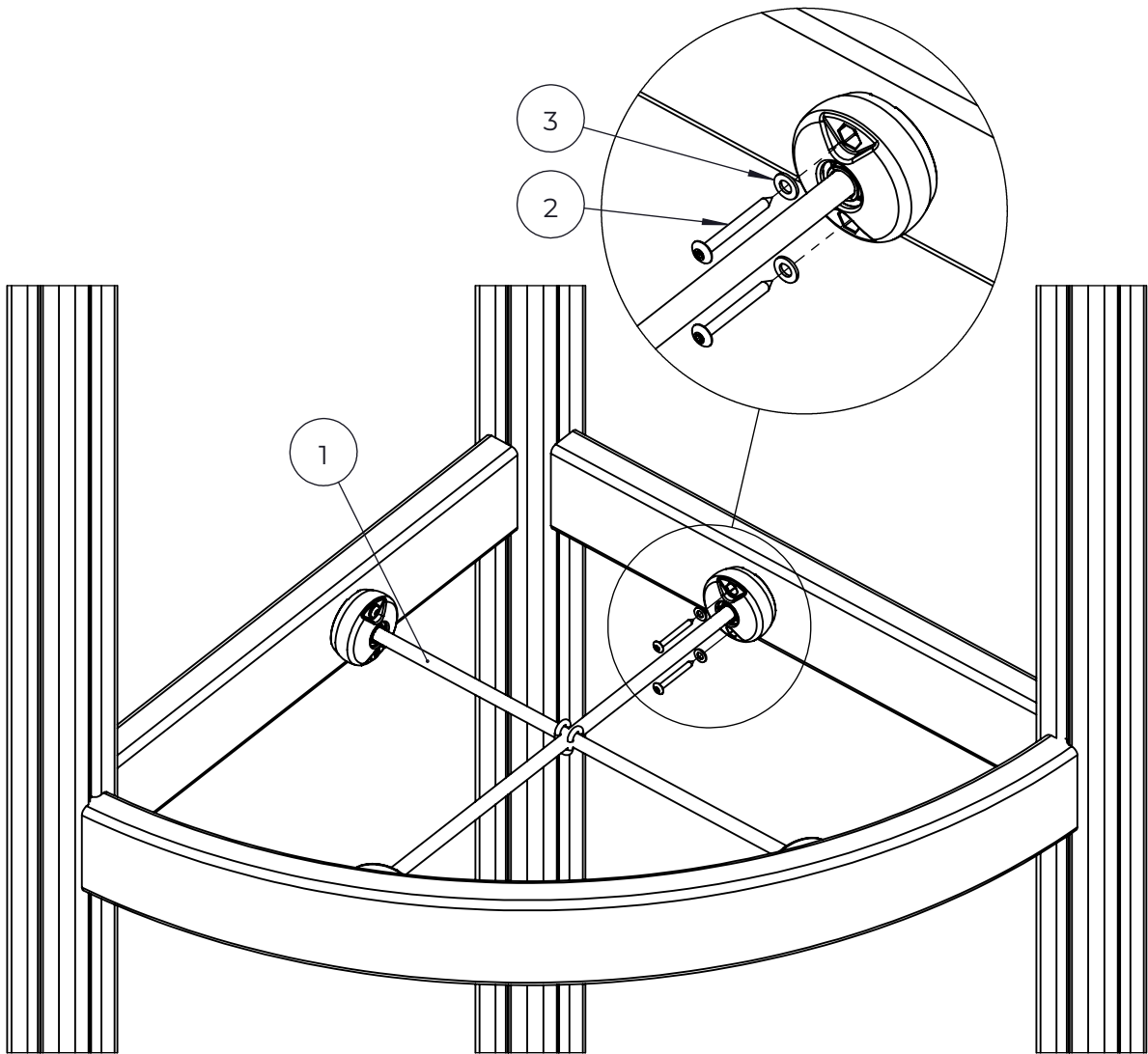
NO.	ITEM CODE			QTY.
1	711801	PLATE	12x283x1013	1
2	906630	SCREW	Ø8x60	4



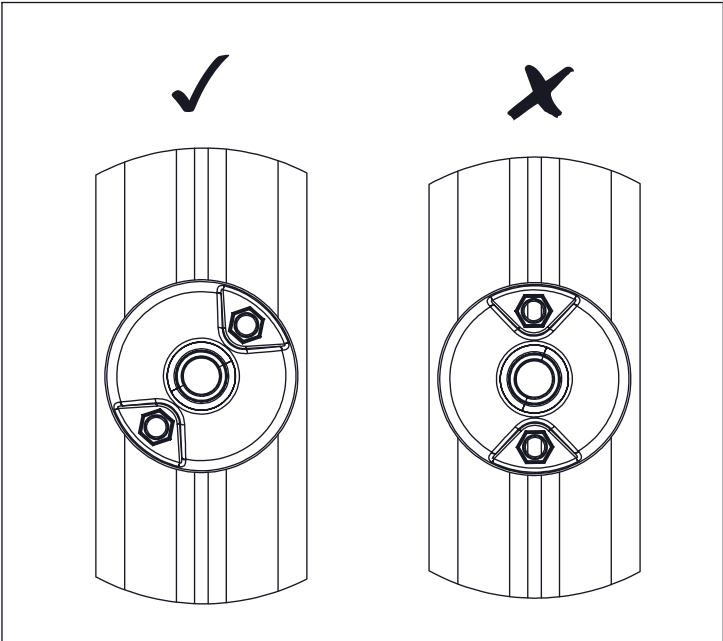
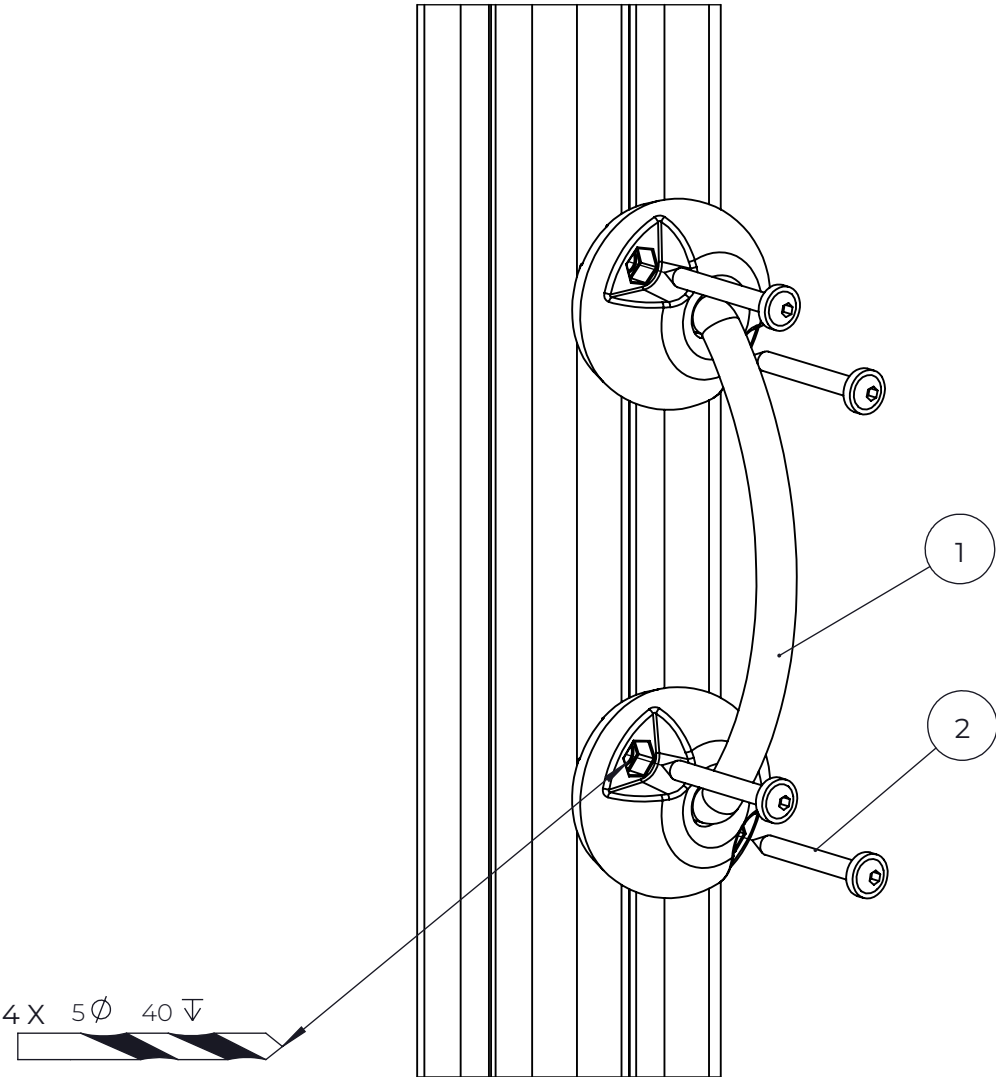
NO.	ITEM CODE			QTY.
1	712381	BOOM	68x120x715	1
2	903093	SPECIAL SCREW	Ø8x90	4



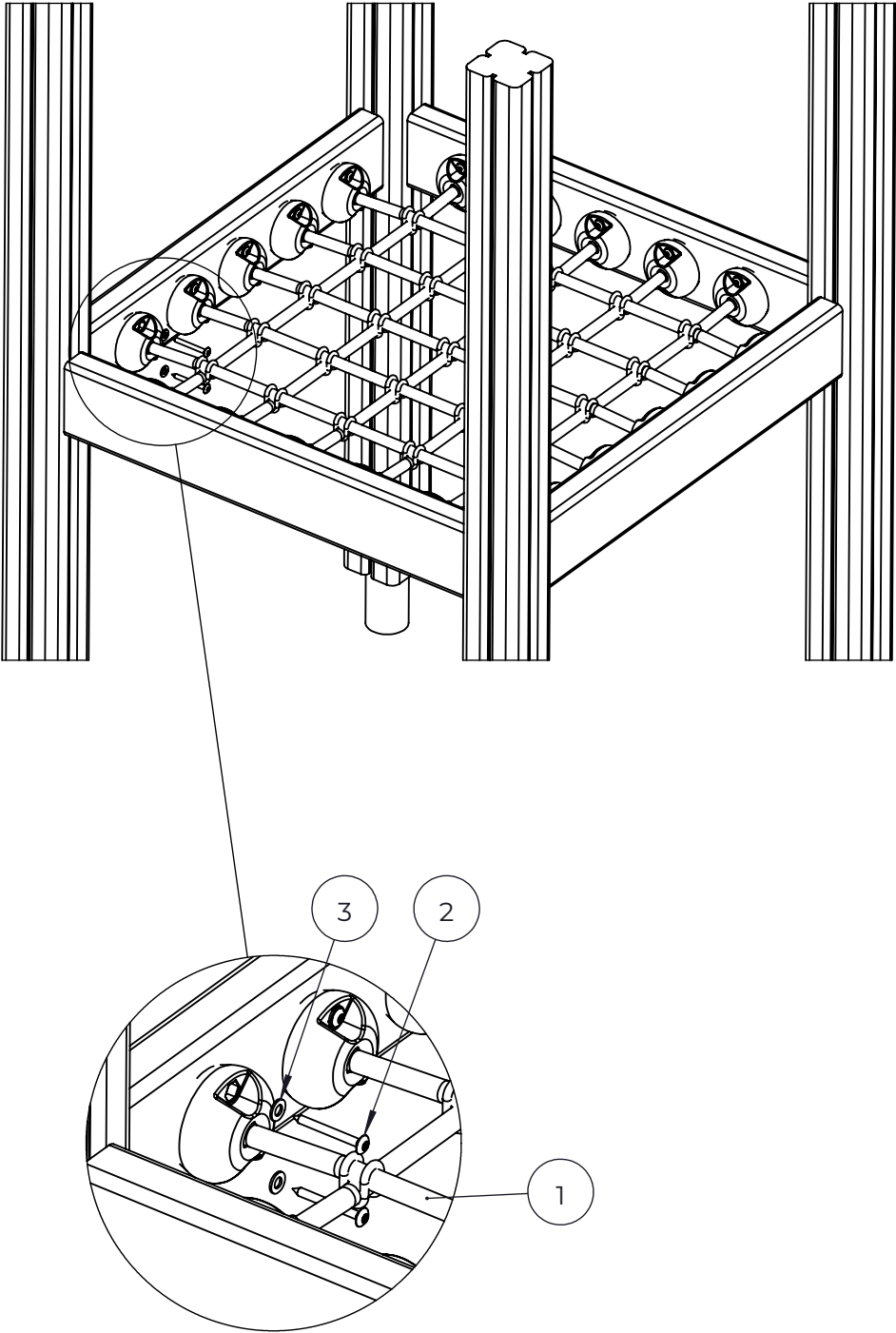
NO.	ITEM CODE			QTY.
1	709649	ROPE FENCE	Ø16x705	1
2	903093	SPECIAL SCREW	Ø8x90	4



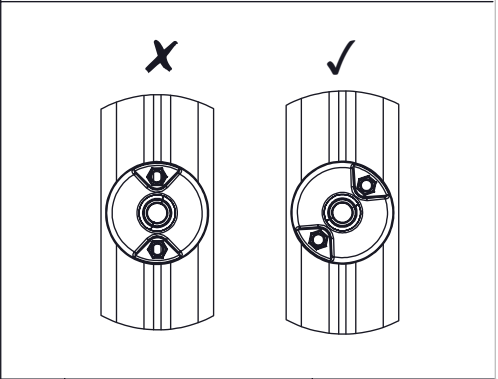
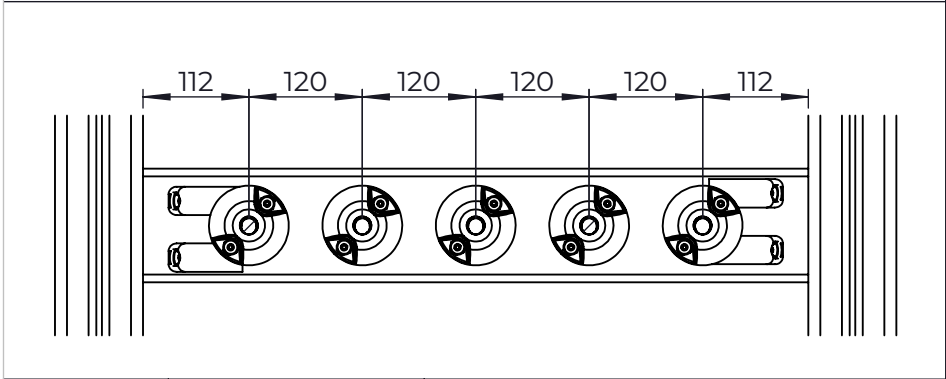
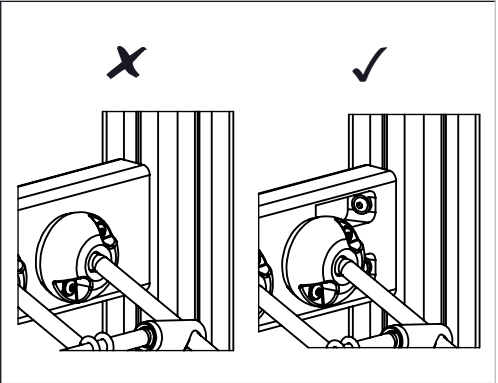
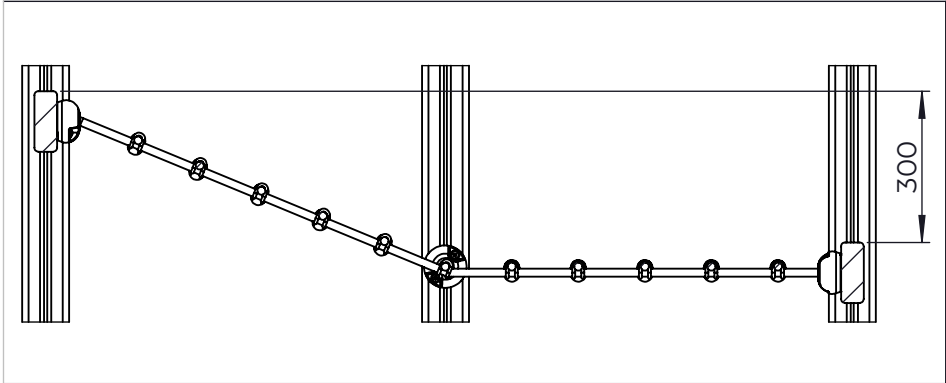
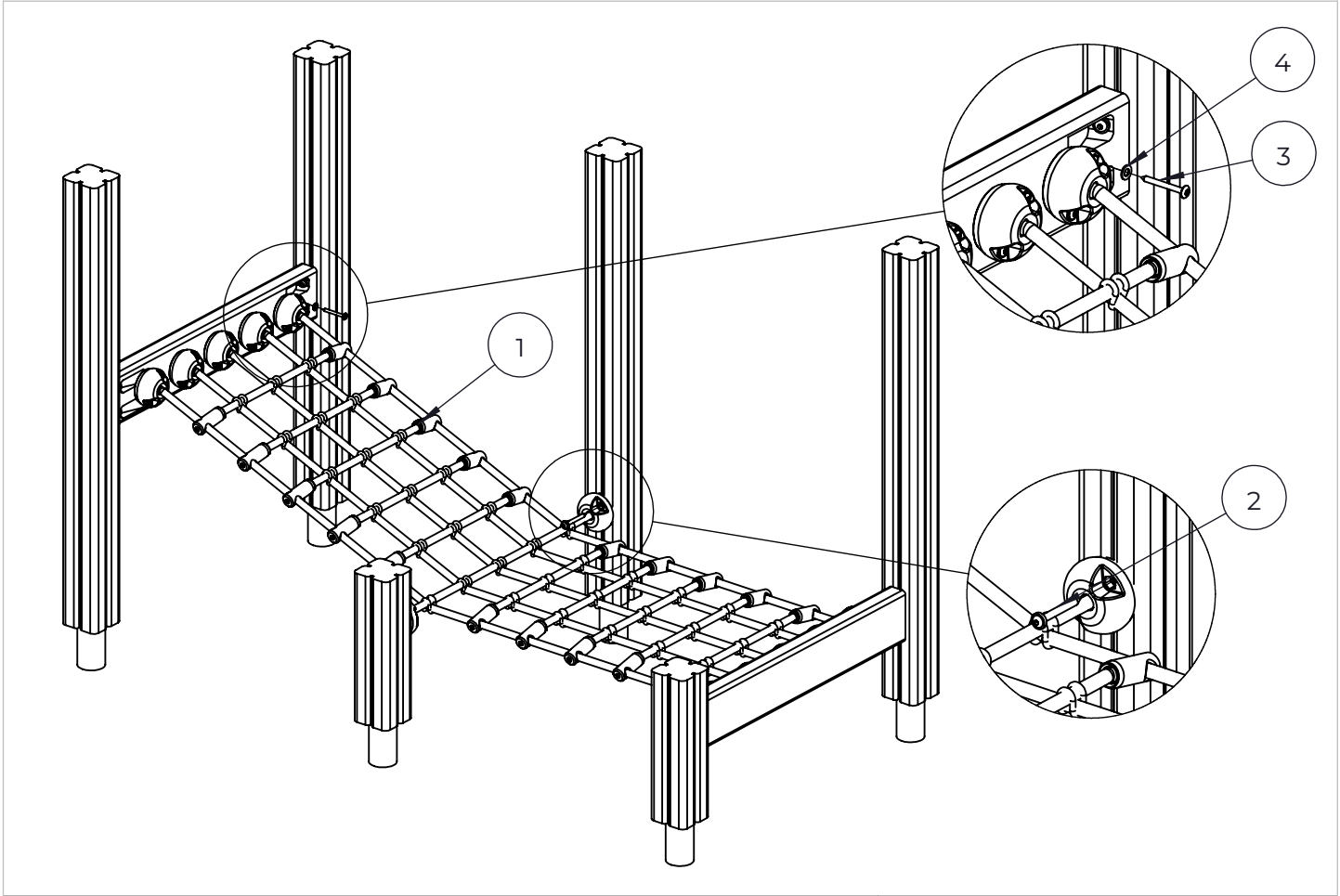
NO.	ITEM CODE			QTY.
1	712198	NET ASSEMBLY	670x670	1
2	980123	SPECIAL SCREW	Ø7x60	8
3	909256	WASHER	Ø16/8.4x1.6	8



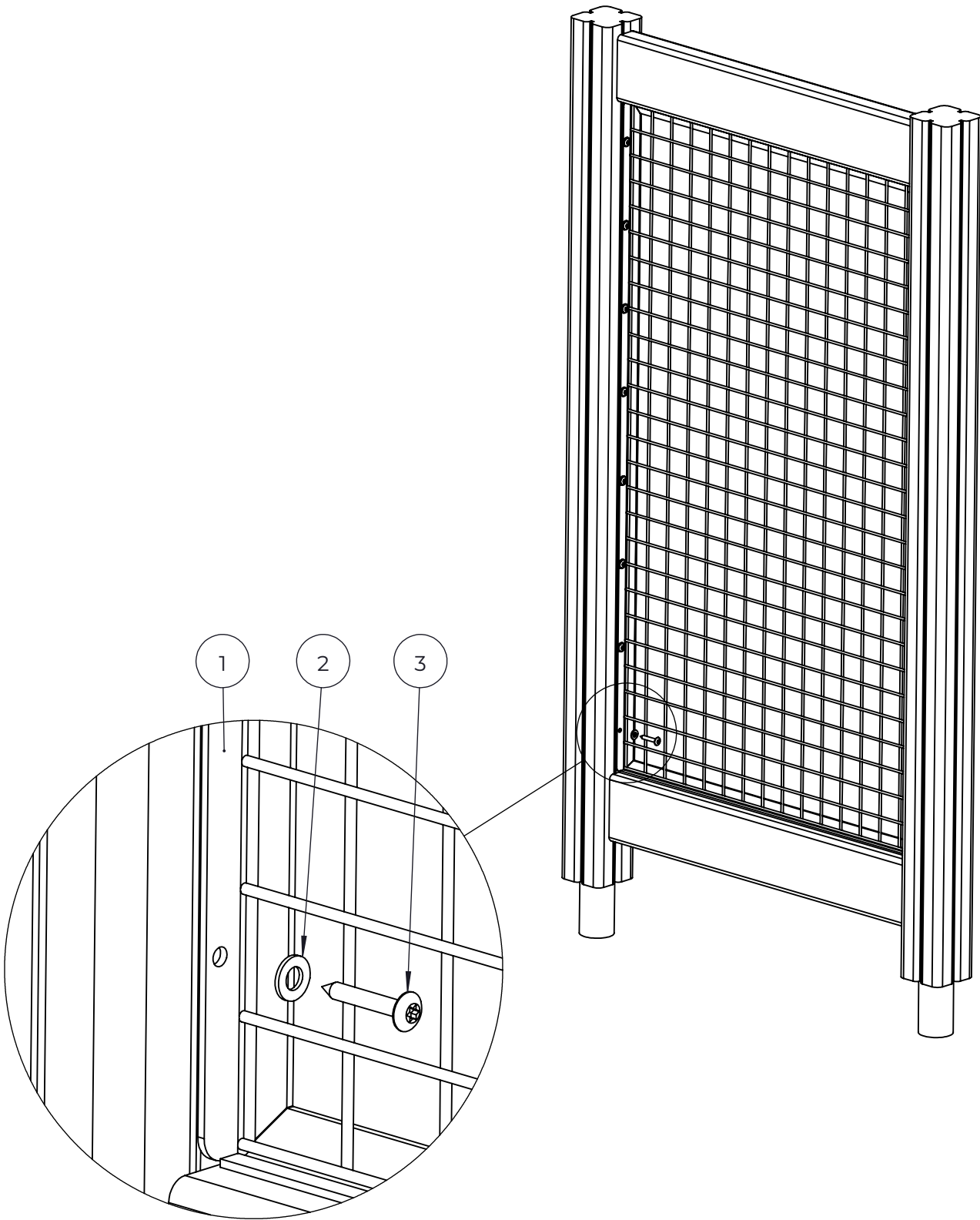
NO.	ITEM CODE			QTY.
1	705510	ROPE		1
2	900240	SPECIAL SCREW	Ø8x70	4



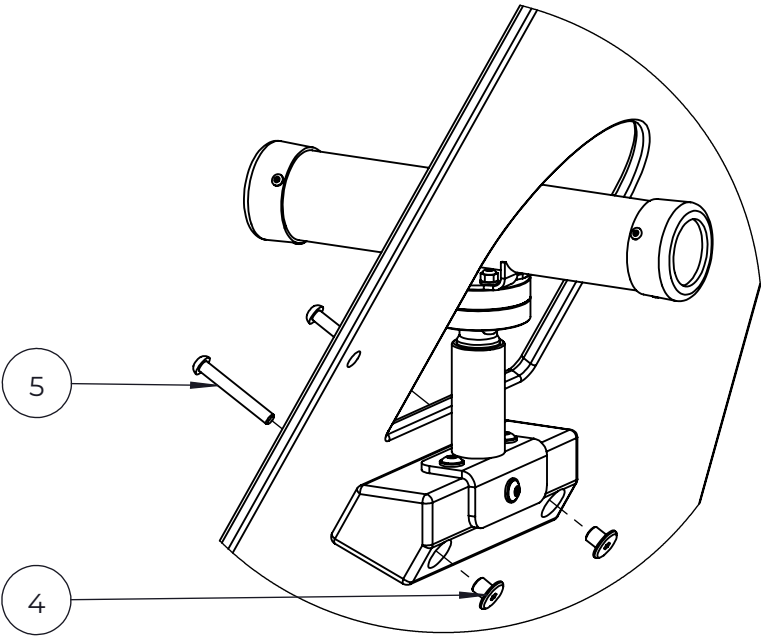
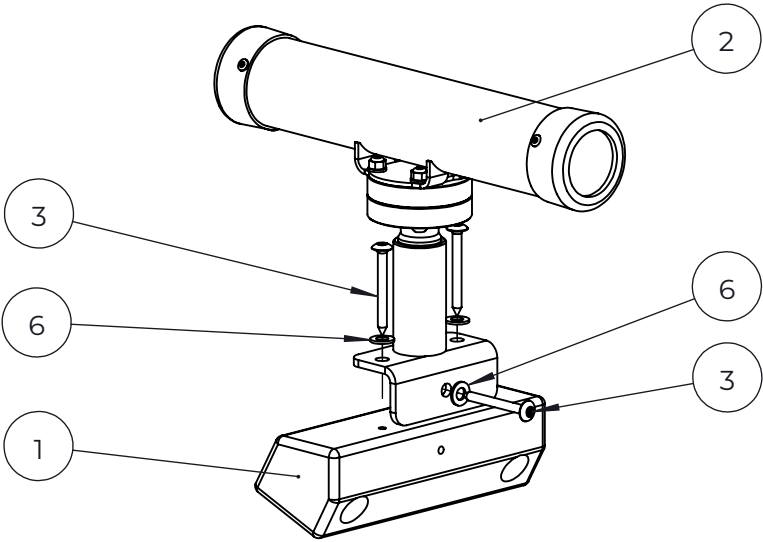
NO.	ITEM CODE			QTY.
1	707590	NET	755x755	1
2	980123	SPECIAL SCREW	Ø7x60	40
3	909256	WASHER	Ø16/8.4x1.6	40



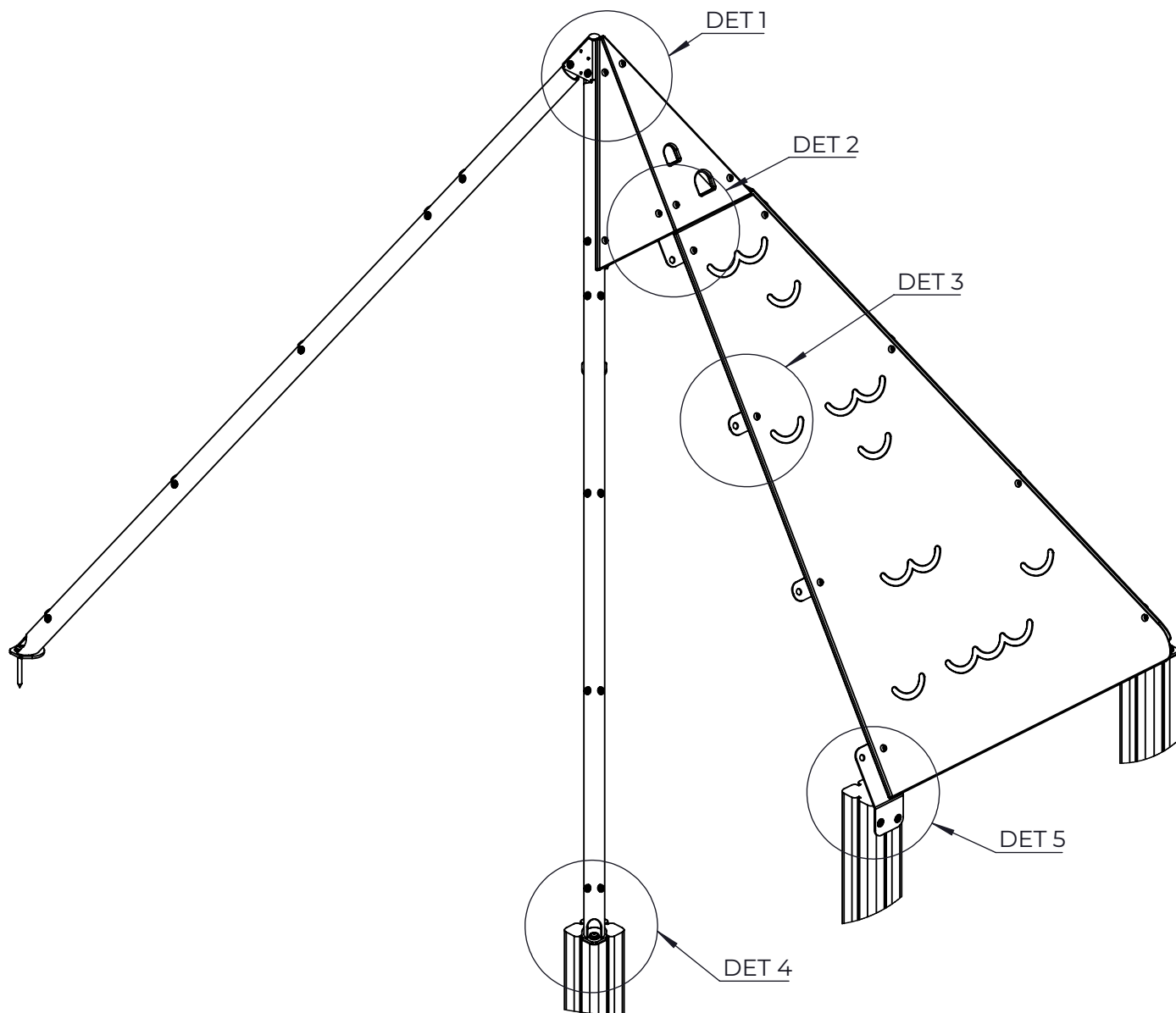
NO.	ITEM CODE			QTY.
1	713086	NET ASSEMBLY		1
2	900240	SPECIAL SCREW	Ø8x70	4
3	980123	SPECIAL SCREW	Ø7x60	20
4	909256	WASHER	Ø16/8.4x1.6	20



NO.	ITEM CODE			QTY.
1	909744	NET+FRAME	705x1212	1
2	909256	WASHER	Ø16/8.4x1.6	16
3	980128	SPECIAL SCREW	Ø7x40	16

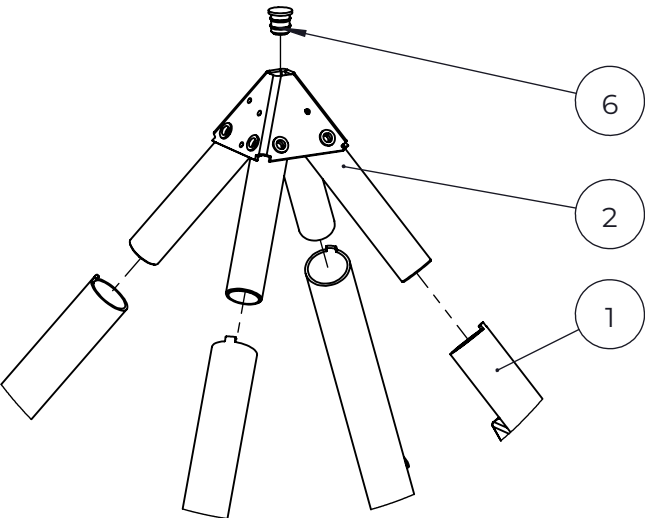


NO.	ITEM CODE			QTY.
1	713152	ATTACHMENT PLANK	66x75x200	1
2	713089	TELESCOPE		1
3	980123	SPECIAL SCREW	Ø7x60	3
4	914858	SPECIAL NUT	M8x12	2
5	900735	ALLEN SCREW	M8x60	2
6	909256	WASHER	Ø16/8.4x1.6	3

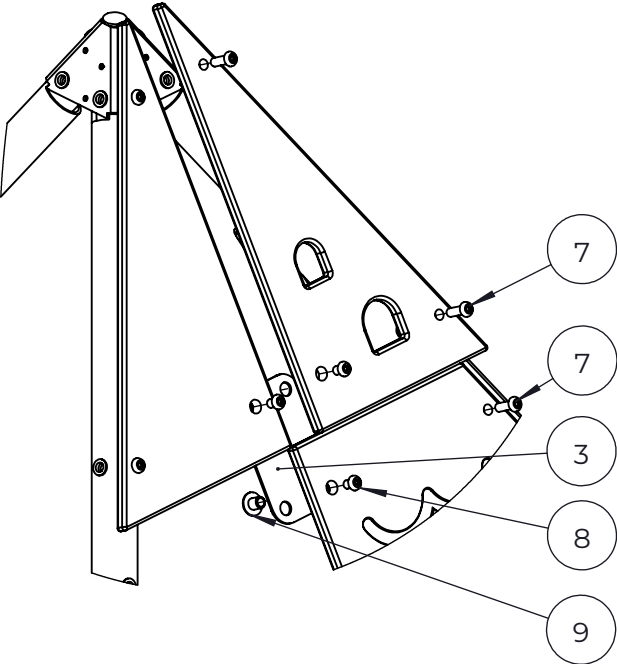


NO.	ITEM CODE			QTY.
1	914872	TUBE ASSEMBLY	50x57x1777	4
2	914868	JOINT PIECE	192x215x215	1
3	914818	PLATE	2,5x130x80	4
4	914866	FLANGE	2,5x40x80	8
5	915232	FLANGE	3x65x80x179	4
6	902526	INSIDE PLUG	S-22H	1
7	909850	ALLEN SCREW	M8x25	48
8	906327	ALLEN SCREW	M8x12	40
9	914858	SPECIAL NUT	M8x12	40
10	906630	SCREW	Ø8x60	8
11	903093	SPECIAL SCREW	Ø8x90	4
12	901302	WASHER	Ø20/10.5x2	4

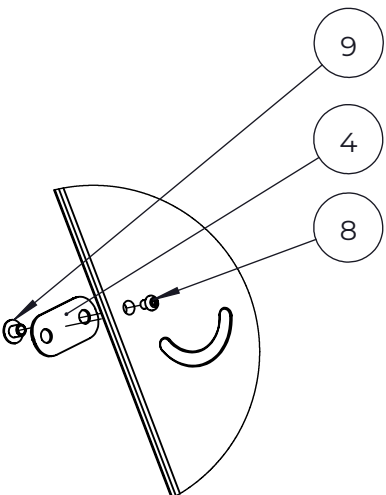
DET 1



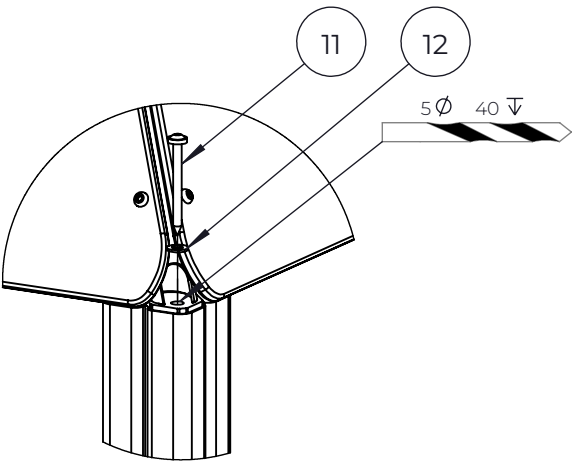
DET 2



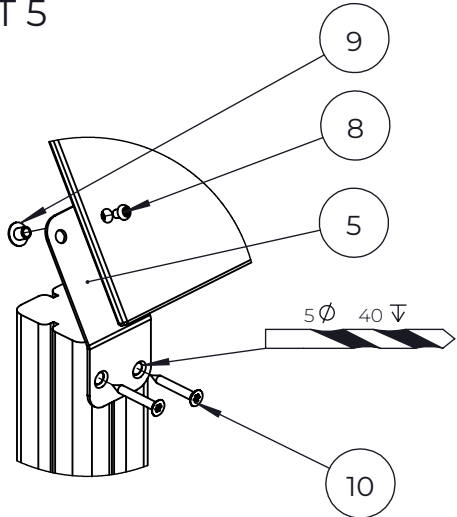
DET 3

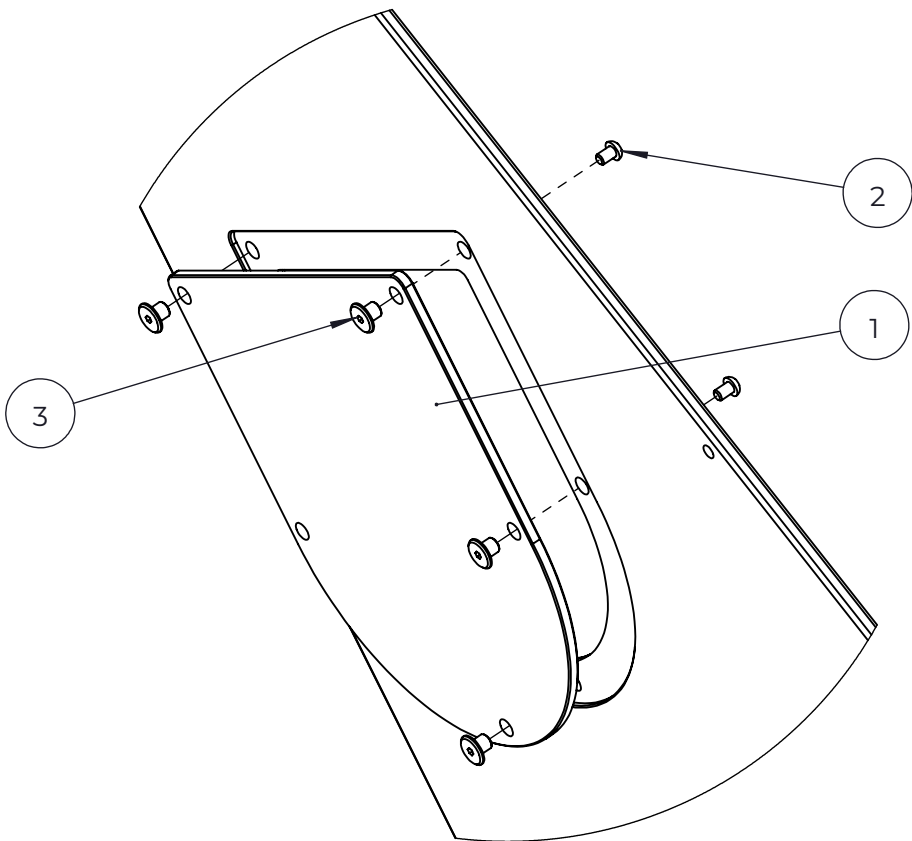
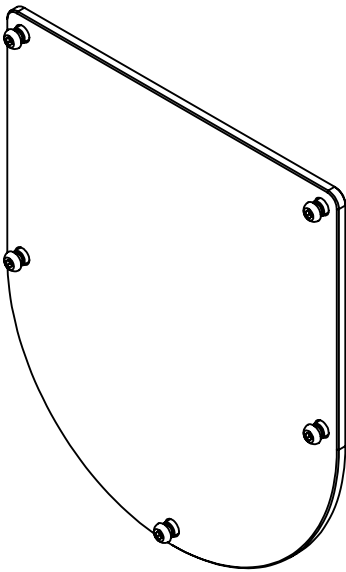


DET 4

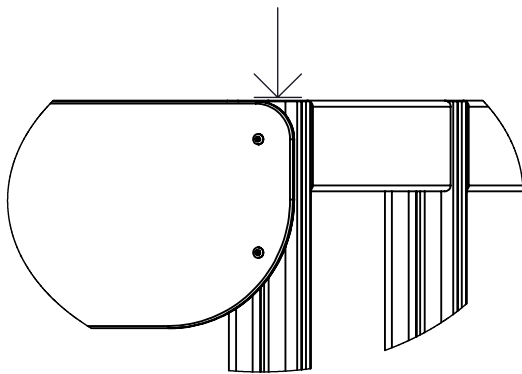
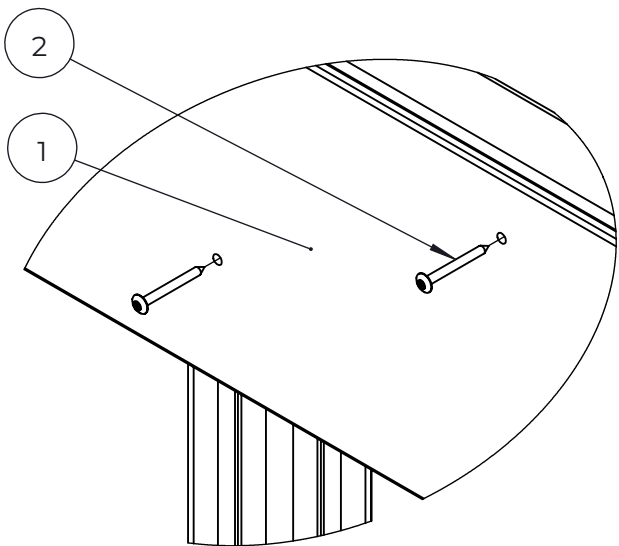
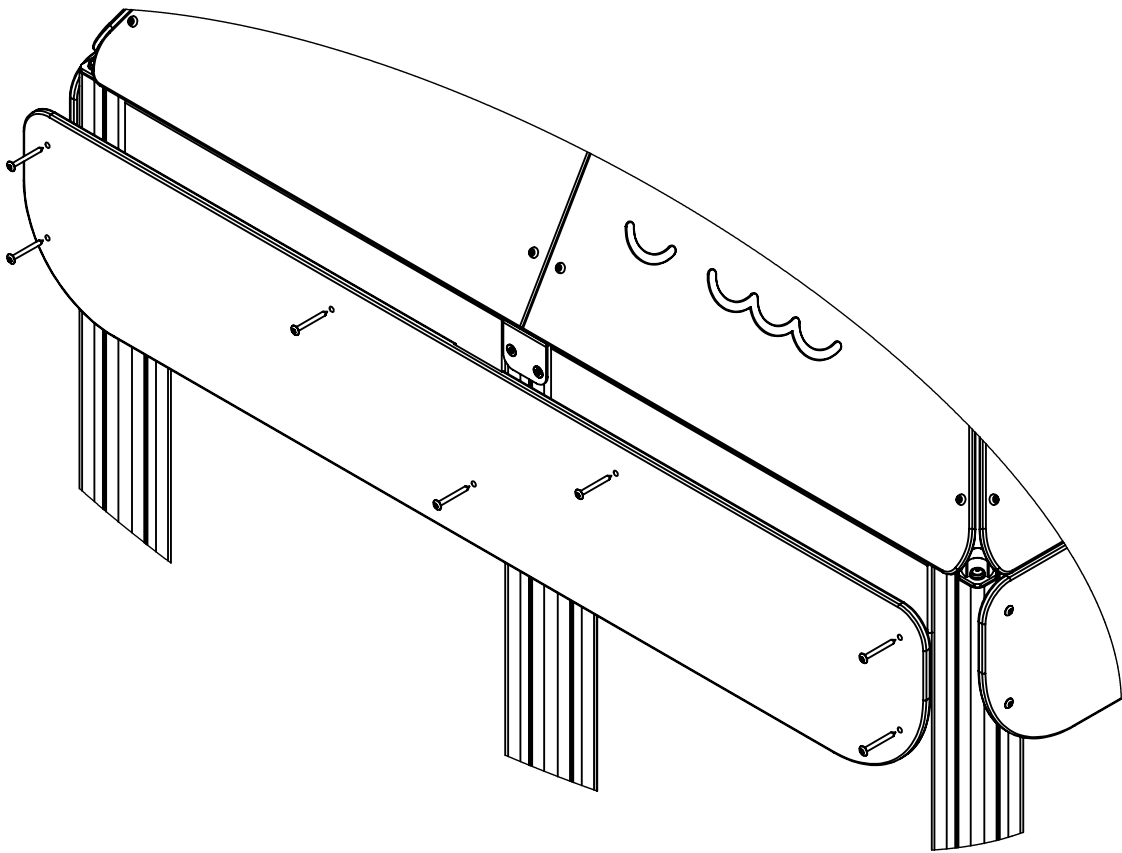


DET 5

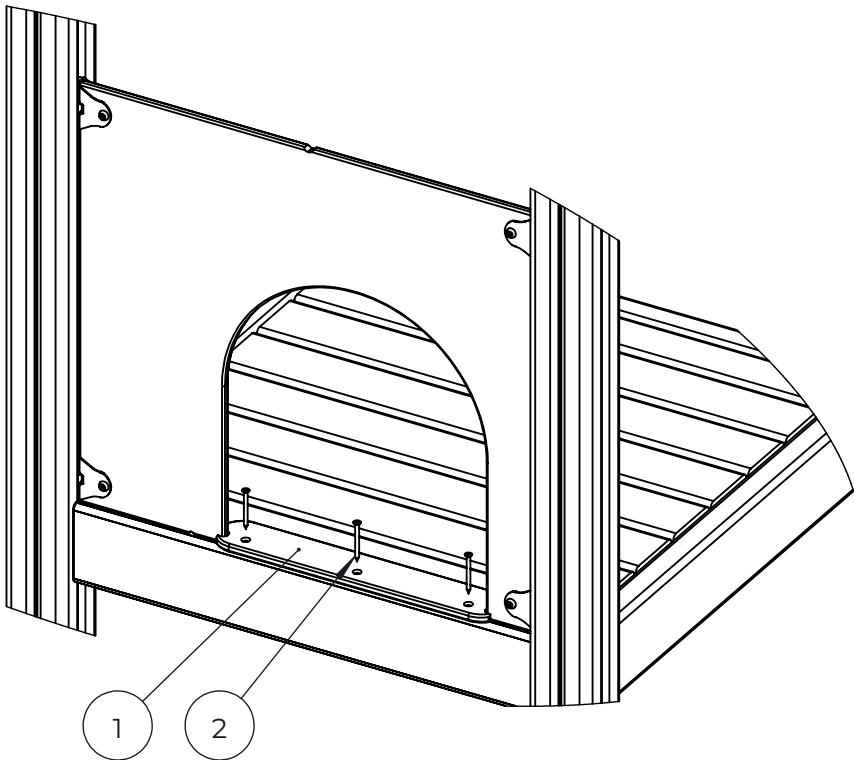
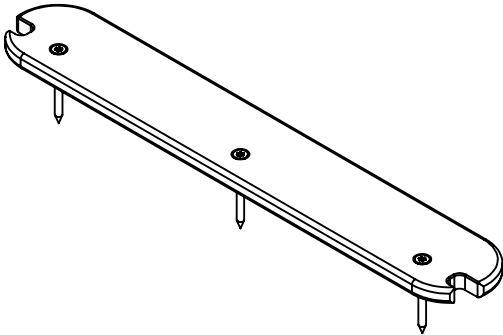




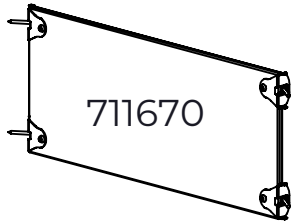
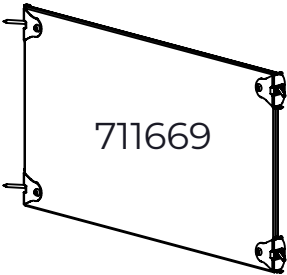
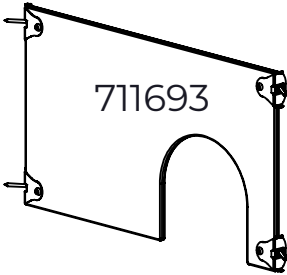
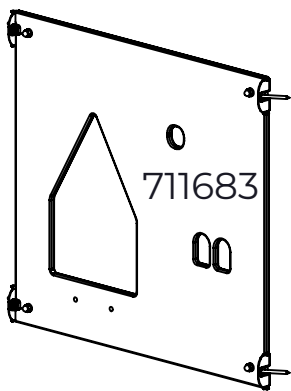
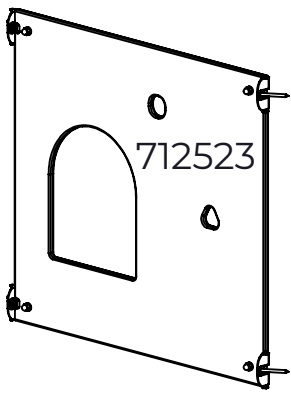
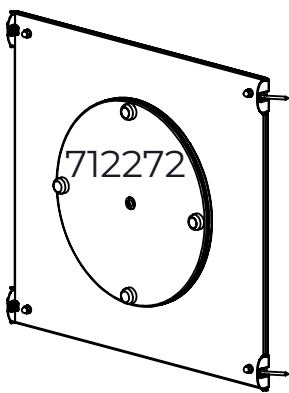
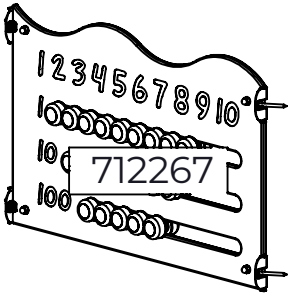
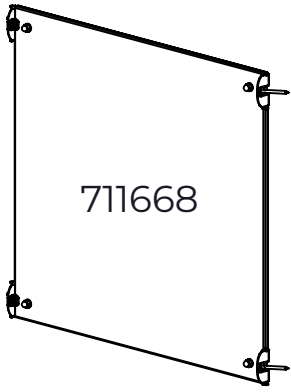
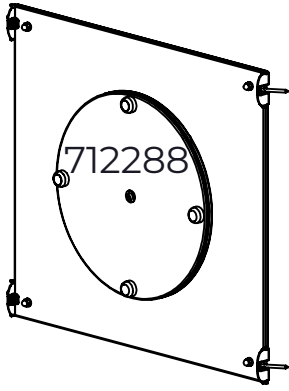
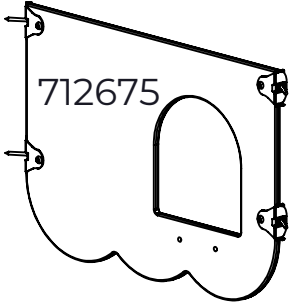
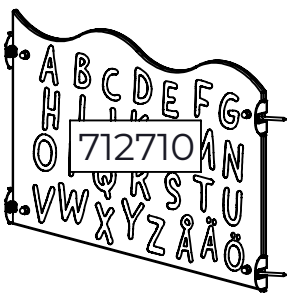
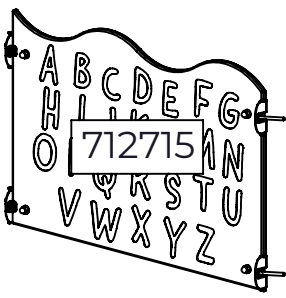
NO.	ITEM CODE			QTY.
1	712534	PLATE	8x	1
2	906327	ALLEN SCREW	M8x12	5
3	914858	SPECIAL NUT	M8x12	5

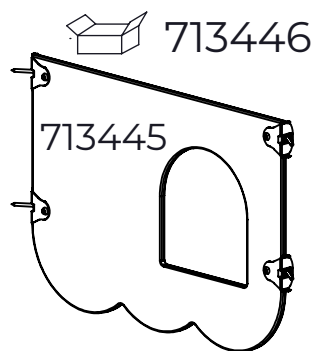
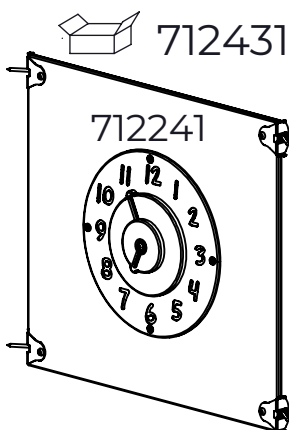
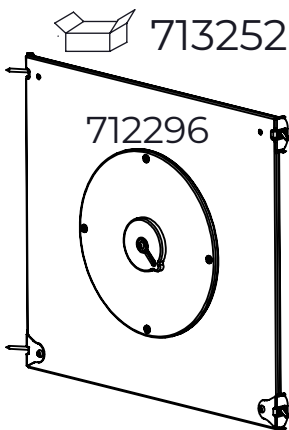
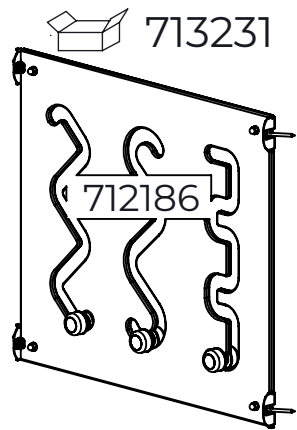
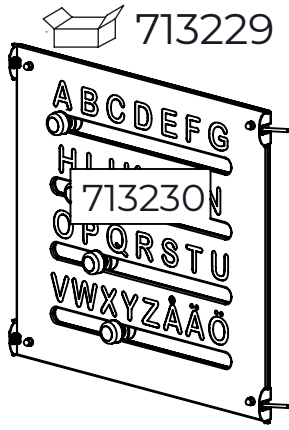
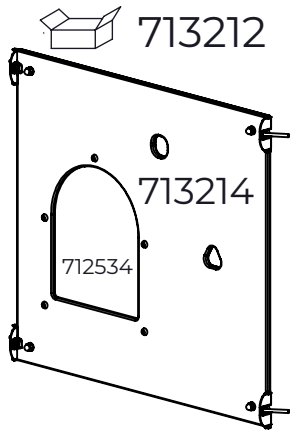
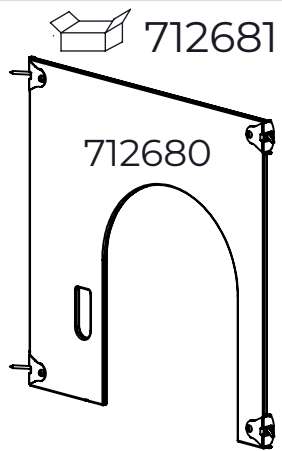
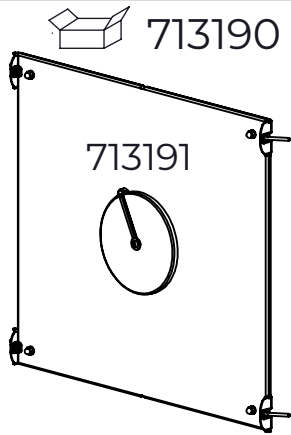
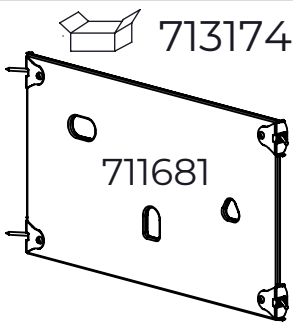
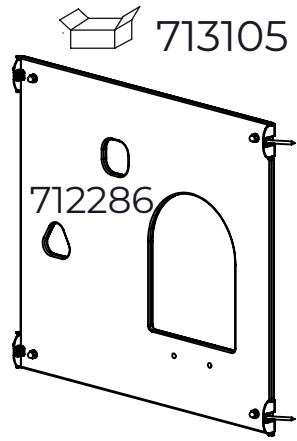
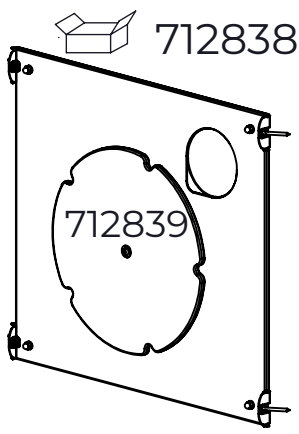
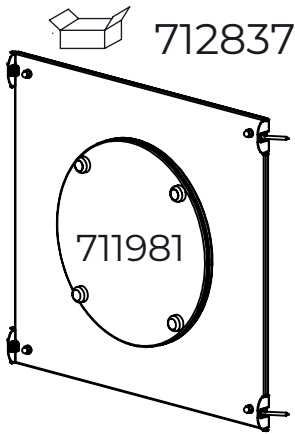


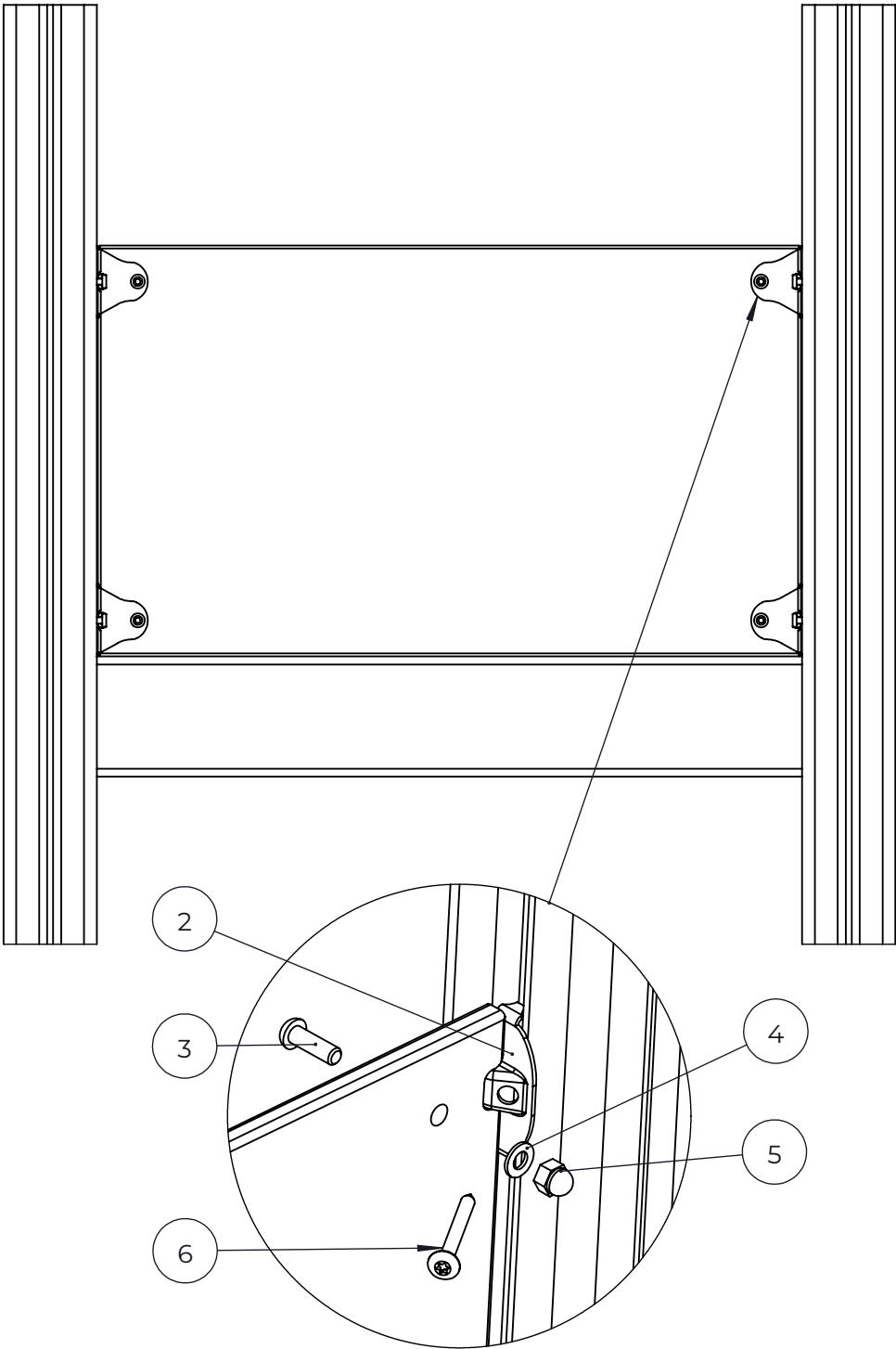
NO.	ITEM CODE			QTY.
1	713153	PLATE	12x300x1687	1
2	980123	SPECIAL SCREW	Ø7x60	7



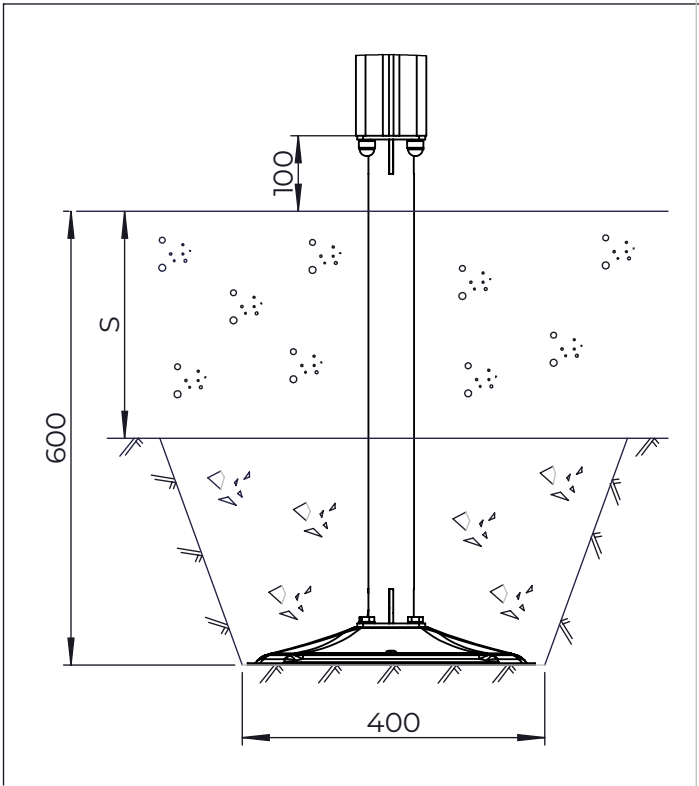
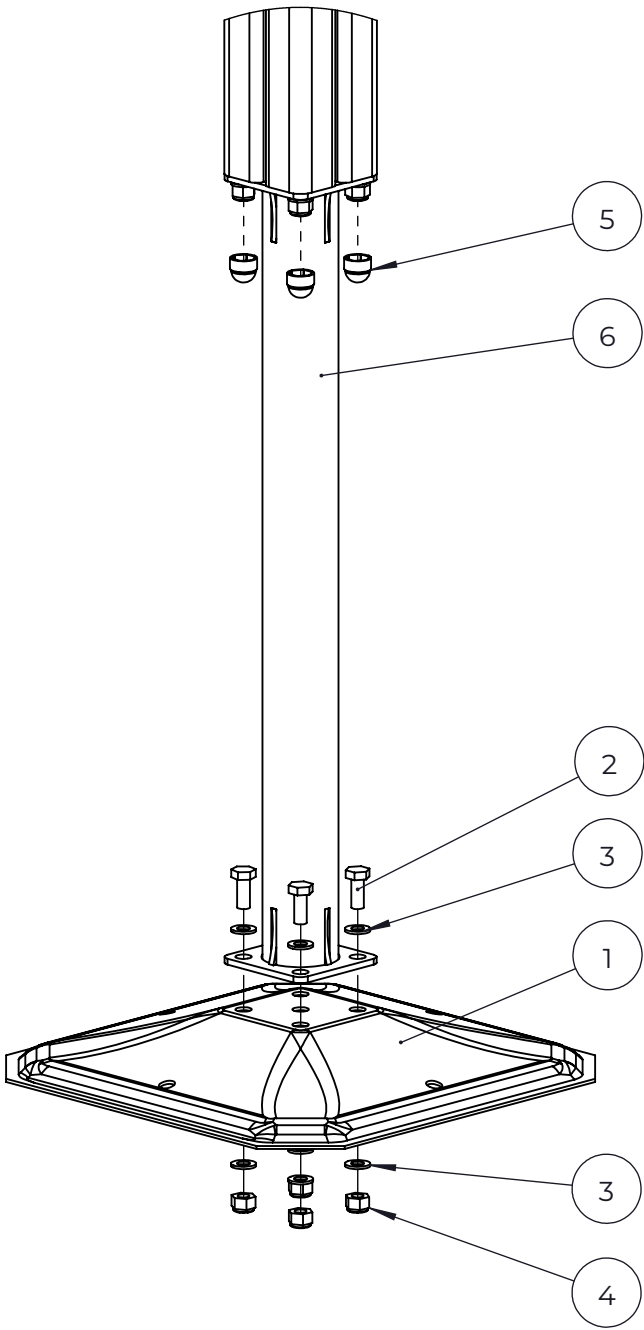
NO.	ITEM CODE			QTY.
1	713010	SILL PLATE	12x70x436	1
2	980100	COUNTERSUNK SCREW	Ø5 x 60	3

 712430 	 712432 	 712433 
 712471 	 712524 	 712544 
 712558 	 712606 	 712655 
 712676 	 712712 	 712714 





NO.	ITEM CODE			QTY.
2	903176	CLAMP		4
3	909850	ALLEN SCREW	M8x25	4
4	909256	WASHER	Ø16/8.4x1.6	4
5	909633	NUT	M8	4
6	980123	SPECIAL SCREW	Ø7x60	4



NO.	ITEM CODE			QTY.
1	909519	FOUNDATION PLATE	380 x 380 x 45	1
2	909639	BOLT	M10x25	4
3	909638	WASHER	Ø20 / 10.5	8
4	909637	NUT	M10	4
5	905104	OUTSIDE PLUG	M10	4
6	911155	FOUNDATION TUBE	90x90x650	1

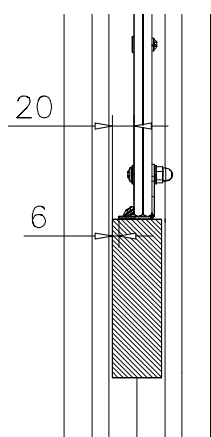
Technical drawing of a metal frame assembly. The drawing shows a perspective view of a structure with vertical posts and horizontal beams. Callouts include:

- DET 2-3: Points to the connection between vertical posts and horizontal beams.
- P02981: Points to a horizontal beam.
- DET 1-4-5: Points to a vertical post.
- 710065: Points to a vertical post.

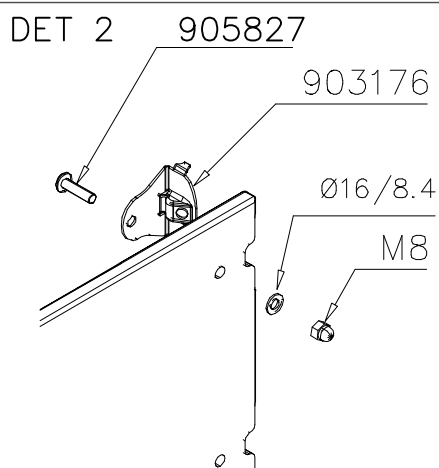
① P02981 (A00549)	PCS		PCS
12x595x1100			
② 710065 (A00553)	PCS		PCS
12x380x700			
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

P02981 (A00549) 980123 7x60 980128 7x40	PCS 4 4	903176 PCS 4 4	903215 PCS 4 4	905827 M8x25 PCS 8 8	909256 Ø16/8.4 PCS 8 8	909633 M8 PCS 8 8
	PCS	PCS	PCS	PCS	PCS	PCS
710065 (A00553) 980123 Ø7x60	PCS 4 4	903176 PCS 4 4	905827 M8x20 PCS 4 4	909256 Ø16/8.4 PCS 4 4	909633 M8 PCS 4 4	
					PCS	PCS

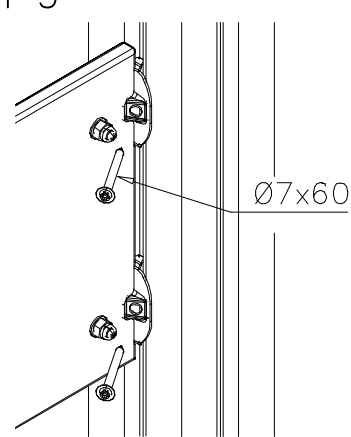
DET 1



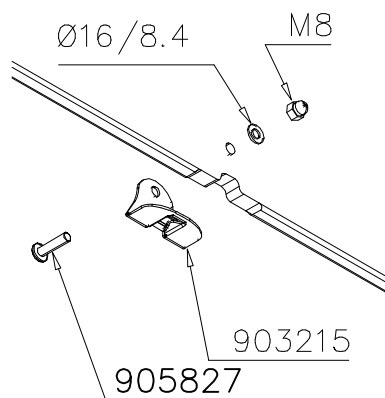
DET 2



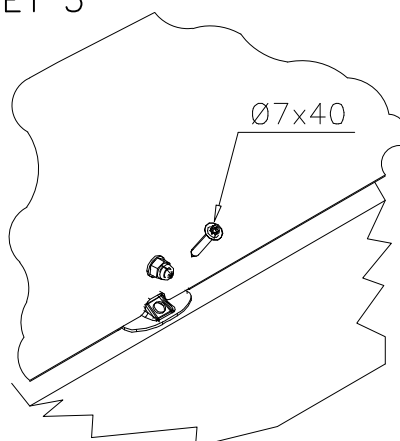
DET 3



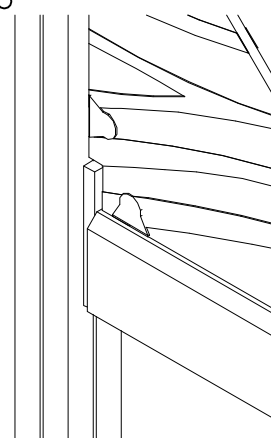
DET 4



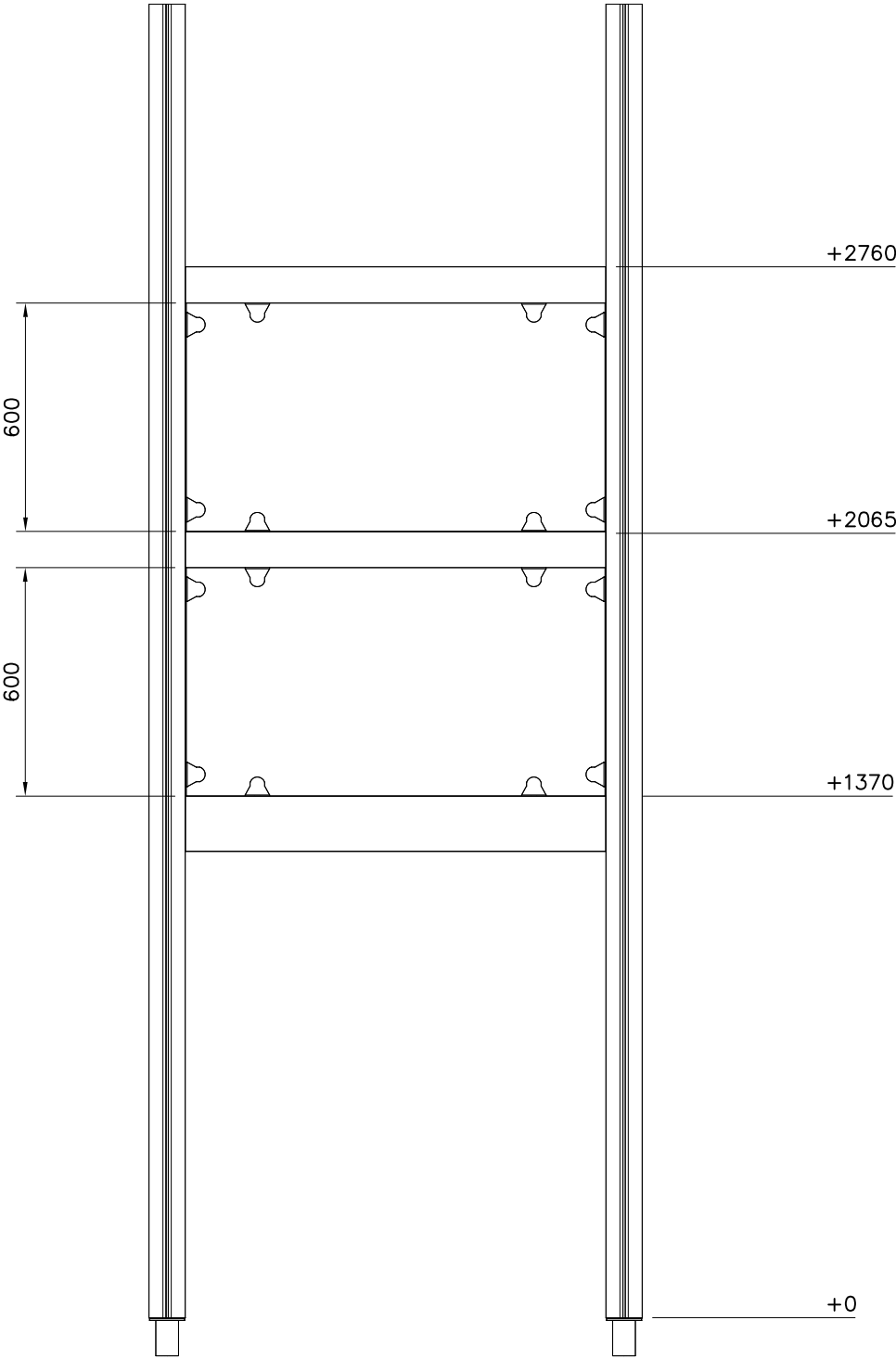
DET 5

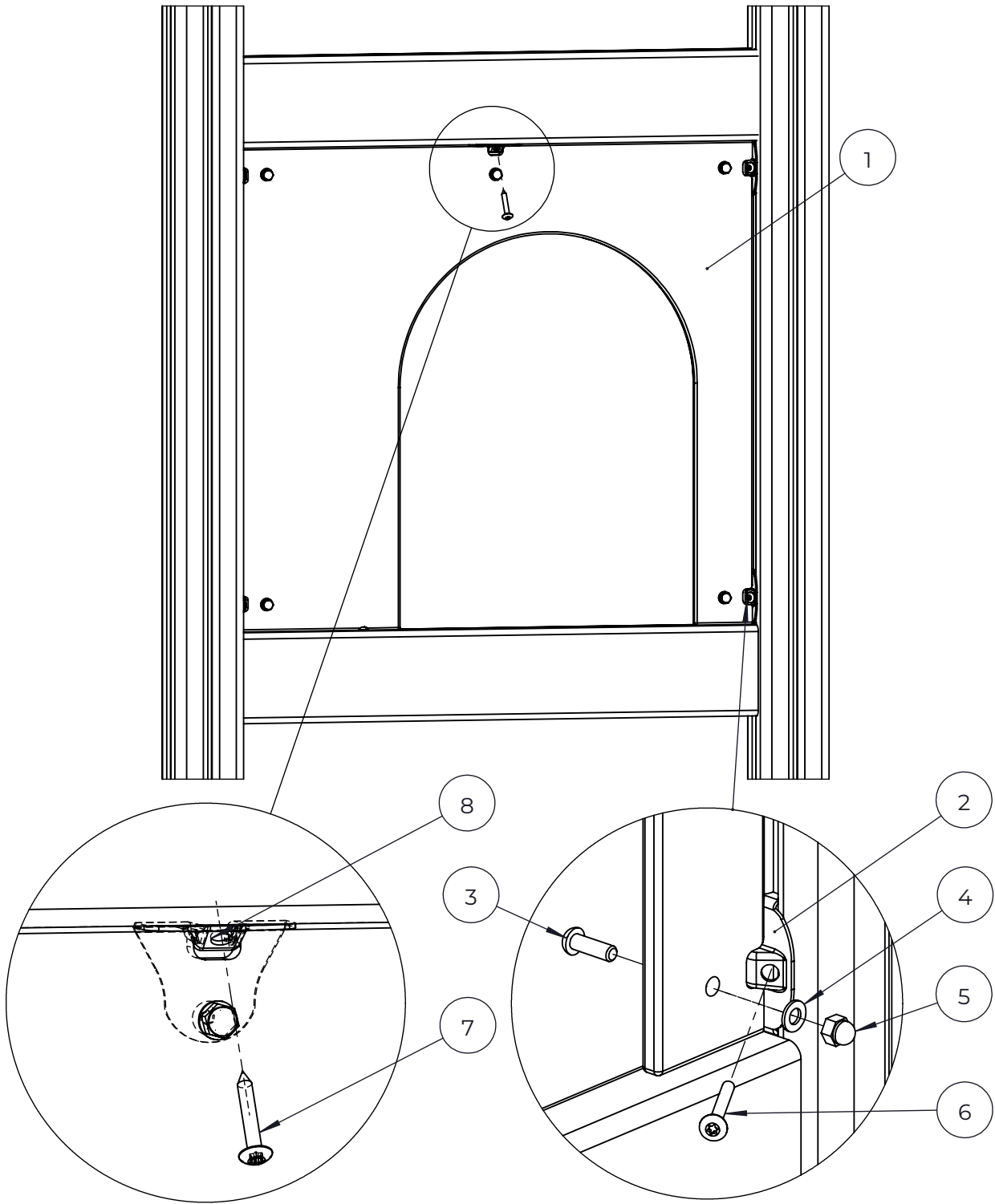


DET 6

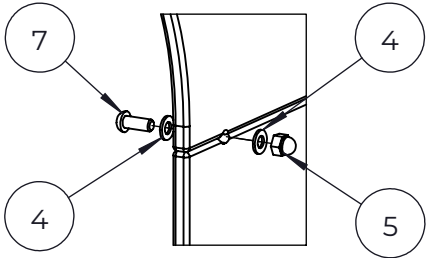
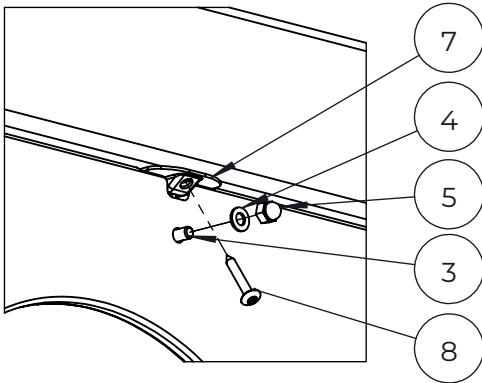
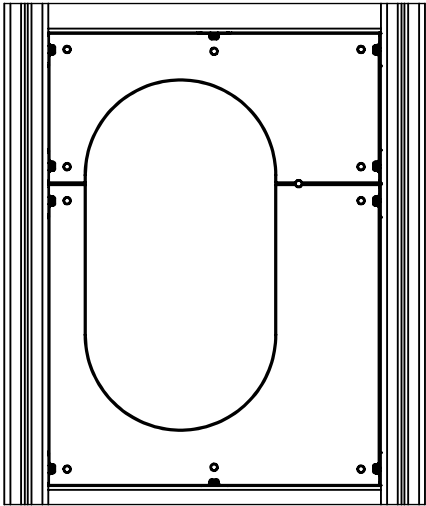
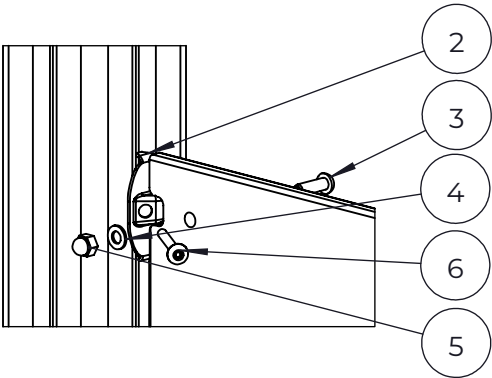
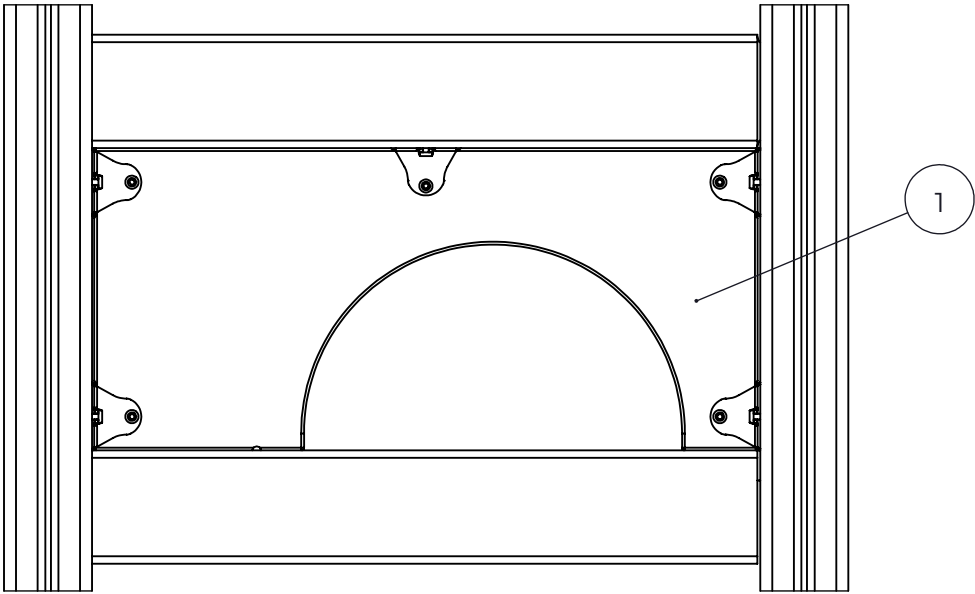


EXAMPLE ASSEMBLY!





NO.	ITEM CODE			QTY.
1	712468	PLATE	12x640x702	1
2	903176	CLAMP		4
3	909850	ALLEN SCREW	M8x25	5
4	909256	WASHER	Ø16/8.4x1.6	5
5	909633	NUT	M8	5
6	980123	SPECIAL SCREW	Ø7x60	4
7	980128	SPECIAL SCREW	Ø7x40	1
8	903215	CLAMP		1



NO.	ITEM CODE			QTY.
1	711692	PLATE	12x320x702	1
2	903176	CLAMP		4
3	909850	ALLEN SCREW	M8x25	5
4	909256	WASHER	Ø16/8.4x1.6	5
5	909633	NUT	M8	5
6	980123	SPECIAL SCREW	Ø7x60	4
7	903215	CLAMP		1
8	980128	SPECIAL SCREW	Ø7x40	1